Detailed Scheduling and Planning

➢ Inventory and Ordering
➢ Inventory Management and Customer Service
➢ Information used in the Material Planning Process
➢ MRP Mechanics — The Basics
➢ Using MRP Outputs
➢ Detailed Capacity Planning Process
➢ Capacity Mechanics
➢ Establishing Relationships with Suppliers
➢ Supplier Relationships and Procurement Plans

Inventory and Ordering

Types of Inventory

1. Raw Materials (RAW)
   a. Inputs into manufacturing
   b. Normally longest lead time inventory type
   c. Valued at standard cost while in inventory (what was paid for them)
2. Work in Process (WIP)
   a. Material in various stages of completion
   b. Value includes direct labor hours and overhead.
3. Finished Goods (FG)
   a. Completed part
   b. Sold to the customer — external or internal (e.g. a different division)
   c. Stored at either the production facility, warehouse, or distribution center
4. Maintenance, Repair, and Operating Supplies (MRO)
   a. Large quantities but low cost
   b. Include office and custodial supplies
   c. Maintenance and spare parts
   d. Replenishment: visual review, use and replace, reorder point

Categories related to Time-Fences
- Excess
- Surplus
- Inactive
- Obsolete
- Consignment: Supplier physically gives customer inventory but retains ownership until customer uses inventory
- Vendor Managed: differs from consignment…. supplier has more visibility of customer's forecasts

Order Review Methodologies
- Material Requirement Planning (MRP)
  a. Primary benefit: accommodates ordering strategies for parts with variable dependent and independent demand.
  b. Different from end-item inventories:

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APICS, the Performance Advantage ,1994-07   *Subject Guide to Books in Print* ,1991   Canadian Industry Report of Fisheries and Aquatic Sciences ,1997   Brief Notes in Advanced DSP Artyom M. Grigoryan,Merughan Grigoryan,2018-10-03 Based on the authors research in Fourier analysis Brief Notes in Advanced DSP Fourier Analysis with MATLAB addresses many concepts and applications of digital signal processing DSP The included MATLAB codes illustrate how to apply the ideas in practice The book begins with the basic concept of the discrete Fourier transformation and its properties It then describes lifting schemes integer transformations the discrete cosine transform and the paired transform method for calculating the discrete Hadamard transform The text also examines the decomposition of the 1D signal by so called section basis signals as well as new forms of 2D signal image representation and decomposition by direction signals images Focusing on Fourier transform wavelets and Givens Haar transforms the last chapter discusses the problem of signal multiresolution This book presents numerous interesting problems and concepts of unitary transformations such as the Fourier Hadamard Hartley Haar paired cosine and new signal induced transformations It aids readers in using new forms and methods of signals and images in the frequency and frequency and time domains   **The DSP Handbook** Andrew Bateman,Iain Paterson-Stephens,2002 CD ROM contains a series of applications which have veen designed to support the differenct topics covered   Solutions Manual -- Brief Notes in Advanced DSP CRC Press,2009-03-01 Based on the authors research in Fourier analysis Brief Notes in Advanced DSP Fourier Analysis with MATLAB r addresses many concepts and applications of digital signal processing DSP The included MATLAB r codes illustrate how to apply the ideas in practice The book begins with the basic concept of the discrete Fourier transformation and its properties It then describes lifting schemes integer transformations the discrete cosine transform and the paired transform method for calculating the discrete Hadamard transform The text also examines the decomposition of the 1D signal by so called section basis signals as well as new forms of 2D signal image representation and decomposition by direction signals images Focusing on Fourier transform wavelets and Givens Haar transforms the last chapter discusses the problem of signal multiresolution This book presents numerous interesting problems and concepts of unitary transformations such as the Fourier Hadamard Hartley Haar paired cosine and new signal induced transformations It aids readers in using new forms and methods of signals and images in the frequency and frequency and time domains   A Textbook of Digital Signal Processing R.S. Kaler,M. Kulkarni,2009-07-11 This book presents theoretical and application topics in digital signal processing DSP The topics here comprise clever DSP tricks of the trade not covered in traditional DSP textbooks Here we go beyond the standard DSP fundamentals textbook and present new but tried n true clever implementations of digital filter design spectrum analysis signal generation high speed function approximation and various other DSP functions With this book we wished to create a resource that is relevant to the needs of the working DSP engineer by helping bridge the theory to practice gap between introductory DSP textbooks and the

