



Figure 5-13. Differential/Sprocket Assembly ASSEMBLY

PART NUMBER	TOOL NAME
HD-35316-12	INSTALLER CUP
FASTENER	TOQUE VALUE
Differential assembly screws	65-70 ft-lbs 88.1-94.9 N·m
Ring gear screws	22-26 ft-lbs 29.8-35.3 N·m

Differential

NOTE

Due to high torque on screws (11), compensator bowl (4) may rotate in vise if not properly clamped.

1. See Figure 5-13. If removed, press new grease seals (3) into bore on each end of differential using a suitable press tool.
2. Tighten flange of compensator bowl in soft-jawed vise so that a ring gear mounting boss is in contact with top of vise.
3. Install differential (2) in compensator bowl. Start ten new screws (11) with flat washers. Tighten to 65-70 ft-lbs (88.1-94.9 N·m) in a crosswise pattern.

Ring Gear

1. Clamp ring gear in soft-jawed vise and install compensator bowl onto ring gear.
2. Install four screws (10). Tighten to 22-26 ft-lbs (29.8-35.3 N·m) in a crosswise pattern.

Sprocket

NOTE

Replace isolators in complete sets only.

1. See Figure 5-13. Lubricate each isolator (6) with 50/50 mix of isopropyl alcohol and water. Do not use a petroleum-based lubricant.
2. Push each isolator into compensator bowl (4) so that strap engages slot in rib. Verify that each isolator bottoms in compensator bowl and that each segment is flush against side walls of its. Leave one isolator raised slightly to be used as a guide when positioning sprocket.
3. Using a 50/50 mix of isopropyl alcohol and water, lubricate sides of each isolator where contact occurs with sprocket legs.
4. Align legs on sprocket (7) with gaps between isolators and install sprocket onto compensator bowl.
5. Using a suitable driver such as INSTALLER CUP (PART NUMBER: HD-35316-12), press on sprocket bearing inner race until sprocket bottoms on compensator bowl.
6. Install new retaining ring (8) in groove of differential.

Bearings

1. See Figure 5-13. Using a suitable driver such as INSTALLER CUP (PART NUMBER: HD-35316-12), press inner race of new sprocket side bearing (9) until it bottoms against sprocket.
2. Repeat previous step to install bearing (1) on opposite side.

INSTALLATION

FASTENER	TOQUE VALUE
Air valve nut	12-15 in-lbs 1.4-1.7 N·m
Battery cable screw	60-70 in-lbs 6.8-7.9 N·m
Differential bearing cap screws	39-44 ft-lbs 52.9-59.7 N·m

1. If removed, install shock absorber mounts on pinch blocks.
2. Push axle housing forward until pinch blocks engage adapter plate bosses.
3. Install air valve:
 - a. Route air valve and tubes forward through opening at rear of intermediate frame.
 - b. Secure air valve in frame with nut (flat side inboard). Tighten to 12-15 in-lbs (1.4-1.7 N·m).
 - c. Install cap.
4. See Figure 5-14. Install three new cable straps to secure air tubes to intermediate frame.
5. Install rear frame. See Rear Frame (Page 2-51).
6. Install and adjust panhard rod. See PANHARD ROD (Page 2-62).
7. Install shock absorbers. See Shock Absorbers (Page 2-61).

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J Dewey

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