

Inspection

Perform the following inspection and repair or replace the manifold as necessary.

- (1) Check the manifold for cracks, damage and porosity.
- (2) Check all mating surfaces for warpage and distortion.
- (3) Check all coolant passages for blockage and corrosion.

Installation

Install by reversing removal procedure noting the following:

- (1) Clean the mating surfaces of the cylinder head, manifold and surge tank ensuring that no foreign material enters any of the ports.
- (2) Use new gaskets and tighten all bolts and nuts to the specified torque.
- (3) Apply oil to the inlet manifold mounting studs.
- (4) Use a suitable thread sealant on the temperature sender and sensor.

VARIABLE INDUCTION CONTROL SYSTEM INSPECTION

System Inspection On Vehicle

- (1) Warm up the engine.
- (2) Connect the tachometer. Refer to Group 13.
- (3) Make sure that when the engine speed is increased from the idle speed to 5,000 rpm, the induction control valve shaft turns. Refer Fig. 7.

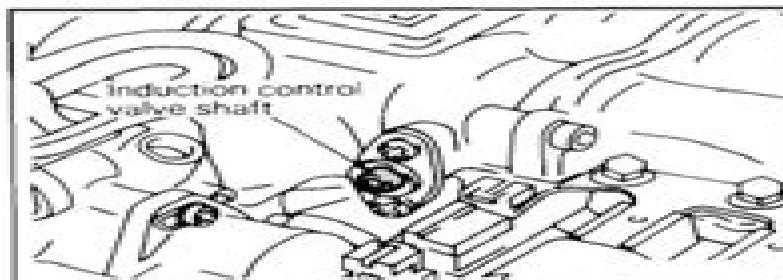


Fig. 7 — Induction control valve shaft.

VARIABLE INDUCTION CONTROL SERVO INSPECTION

- (1) Disconnect the variable induction control servo connectors.
- (2) Check the variable induction control servo coil for continuity. Refer Fig. 8

Standard Value

Measured terminal	Continuity
Between terminals 1 and 2	Present 5-35 Ohms @ 20°C

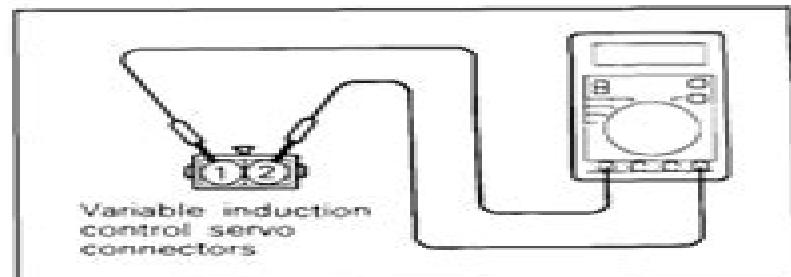


Fig. 8 — Variable intake control connector

- (3) Make sure that when DC 6V 4 dry Cells is applied to terminals ① and ② of the variable induction control servo connector, the induction control valve shaft turns smoothly. Refer Figs. 9 and 10.

CAUTION: Be sure to apply a voltage of not higher than DC 6V to the variable induction control servo connector terminals since application of high voltage may lock the variable intake control.

- (4) If deviation from the standard value occurs or the variable induction control valve shaft does not turn smoothly, replace the surge tank assembly.

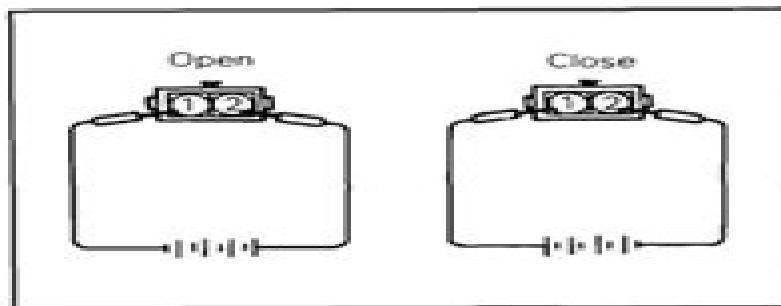


Fig. 9 — Variable intake control connector

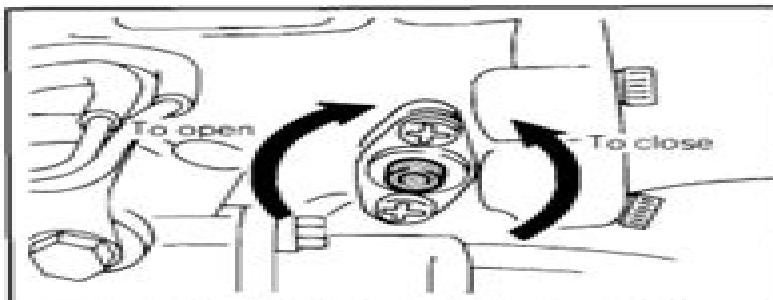


Fig. 10 — Variable intake control shaft

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Larry Warren

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