

# TORQUE SPECIFICATIONS

All readings in ft. lbs.

Year	Engine Displacement Liters	Engine ID	Cylinder Head						Main Bearing	Rod Bearing	Crankshaft Damper	Flywheel Bolts	Manifold		Spark Plugs	Lug Nut
			Bolts	Bolts	Bolts	Bolts	Bolts	Bolts	Bolts	Bolts	Bolts	Bolts	Intake	Exhaust		
2001	1.9	B4204T3	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.3	B5234T3	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.4	B5244S	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.4	B5244T3	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.8	B6284T	①	②	③	④	⑤	220-222			⑥	⑦	14	18	22	81
	2.9	B6294S	①	②	③	④	⑤	220-222			⑥	⑦	14	18	22	81
2002	1.9	B4204T3	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.3	B5234T3	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.4	B5244T3	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.4	B5244S	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.9	B6294S2	①	②	③	④	⑤	220-222			⑥	⑦	14	18	22	81
	2.9	B6294T	①	②	③	④	⑤	220-222			⑥	⑦	14	18	22	81
2003	1.9	B4204T3	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.3	B5234T3	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.4	B5244T3	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.4	B5244S	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.6	B5254T	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.3	B5234T9	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.4	B5244T7	①	②	③	④	⑤	132-134			⑥	⑦	14	18	22	81
	2.9	B6294S2	①	②	③	④	⑤	220-222			⑥	⑦	14	18	22	81
	2.9	B6294T	①	②	③	④	⑤	220-222			⑥	⑦	14	18	22	81

# 2003 Saab Torque Specifications

**Anthony S. Fauci**

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