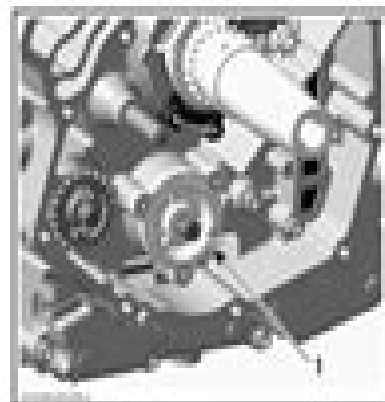


OL PUMP

### Oil Pump Location

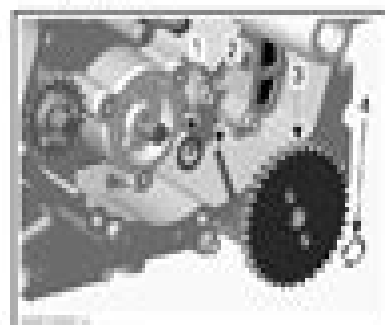
The oil pump is located on the engine PTO side (toward PTO cover).



### Old Friends Reunited

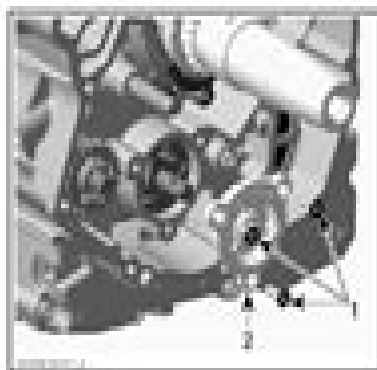
Remove the PFD cover. Refer to PFD COVER in the BOTTOMS E&P subsection.

- Retaining ring
- Oil pump gear
- Transfer pin
- Thrust washer



- |   |            |
|---|------------|
| 1 | 1000000000 |
| 2 | 1000000000 |
| 3 | 1000000000 |
| 4 | 1000000000 |

2. Release all pump cover screws and pull off pump cover off.



3. Remove oil pump shaft with needle pin and inner roller.
4. Remove outer roller.



1. *What is the purpose of the study?*  
2. *What are the research objectives?*  
3. *What are the research questions?*  
4. *What are the hypotheses?*

## Oil Pump Inspections

Inspect oil pump and oil pump cover bore for marks, scratches or other damages. Check for scratches in clearance between outer rotor and oil pump bore. If so, replace damaged parts.

Check oil pump cover for damages and for surface straightness with a straightedge.



1. ☐ **General**  
2. ☐ **Account**  
3. ☐ **General**  
4. ☐ **Account**  
5. ☐ **General**  
6. ☐ **Account**

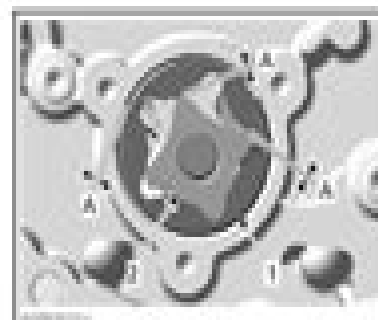
Check owner's manual for component pin holes or other damage. If no, replace oil-journal shaft assembly.



- [illegible]

Using a feeler gauge, measure the clearance at inner and outer ends as shown.

C. RANKING OF WORTH AND COUNTER ACTIONS	
WORTHY LAST	0.10 (max 0.10000)

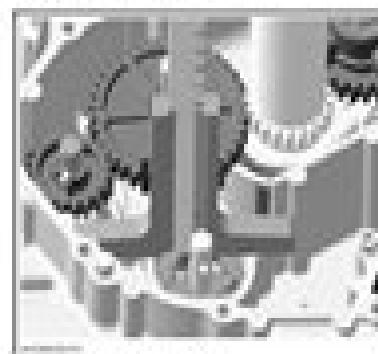


1. *Chlorophyll a* content (mg/g)

If clearance of inner and outer rotor exceeds the tolerance, replace of pump rotor. Ensure to also check oil pump cover. If damaged, replace the complete oil pump assembly.

If clearance between joint ends and its hole is excessive exceeds the tolerance, replace the complete oil pump assembly with the new one.

Using a depth gauge, measure the axial clearance of the oil control rings.



100

# 2014 Can Am Outlander 800 Service Manual Impala

**RJ Shavelson**



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