

FOREWORD

This repair manual has been prepared to provide information on the repair methods (including cutting and welding operations, but excluding painting) recommended by TOYOTA for collision damaged body components of the TOYOTA CROWN.

Applicable models: (W20, 21 series)
CROWN series

This manual consists of body repair methods, exploded diagrams and illustrations of the body components and other information relating to body part replacement such as handling precautions, tools, equipment, etc. However, it should be noted that the front fenders of all TOYOTA models are bolted on and require no welding.

Body construction will sometimes differ depending on specifications and country of destination. Therefore, please keep in mind that the information contained herein is based on vehicles for general destinations.

For the service of specifications and repair procedures other than collision damaged body components of the TOYOTA CROWN, refer to the following repair manuals.

Manual Name	Part No.
CROWN Chassis and Body Repair Manual	027001
CROWN Repair Manual (USA and Canada)	Model Year Version
Electrical Wiring Diagram (Ex. USA and Canada)	01600176
(USA and Canada)	Model Year Version
10, 11A, 20, 20-C, 21A-C, 21B-C & 21-C Engine Repair Manual (Ex. USA and Canada)	0060011
1G, 2G & 2G-F Engine Repair Manual (Ex. USA and Canada)	PM0026
Fundamental Painting Procedure Fundamentale Farbfertig. Prozeduren	044001
	044002

All information contained in this manual is the most up-to-date at the time of publication. However, specifications and procedures are subject to change without prior notice.

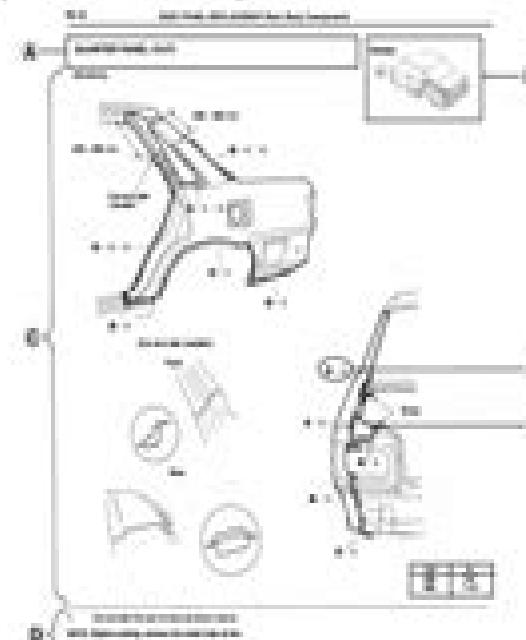
TOYOTA MOTOR CORPORATION

08.2

INTRODUCTION

HOW TO USE THIS MANUAL

Each repair method description provided in Section 08 of this manual comprises two pages, divided into 2 DATA (REMOVAL AND INSTALLATION) and includes illustrations to facilitate body repair.



A : REPLACEMENT PART AND METHOD

QUARTER PANEL, 20/21

Replacement method
(A01) Assembly replacement
(A02) Major cutting (less than 1/2 of part used)
(A03) Half cutting (about 1/2 of part used)
(A04) Panel cutting (most of part used)
Replacement part

B : BODY REPAIR AREA AND REPAIR LOCATION

Body variations: (Ex. 10 models)
Sedan : Sedan models
Station : Station models
Wagon : Wagon models

C : REMOVAL DIAGRAM

Describes in detail removal of the damaged part involving repair by cutting.

D : REMOVAL GUIDE

Provides additional information to more efficiently help you perform the removal.

