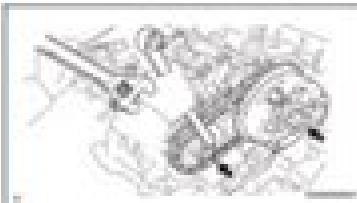
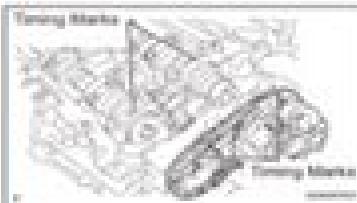


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6. INSTALL CAMSHAFT TIMING GEARS AND NO. 2 CHAIN (See Block 4)

(a) Align the pitch mark line with the timing marks (1 dot mark) of camshaft timing gears as shown in the illustration.

- (b) Align the timing marks on the camshaft timing gears with the timing marks on the timing caps, and install the camshaft timing gears with the chain onto the RH camshaft.
- (c) Temporarily install the 2 camshaft timing gear bolts.

NOTICE:
Do not push camshaft timing gear assembly onto the camshaft borehole when installing it.

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(d) Hold the hexagonal portion of the camshaft with a wrench, and tighten the 2 bolts. **Torque: 190 N·m (1,929 kgf·m, 14 ft-lb)**

3. GENERAL WATER USE

- (a) Install a new O-ring on the outer outlet pipe.
- (b) Apply sealant to the outer O-ring.
- (c) Install the outer outlet pipe bypass joint using a torque wrench of 40 in-lbs.
- (d) Tighten the outer outlet pipe bypass joint to 102 kgf/cm² (60 in-lbs).
- (e) Turn the heater valve.
- (f) Check the engine coolant temperature sensor.

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(a) Set a new gasket on each cylinder head.
NOTICE:

- Align the port holes of the gasket and cylinder head.
- Be careful of the installation direction.

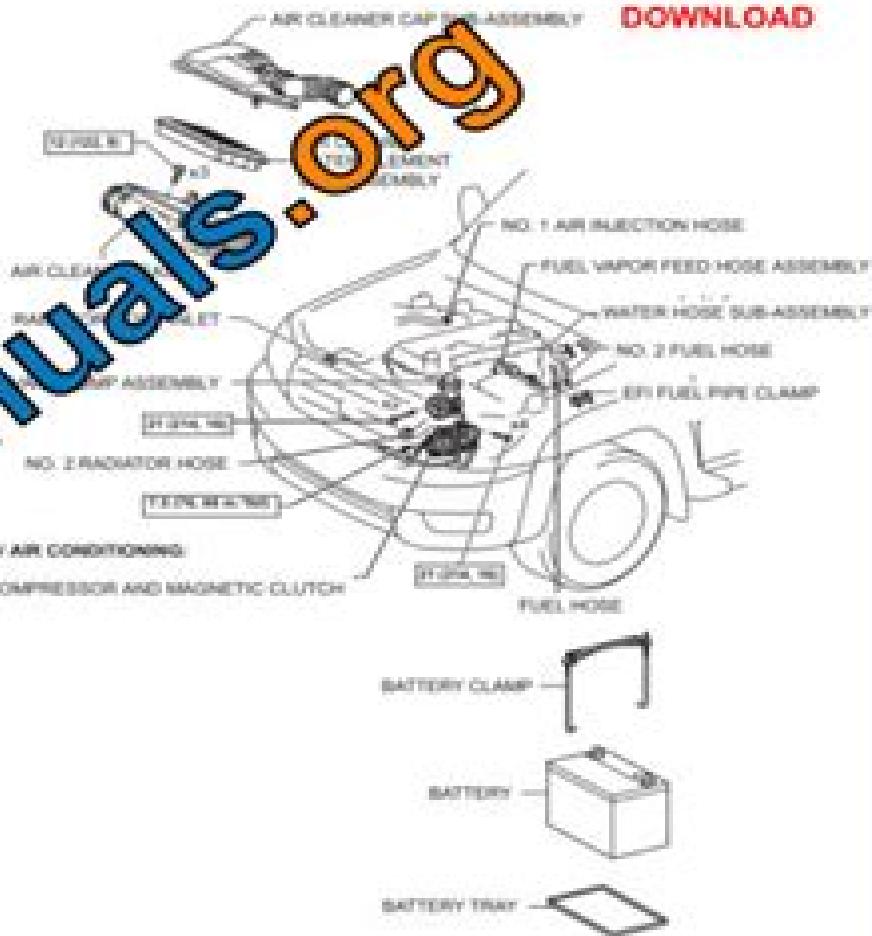
(b) Set the intake manifold on the cylinder heads. Insert and tighten the 10 bolts uniformly in several steps.

Torque: 24 N·m (248 kgf·cm, 18 ft·lbf)

(c) Connect the 8 fuel injector connectors.

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ANSWER: **1000**

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Larry Warren, John Harold Haynes

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