

**CAUTION**

Verify that the exhaust pipes do not contact the vehicle frame or any mounted components. Contact will cancel the effect of the rubber isolation mounts and transmit vibration to the rider via the vehicle frame.

13. Tighten the exhaust system as follows:

- a. Tighten the top nut of the front cylinder head exhaust flange to 9-18 in-lbs (1-2 Nm). Tighten the bottom nut to 60-80 in-lbs (6.8-9.0 Nm). Final tighten the top nut to 60-80 in-lbs (6.8-9.0 Nm).

- b. Tighten the bottom nut of the rear cylinder head exhaust flange to 9-18 in-lbs (1-2 Nm). Tighten the top nut to 60-80 in-lbs (6.8-9.0 Nm). Final tighten the bottom nut to 60-80 in-lbs (6.8-9.0 Nm).
- c. Tighten the transmission clamp bolt to 60-96 in-lbs (6.8-10.8 Nm).
- d. Tighten the two bolts (with lockwashers) to fasten the right side muffler to the lower saddlebag support rail.
- e. Tighten the two bolts (with lockwashers) to fasten the left side muffler to the lower saddlebag support rail.

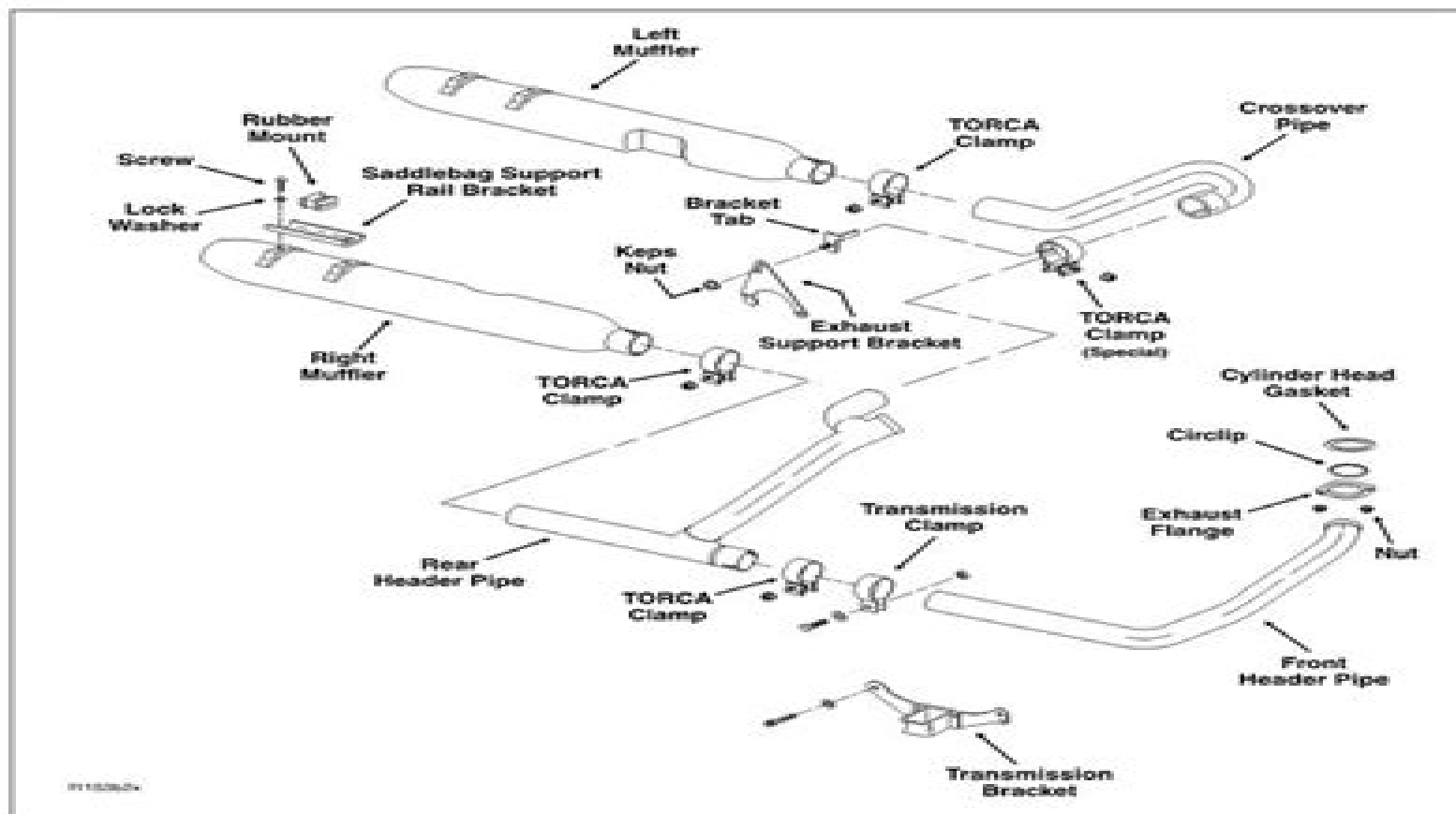


Figure 2-179. Exhaust System (without Heat Shields)

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**SJ Ball**



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