1990 Toyota Service Manual

Robert R. Redfield

1990 Toyota Service Manual:

Australian National Bibliography: 1992 National Library of Australia,1988 **Chilton's Toyota Corolla 1990-93 Repair Manual** ,1993 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide **Chilton Book Company Repair Manual** ,1991

Chilton's Import Car Repair Manual 1983-90 Chilton Automotive Books,1989-10 Maintenance specifications step by step parts replacments **Gale's Auto Sourcebook** ,1992 Guide to information on cars and light trucks **Saab 900, 16**

Valve Official Service Manual, 1985-1993 Bentley,Bentley Publishers,1993 These official Saab manuals are the only factory authorized comprehensive single source of service information and specifications available Whether you re a professional technician or a do it yourselfer these manuals will help you understand care for and repair your Saab Everything from fundamental automotive concepts and maintenance procedures to complex electrical system troubleshooting and complete engine overhaul is clearly explained Critical updates and information from the Saab Service Information Manual the Parts Service Information System and Saab Service Training have been included as well as fast proven repair procedures and tips used by Saab technicians **Bentley BMW 3 Series Service Manual 1992-1998** Bentley Publishers,1999 If you re looking for better understanding of your E36 BMW look no further See and learn how to perform routine maintenance procedures with the highest level of clarity and comprehensiveness This in depth manual provides maintenance procedures for everything from brake fluid changes to resetting the service indicator Covers M3 318i 323i 325i 328i sedan coupe and convertible models 1992-98 **Cars & Parts** ,1995 **Chilton Book Company Repair Manual** Chilton Automotive Books,1990-08 **Subject Guide to Books in Print** ,2001 **An Accidental Journey Through Tibet** Charles Poynton,2008

Australian National Bibliography ,1978 **Toyota Truck 1990 Service Manual** ,1989 **Inside the Mind of Toyota** Satoshi Hino,2024-11-01 Winner of a Shingo Research and Professional Publication AwardToyota s sustained growth attracts the attention of economists and industrialists around the world eager to learn the secrets of Toyota s lasting success In Inside the Mind of Toyota Management Principles for Enduring Growth Satoshi Hino examines the source of Toyota s strength the fundamental thinking and management structures that lie beneath the creation of its famed Toyota Production System From the perspective of a professional with 30 years experience in the auto industry Hino presents a fresh and detailed analysis of Toyota s essential management system from its very beginnings into the 21st century The ultimate goal is not simply to mimic Toyota s formula but to learn from it and in doing so surpass it From the Translator s Foreword Unlike most Toyota watchers Hino urges us to set our sights not on replicating Toyota s success but on surpassing it This point is crucial because it moves our attention away from slavish imitation of what is visible on the surface and challenges us to tap into deeper and

more powerful mechanisms of excellence This is not a cookbook and it is not Toyota Lite It deserves serious study application and experimentation Learn how Toyota thinks Hino is telling us Learn Toyota s strengths make them your own and then exceed them Andrew Dillon September Haynes GM N-Cars Owners Workshop Manual, No. 1420 Bob Henderson,J. H.

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Table of Contents 1990 Toyota Service Manual

1. Understanding the eBook 1990 Toyota Service Manual
 - The Rise of Digital Reading 1990 Toyota Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1990 Toyota Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1990 Toyota Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1990 Toyota Service Manual
 - Personalized Recommendations
 - 1990 Toyota Service Manual User Reviews and Ratings
 - 1990 Toyota Service Manual and Bestseller Lists
5. Accessing 1990 Toyota Service Manual Free and Paid eBooks
 - 1990 Toyota Service Manual Public Domain eBooks

- 1990 Toyota Service Manual eBook Subscription Services
- 1990 Toyota Service Manual Budget-Friendly Options

6. Navigating 1990 Toyota Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- 1990 Toyota Service Manual Compatibility with Devices
- 1990 Toyota Service Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of 1990 Toyota Service Manual
- Highlighting and Note-Taking 1990 Toyota Service Manual
- Interactive Elements 1990 Toyota Service Manual

8. Staying Engaged with 1990 Toyota Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers 1990 Toyota Service Manual

9. Balancing eBooks and Physical Books 1990 Toyota Service Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection 1990 Toyota Service Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine 1990 Toyota Service Manual

- Setting Reading Goals 1990 Toyota Service Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of 1990 Toyota Service Manual

- Fact-Checking eBook Content of 1990 Toyota Service Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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