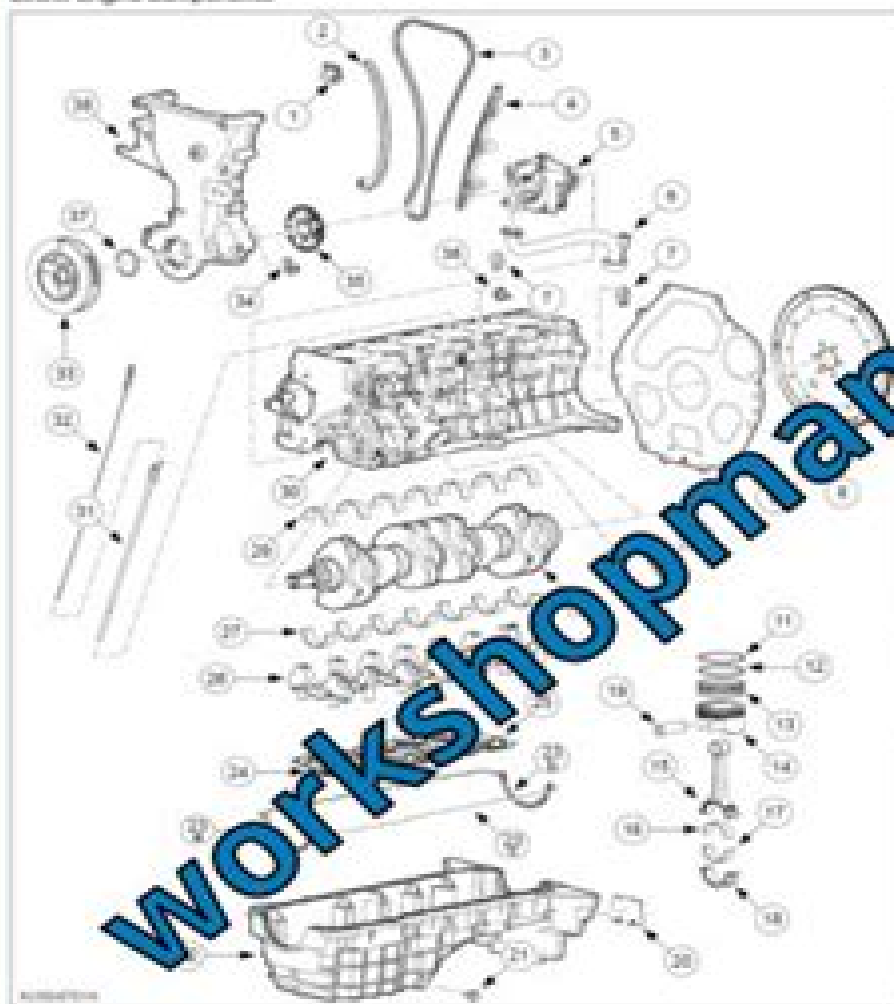


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DESCRIPTION AND OPERATION (Continued)

Lower Engine Components



IN-VEHICLE REPAIR (Continued)

15. Position the timing chain on the camshaft sprocket with the camshaft sprocket timing mark positioned between the two copper (marked) chain links.

NOTE: Make sure the upper half of the timing chain is below the tensioner arm dovetail.



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16. Position the LH timing chain tensioner arm on the dovetail pin and install the LH timing chain tensioner bolts.

NOTE: The LH timing-chain tensioner arm has a bump near the dovetail hole for identification.



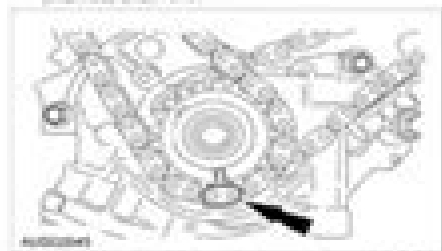
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17. Position the (lower end of the RH (outer) timing chain on the camshaft sprocket, aligning the timing mark on the sprocket with the single copper (marked) chain link.

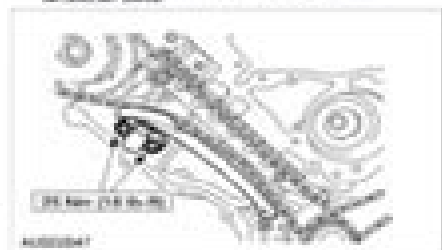


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18. Position the RH timing chain on the camshaft sprocket. Make sure the camshaft sprocket timing mark is positioned between the two copper (marked) chain links.

NOTE: The lower half of the timing chain must be positioned above the tensioner arm dovetail.

19. Position the RH timing chain tensioner arm on the dovetail pin and install the RH timing chain tensioner bolts.



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