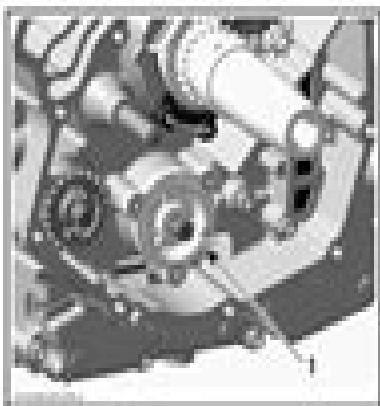


OIL PUMP

Oil Pump Location

The oil pump is located on the engine PTO side (bottom) PTO cover.



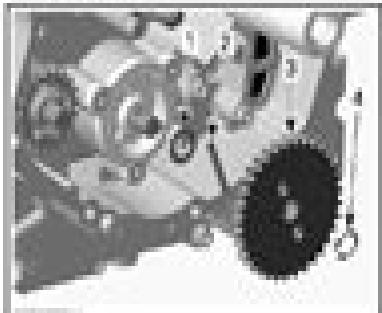
1. Oil pump

Oil Pump Removal

Remove the PTO cover. Refer to PTO COVER in the BOTTOM END subsection.

1. Remove:

- Retaining ring
- Oil pump gear
- Needle pin
- Thrust washer



1. Oil pump gear
2. Needle pin
3. Thrust washer
4. Retaining ring
2. Remove oil pump cover screw and pull oil pump cover out.



3. Remove oil pump shaft with needle pin and inner rotor.
4. Remove outer rotor.



Oil Pump Inspection

Inspect oil pump and oil pump cover bore for marks, scratches or other damages. Check for scratches or streaks between outer rotor and oil pump bore. If so, replace damaged parts.

Check oil pump cover for damages and for surface straightness with a straightedge.



1. Oil pump bore
2. Outer rotor
3. Oil pump gear
4. Needle pin
5. Inner rotor

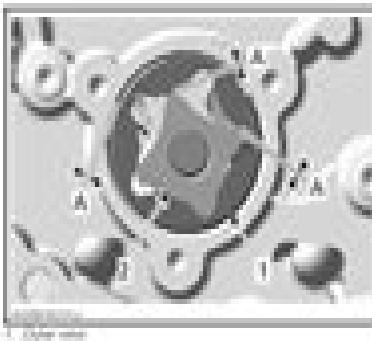
Check outer rotor for expansion pin holes or other damages. If so, replace oil pump shaft assembly.



1. Retaining ring on the gear

Using a feeler gauge, measure the clearance of inner and outer rotors as shown.

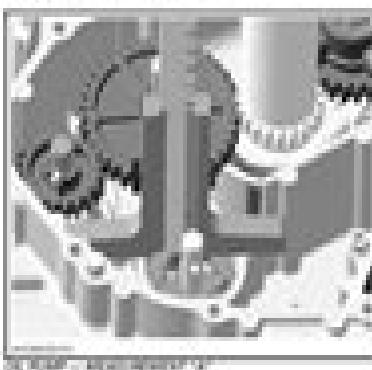
CLEARANCE OF INNER AND OUTER ROTOR	
SERVICE LIMIT	0.30 mm (0.0006 in)



1. Outer rotor
2. Inner rotor
3. Oil pump gear

If clearance of inner and outer rotors exceeds the tolerance, replace oil pump rotor. Ensure to also check oil pump cover. If damaged, replace the complete oil pump assembly.

If clearance between outer rotor and its bore in clearance exceeds the tolerance, replace the complete oil pump rotor until the tolerance. Using a depth gauge, measure the axial clearance of the oil pump as shown.



1. Depth gauge

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