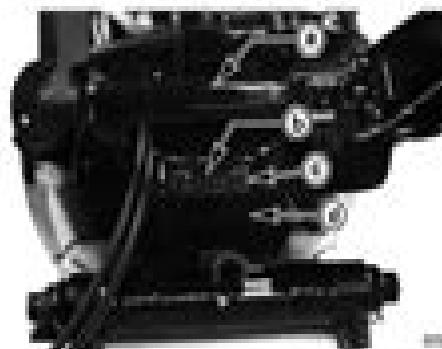


1. Loosen the jam nuts and disconnect the throttle cable from the throttle lever.



3.0.100.000  
 a- Jam nuts  
 b- Long throttle cable  
 c- Short throttle cable

2. Remove the two bolts securing the tiller handle. Remove the tiller handle assembly from the dashboard.

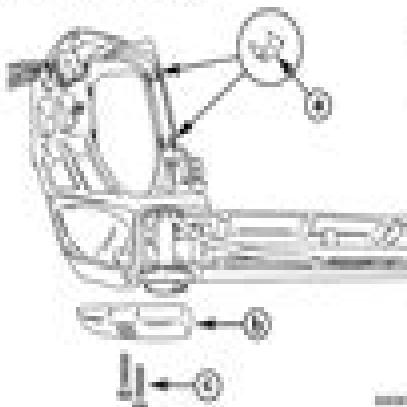


4.0.100.000  
 a- Tiller handle  
 b- Tilt washer  
 c- Bolt (M10 x 40) (2)  
 d- Tilted bracket

## Disassembly/Assembly

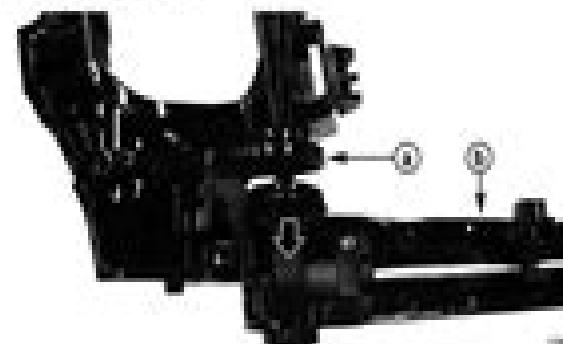
### Tiller Handle Disassembly

1. Pry the two slips out of the bracket.
2. Remove the bolts and the side cover.



5.0.100.000  
 a- Cover  
 b- Side cover  
 c- Bolt (M8 x 25) (2)

3. Separate the tiller handle and carrying handle while pulling the throttle cable ends and tiller handle stay switch wires through the carrying handle.



6.0.100.000  
 a- Carrying handle  
 b- Tiller handle

4. Remove the sleeve from the throttle shaft bracket.
5. Remove the throttle shaft bracket.
6. Loosen the throttle shaft bracket control knob.
7. Remove the washer, tilt washer, and bushings.



8.0.100.000  
 a- Throttle shaft bracket control knob and sleeve assembly  
 b- Washer  
 c- Throttle shaft bracket  
 d- Throttle cable policy housing  
 e- Washer  
 f- Bushing (2)  
 g- Tilt washer

8. Remove the throttle handle while pulling the throttle shaft slips and pushing on the throttle shaft bracket control knob.
9. Remove the throttle cable policy housing.



9.0.100.000  
 a- Throttle shaft bracket control knob  
 b- Throttle shaft slips  
 c- Throttle cable policy housing

# 2013 Mercury 60 Hp 4 Stroke Manual

**Automobile Club of Italy**

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