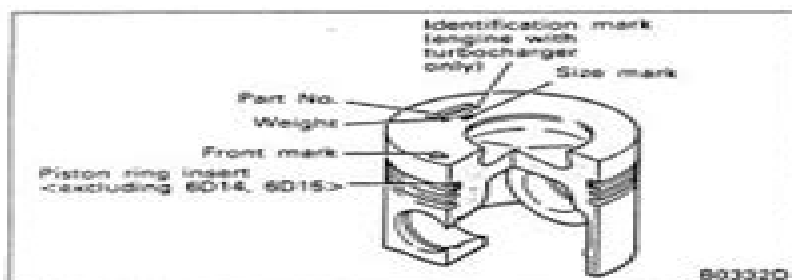
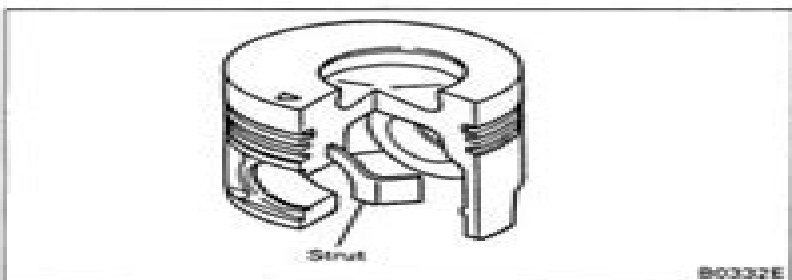


(4) Piston and piston ring

(a) Piston

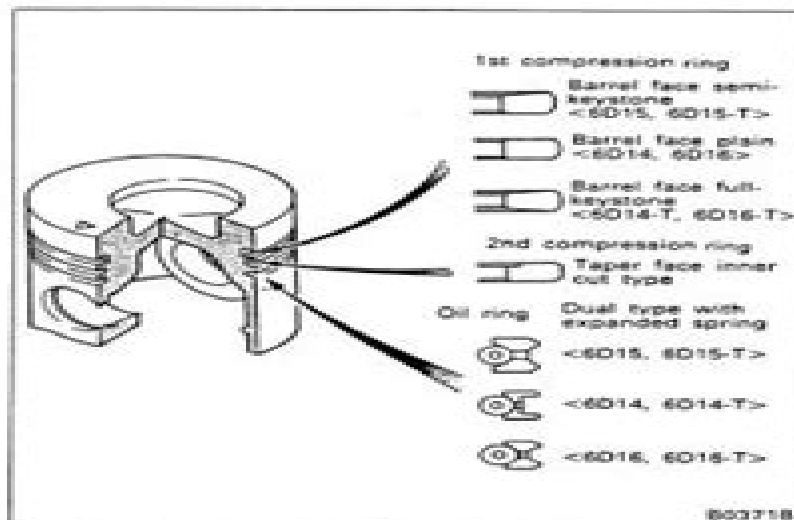


The piston is made of an aluminum alloy casting with a trochoidal type combustion chamber (6D15-T, 6D16-T) or re-entrant type combustion chamber (other models) provided at the top. Engines other than 6D14 and 6D15 have a piston ring insert cast in the 1st ring groove for higher durability. The part No., weight, and size mark are stamped on top of the piston as shown above. A triangle mark indicating the piston mounting direction is also embossed on the piston. The piston pin is mounted using the full floating method, offset from the cylinder center.



The pistons for the 6D16 engine have an internal strut to reduce piston slap noise.

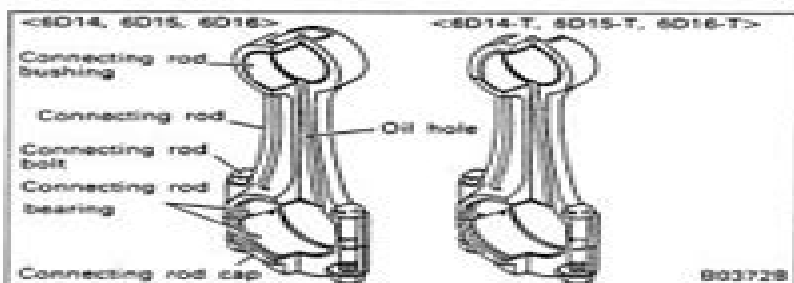
(b) Piston ring



The piston ring set consists of three rings, namely, two compression rings and one oil ring, all these having chromium plated sliding surfaces for higher wear resistance.

The shapes of piston rings are as illustrated.

(5) Connecting rod and connecting rod bearing



The connecting rod is a die-forged part with I-section. It has a lead bronze bushing press fitted at the small end and a split type plain bearing fitted at the big end of the connecting rod.

6d14 Engine Manual

**Carl Hartmann, Karl Rudolph
Bornemann, Bruno Kerl, Friedrich
Wimmer, G. Köhler**

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