esoteric difficult to understand academic journals This book will be useful to experienced DSP engineers due to its gentle tutorial style it will also be of considerable value to the DSP beginner The mathematics used herein is simple algebra and the arithmetic of complex numbers making this material accessible to a wide engineering and scientific audience Fortunately the chapter topics in this book are written in a standalone manner so the subject matter can be read in any desired order *A Simple Approach to Digital Signal Processing* Craig Marven,Gillian Ewers,1996-03-26 In this practical guide a refreshing approach is taken to introducing the reader to the subject of DSP To develop a fundamental understanding the text keeps mathematics to a minimum and uses clear concise explanations and examples *Practical Applications in Digital Signal Processing* Richard Newbold,2012 The Only DSP Book 100% Focused on Step by Step Design and Implementation of Real Devices and Systems in Hardware and Software Practical Applications in Digital Signal Processing is the first DSP title to address the area that even the excellent engineering textbooks of today tend to omit This book fills a large portion of that omission by addressing circuits and system applications that most design engineers encounter in the modern signal processing industry This book includes original work in the areas of Digital Data Locked Loops DLLs Digital Automatic Gain Control dAGC and the design of fast elastic store memory used for synchronizing independently clocked asynchronous data bit streams It also contains detailed design discussions on Cascaded Integrator Comb CIC filters including the seldom covered topic of bit pruning Other topics not extensively covered in other modern textbooks but detailed here include analog and digital signal tuning complex to real conversion the design of digital channelizers and the techniques of digital frequency synthesis This book also contains an appendix devoted to the techniques of writing mixed language C C Fortran programs Finally this book contains very extensive review material covering important engineering mathematical tools such as the Fourier series the Fourier transform the z transform and complex variables Features of this book include Thorough coverage of the complex to real conversion of digital signals A complete tutorial on digital frequency synthesis Lengthy discussion of analog and digital tuning and signal translation Detailed coverage of the design of elastic store memory A comprehensive study of the design of digital data locked loops Complete coverage of the design of digital channelizers A detailed treatment on the design of digital automatic gain control Detailed techniques for the design of digital and multirate filters Extensive coverage of the CIC filter including the topic of bit pruning An extensive review of complex variables An extensive review of the Fourier series and continuous and discrete Fourier transforms An extensive review of the z transform **Arithmetic Circuits for DSP Applications** Pramod Kumar Meher,Thanos Stouraitis,2017-08-24 A comprehensive guide to the fundamental concepts designs and implementation schemes performance considerations and applications of arithmetic circuits for DSP Arithmetic Circuits for DSP Applications is a complete resource on arithmetic circuits for digital signal processing DSP It covers the key concepts designs and developments of different types of arithmetic circuits which can be used for improving the efficiency of implementation of a multitude of DSP applications Each chapter includes various

applications of the respective class of arithmetic circuits along with information on the future scope of research Written for students engineers and researchers in electrical and computer engineering this comprehensive text offers a clear understanding of different types of arithmetic circuits used for digital signal processing applications The text includes contributions from noted researchers on a wide range of topics including a review of circuits used in implementing basic operations like additions and multiplications distributed arithmetic as a technique for the multiplier less implementation of inner products for DSP applications discussions on look up table based techniques and their key applications CORDIC circuits for calculation of trigonometric hyperbolic and logarithmic functions real and complex multiplications division and square root solution of linear systems eigenvalue estimation singular value decomposition QR factorization and many other functions through the use of simple shift add operations and much more This book serves as a comprehensive resource which describes the arithmetic circuits as fundamental building blocks for state of the art DSP and reviews in depth the scope of their applications   Digital Signal Processing Stephen B. Morris,2019-11-25 This book describes what is meant by a digital signal how to view modify and review signals using DSP No mathematical background is needed   **Understanding Digital Signal Processing** Richard G. Lyons,2010-11-01 Amazon com s Top Selling DSP Book for Seven Straight Years Now Fully Updated Understanding Digital Signal Processing Third Edition is quite simply the best resource for engineers and other technical professionals who want to master and apply today s latest DSP techniques Richard G Lyons has updated and expanded his best selling second edition to reflect the newest technologies building on the exceptionally readable coverage that made it the favorite of DSP professionals worldwide He has also added hands on problems to every chapter giving students even more of the practical experience they need to succeed Comprehensive in scope and clear in approach this book achieves the perfect balance between theory and practice keeps math at a tolerable level and makes DSP exceptionally accessible to beginners without ever oversimplifying it Readers can thoroughly grasp the basics and quickly move on to more sophisticated techniques This edition adds extensive new coverage of FIR and IIR filter analysis techniques digital differentiators integrators and matched filters Lyons has significantly updated and expanded his discussions of multirate processing techniques which are crucial to modern wireless and satellite communications He also presents nearly twice as many DSP Tricks as in the second edition including techniques even seasoned DSP professionals may have overlooked Coverage includes New homework problems that deepen your understanding and help you apply what you ve learned Practical day to day DSP implementations and problem solving throughout Useful new guidance on generalized digital networks including discrete differentiators integrators and matched filters Clear descriptions of statistical measures of signals variance reduction by averaging and real world signal to noise ratio SNR computation A significantly expanded chapter on sample rate conversion multirate systems and associated filtering techniques New guidance on implementing fast convolution IIR filter scaling and more Enhanced coverage of analyzing digital filter behavior and performance for diverse

