

TORQUE SPECIFICATIONS

All readings in ft. lbs.

Year	Engine Displacement Liters	Engine ID	Cylinder Head Bolts	Main Bearing Bolts	Rod Bearing Bolts	Crankshaft Damper Bolts	Flywheel Bolts	Manifold		Spark Plugs	Lug Nut
								Intake	Exhaust		
2001	1.9	B4204T3	①	②	③	132- 134	④	14	18	22	81
	2.3	B5234T3	①	②	③	132- 134	④	14	18	22	81
	2.4	B5244S	①	②	③	132- 134	④	14	18	22	81
	2.4	B5244T3	①	②	③	132- 134	④	14	18	22	81
	2.8	B6284T	①	②	③	220- 222	④	14	18	22	81
	2.9	B6294S	①	②	③	220- 222	④	14	18	22	81
2002	1.9	B4204T3	①	②	③	132- 134	④	14	18	22	81
	2.3	B5234T3	①	②	③	132- 134	④	14	18	22	81
	2.4	B5244T3	①	②	③	132- 134	④	14	18	22	81
	2.4	B5244S	①	②	③	132- 134	④	14	18	22	81
	2.9	B6294S2	①	②	③	220- 222	④	14	18	22	81
	2.9	B6294T	①	②	③	220- 222	④	14	18	22	81
2003	1.9	B4204T3	①	②	③	132- 134	④	14	18	22	81
	2.3	B5234T3	①	②	③	132- 134	④	14	18	22	81
	2.4	B5244T3	①	②	③	132- 134	④	14	18	22	81
	2.4	B5244S	①	②	③	132- 134	④	14	18	22	81
	2.5	B5254T	①	②	③	132- 134	④	14	18	22	81
	2.3	B5234T9	①	②	③	132- 134	④	14	18	22	81
	2.4	B5244T7	①	②	③	132- 134	④	14	18	22	81
	2.9	B6294S2	①	②	③	220- 222	④	14	18	22	81
	2.9	B6294T	①	②	③	220- 222	④	14	18	22	81

2003 Saab Torque Specifications

Anthony S. Fauci



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Ward's Automotive Yearbook ,2003 Includes advertising matter **Jane's Armour and Artillery** ,2002 **Drum** ,2003-11 *Saab 9. 3 93181979 GT1749MV Turbocharger Rebuild and Repair Guide:* Brian Smothers,2014-11-01 This shop manual covers the proper disassembly inspection rework assembly and installation of the 93181979 turbocharger including the variable vane system found on the Saab 9 3 diesel cars Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your 93181979 turbocharger is easy and cost effective if you know how **Saab 9. 3 755046-0002 GT1749MV Turbocharger Rebuild and Repair Guide:** Brian Smothers,2014-12-01 This shop manual covers the proper disassembly inspection rework assembly and installation of the 755046 0002 turbocharger including the variable vane system found on the Saab 9 3 diesel cars Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your 755046 0002 turbocharger is easy and cost effective if you know how Specifications Caterpillar Inc,1994

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