

## Section 06 DRIVE SYSTEM AND BRAKE

### Subsection 01 DRIVE BELT

- Fraying
- Abnormal wear ( uneven wear, wear on one side, missing edges, cracked fibers)

If abnormal wear is noted, probable cause could be:

- Pulley misalignment
- Excessive RPM with frozen track
- Belt starts without warming period
- Scratched or rusty sheave
- Oil on belt
- Detached spare belt.

Check drive belt width. Replace the drive belt if its width is under minimum recommended specification.

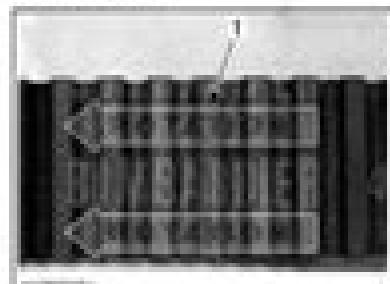
MODEL	MINIMUM WIDTH	MINIMUM WIDTH RECOMMENDED
Ar	16 mm (1/2 in)	18 mm (3/8 in)

#### Drive Belt Installation

1. If necessary, open the driven pulley, refer to **DRIVE BELT REMOVAL**, above.
2. Slip the belt over the idler pulley, then over the driven pulley.

**NOTE:** Do not force or use tools to put the belt into place, as this could cut or break the cords in the belt.

**NOTE:** The maximum drive belt life span is obtained when belt is installed with arrows in the direction of rotation.



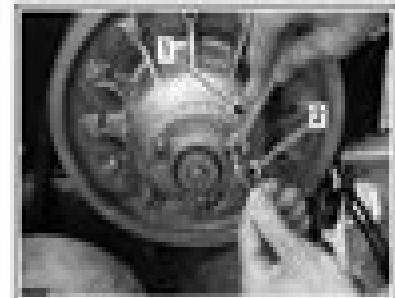
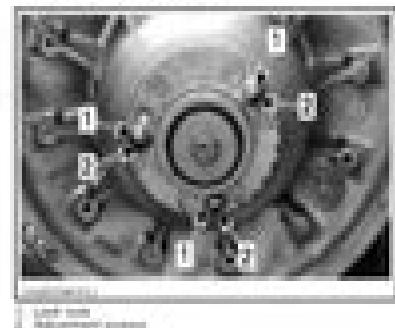
1. To be pointed in the direction of rotation.

2. Clean and remove the driven pulley assembly from the pulley.
3. Rotate the driven pulley several times to properly seat the belt between the sheaves.
4. Adjust the belt height. Refer to **DRIVE BELT HEIGHT ADJUSTMENT**.

5. Install belt guard, refer to **DRIVE BELT GUARD INSTALLATION**.
6. Install LH side panel.

#### Drive Belt Height Adjustment

1. Remove idler card from engine control module.
2. Remove LH side panel.
3. Remove belt guard, refer to **DRIVE BELT GUARD REMOVAL**.
4. Keep the set screws from turning using a 3 mm Allen key and loosen the three lock nuts using a 10 mm open wrench.



1. Tension Drive belt  
2. Lock nut

5. Turn one set screw 1/8 turn at a time then rotate the driven pulley to properly seat the belt between the pulley sheaves.
6. Repeat previous step until the external surface of drive belt exceeds driven pulley edge by 2 mm (0.079 in).

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### Subsection 01 DRIVE BELT



**NOTE:** Turn the set screws clockwise to raise the belt in the pulley. Turning the set screws counter-clockwise raises the belt in the pulley.

7. Turn the other set screws clockwise so that they just contact the bottom. Do not screw any further.
8. Stop the set screws from turning and tighten the lock nuts to 8 Nm ± 2 Nm (71 lb-in ± 18 lb-in).
9. Install belt guard, refer to **DRIVE BELT GUARD INSTALLATION**.
10. Install LH side panel.
11. Start engine and check if vehicle is creeping.
  - 11.1 If vehicle does not creep, adjustment is complete.
  - 11.2 If vehicle creeps, check the drive belt deflection.

#### Reverse Activation

The reverse may not activate or may be harder to activate if the belt is positioned too high in the driven pulley. If reverse activation does not work properly, ensure the drive belt is properly adjusted.

Adjust the drive belt lower in the driven pulley if needed.

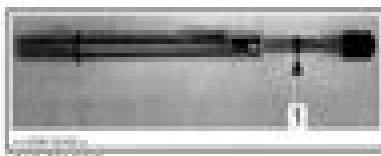
#### Drive Belt Deflection Verification

1. Make sure drive belt height is adjusted (previous setting).
2. Position a reference rule on drive belt.
3. Use the TIRIBOKE TIRE 104 set 200 as explained below.
4. Set deflection as per following table using bottom O-ring.

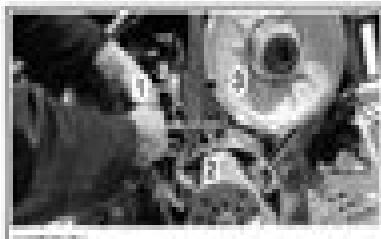
DRIVE BELT DEFLECTION	
DRIVE BELT DEFLECTION SETTING	0.06 to 0.09 in (1.6 to 2.3 mm)
DRIVE BELT DEFLECTION SETTING	0.06 to 0.09 in (1.6 to 2.3 mm)



1. Place ruler O-ring to O-ring 0.09.



2. Apply pressure until bottom O-ring deflection is flush with edge of rule.



3. Reference rule  
1. Lower Drive belt  
2. Higher Drive belt  
3. Reverse rule

4. Read drive belt load. Compare result with the following table.

DRIVE BELT DEFLECTION	
DRIVE BELT LOAD READING	0.06 to 0.09 in (1.6 to 2.3 mm)
DRIVE BELT LOAD READING	0.06 to 0.09 in (1.6 to 2.3 mm)

5. If drive belt is within specification, drive belt is properly adjusted.
6. If drive belt is out of specification, try the following:
  - 6.1. Lower drive belt height from max setting.
  - 6.2. Try another drive belt.
7. If proper load still can not be obtained, check the following:
  - 7.1. Inspect engine supports.
  - 7.2. Inspect transmission and bearing.
  - 7.3. Inspect sheaves for damage.

# 1989 Tundra Lt Manual

**JS Bruner**

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