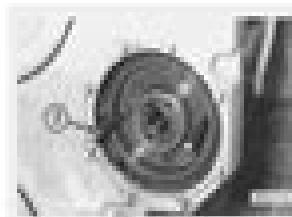


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6. Lubricate teeth (6) with clean engine oil.



7. Put gear (7) in position to the front timing gear cover.



8. Install two M8-18 NC x 47 mm (3/8-16 NC x 1.875 in) long guide bolts (9) in gear (7) as shown.



9. Install automatic timing advance (10) on the end of the front injection pump camshaft, and install bolts (11) that hold it. Tighten bolts (11) to a torque of 1.15 N·m (12 lb-in).



10. Put the No. 1 piston at top-center on the compression stroke. Make reference to *Finding Top Center Compression Position For No. 1 Piston in Timing And Adjusting*. Remove the timing belt from the cylinder, and use tool (12) to rotate the crankshaft clockwise (opposite the direction of engine rotation) 45°.



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