communications and biomedical applications Discrete sequences systems periodic sampling DFT FFT finite infinite impulse response filters quadrature I Q processing discrete Hilbert transforms binary number formats and much more __DSP System Design__ Nasser Kehtarnavaz,Mansour Keramat,2001 This book can be used as a textbook for a real time DSP laboratory course using the TMS320C6x DSP The objective of this book is twofold to provide DSP system designers with the knowledge needed to select an appropriate data converter for a specific DSP system of interest and to provide the know how for the implementation and optimization of computationally intensive signal processing algorithms on the family of TMS320C6x DSP processors It is written for those who are already familiar with DSP concepts and are interested in designing DSP systems based on TI data converters and TI C6x DSP products **Notes on Digital Signal Processing** C. Britton Rorabaugh,1900 The Most Complete Modern and Useful Collection of DSP Recipes More Than 50 Practical Solutions and More than 30 Summaries of Pertinent Mathematical Concepts for Working Engineers Notes on Digital Signal Processing is a comprehensive easy to use collection of step by step procedures for designing and implementing modern DSP solutions Leading DSP expert and IEEE Signal Processing Magazine associate editor C Britton Rorabaugh goes far beyond the basic procedures found in other books while providing the supporting explanations and mathematical materials needed for a deeper understanding __Digital Signal Processing Demystified__ James D. Broesch,1997-03 Preface Introduction to DSP General model of a DSP system Numerical basis for DSP Signal acquisition Some example applications The fourier series Orthogonality and quadrature Transforms For filter design The IIR Tools for working with DSP DSP and the future Index **DSP First** James H. McClellan,Ronald W. Schafer,Mark A. Yoder,2016 For introductory courses freshman and sophomore courses in Digital Signal Processing and Signals and Systems Text may be used before the student has taken a course in circuits DSP First and it s accompanying digital assets are the result of more than 20 years of work that originated from and was guided by the premise that signal processing is the best starting point for the study of electrical and computer engineering The DSP First approach introduces the use of mathematics as the language for thinking about engineering problems lays the groundwork for subsequent courses and gives students hands on experiences with MATLAB The Second Edition features three new chapters on the Fourier Series Discrete Time Fourier Transform and the The Discrete Fourier Transform as well as updated labs visual demos an update to the existing chapters and hundreds of new homework problems and solutions __Digital Signal Processing and Applications__ Dag Stranneby,2004-09-10 A uniquely practical DSP text this book gives a thorough understanding of the principles and applications of DSP with a minimum of mathematics and provides the reader with an introduction to DSP applications in telecoms control engineering and measurement and data analysis systems The new edition contains Expanded coverage of the basic concepts to aid understanding New sections on filter sysnthesis control theory and contemporary topics of speech and image recognition Full solutions to all questions and exercises in the book Assuming the reader already has some prior knowledge of signal theory this textbook will be highly

suitable for undergraduate and postgraduate students in electrical and electronic engineering taking introductory and advanced courses in DSP as well as courses in communications and control systems engineering It will also prove an invaluable introduction to DSP and its applications for the professional engineer Expanded coverage of the basic concepts to aid understanding along with a wide range of DSP applications New textbook features included throughout including learning objectives summary sections exercises and worked examples to increase accessibility of the text Full solutions to all questions and exercises included in the book **Real-Time Digital Signal Processing** Sen M. Kuo,Bob H. Lee,Wenshun Tian,2006-05-01 Real time Digital Signal Processing Implementations and Applications has been completely updated and revised for the 2nd edition and remains the only book on DSP to provide an overview of DSP theory and programming with hands on experiments using MATLAB C and the newest fixed point processors from Texas Instruments TI <u>DSP Integrated Circuits</u> Lars Wanhammar,1999-02-24 DSP Integrated Circuits establishes the essential interface between theory of digital signal processing algorithms and their implementation in full custom CMOS technology With an emphasis on techniques for co design of DSP algorithms and hardware in order to achieve high performance in terms of throughput low power consumption and design effort this book provides the professional engineer researcher and student with a firm foundation in the theoretical as well as the practical aspects of designing high performance DSP integrated circuits Centered around three design case studies DSP Integrated Circuits thoroughly details a high performance FFT processor a 2 D Discrete Cosine Transform for HDTV and a wave digital filter for interpolation of the sampling frequency The case studies cover the essential parts of the design process in a top down manner from specification of algorithm design and optimization scheduling of operations synthesis of optimal architectures realization of processing elements to the floor planning of the integrated circuit Details the theory and design of digital filters particularly wave digital filters multi rate digital filters fast Fourier transforms FFT s and discrete cosine transforms DCT s Follows three complete real world case studies throughout the book Provides complete coverage of finite word length effects in DSP algorithms In depth survey of the computational properties of DSP algorithms and their mapping to optimal architectures Outlines DSP architectures and parallel bit serial and distributed arithmetic Presents the design process in a top down manner and incorporates numerous problems and solutions <u>APICS Certification Program</u> American Production and Inventory Control Society,1987*

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