

FOREWORD

This repair manual has been prepared to provide information on the repair methods (including cutting and welding operations, but excluding painting) recommended by TOYOTA for collision-damaged body components of the TOYOTA CAMRY.

Applicable models: 5V30, 21 series
CV20 series

This manual consists of body repair methods, exploded diagrams and illustrations of the body components and other information relating to body panel replacement such as handling precautions, tools, equipment, etc. However, it should be noted that the front-enders of all TOYOTA models are bolted on and require no welding.

Body construction will sometimes differ depending on specifications and country of destination. Therefore, please keep in mind that the information contained herein is based on vehicles for general destinations.

For the service of specifications and repair procedures other than collision-damaged body components of the TOYOTA CAMRY, refer to the following repair manuals.

Manual Name	Pub. No.
CAMRY Chassis and Body Repair Manual (CAMRY Repair Manual (USA and Canada))	5C7100 Model Year Version
Electrical Wiring Diagram (Ex. USA and Canada) (USA and Canada)	EW00010 Model Year Version
15, 15-E, 20, 20-C, 20-E, 20-PE & 20-CE Engine Repair Manual (Ex. USA and Canada)	554510
10, 20 & 20-E Engine Repair Manual (Ex. USA and Canada)	554510
Fundamental Painting Procedures	554510
Fundamental Body Repair Procedures	554510

All information contained in this manual is the most up-to-date at the time of publication. However, specifications and procedures are subject to change without prior notice.

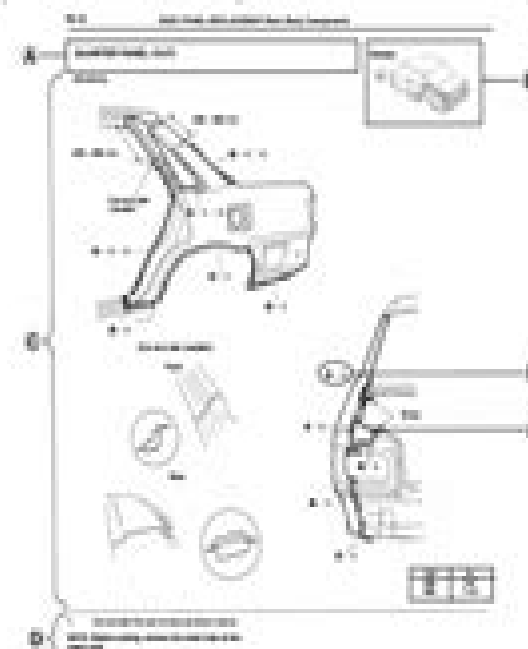
TOYOTA MOTOR CORPORATION

15.2

INTRODUCTION

HOW TO USE THIS MANUAL

Each repair method description provided in Section 05 of this manual comprises two pages, divided into 2 boxes (REMOVAL AND INSTALLATION) and includes illustrations to facilitate body repair.



A: REPLACEMENT PART AND METHOD

QUARTER PANEL - 5C71

Replacement method	
(ASST)	Assembly replacement
(CUT)	Major cutting (less than 1/2 of part used)
(CUT-H)	Half cutting (about 1/2 of part used)
(CUT-P)	Partial cutting (most of part used)
(REPL)	Replacement part

B: BODY VARIATIONS AND PART LOCATION

Body variations:	1500	All models
	2000	Sedan models
	2000	Wagon models

C: REMOVAL DIAGRAM

Describes in detail removal of the damaged part involving repair by cutting.

D: REMOVAL GUIDE

Provides additional information to more efficiently help you perform the removal.

1990 Toyota Service Manual

Robert R. Redfield



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Australian National Bibliography: 1992 National Library of Australia, 1988 **Chilton's Toyota Corolla 1990-93 Repair Manual**, 1993 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide **Chilton Book Company Repair Manual**, 1991
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Australian National Bibliography, 1978 **Toyota Truck 1990 Service Manual**, 1989 **Inside the Mind of Toyota** Satoshi Hino, 2024-11-01 Winner of a Shingo Research and Professional Publication Award Toyota s sustained growth attracts the attention of economists and industrialists around the world eager to learn the secrets of Toyota s lasting success In *Inside the Mind of Toyota* Management Principles for Enduring Growth Satoshi Hino examines the source of Toyota s strength the fundamental thinking and management structures that lie beneath the creation of its famed Toyota Production System From the perspective of a professional with 30 years experience in the auto industry Hino presents a fresh and detailed analysis of Toyota s essential management system from its very beginnings into the 21st century The ultimate goal is not simply to mimic Toyota s formula but to learn from it and in doing so surpass it From the Translator s Foreword Unlike most Toyota watchers Hino urges us to set our sights not on replicating Toyota s success but on surpassing it This point is crucial because it moves our attention away from slavish imitation of what is visible on the surface and challenges us to tap into deeper and

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