

## Ford Zetec

### Engine Torque Wrench Settings

Description	Nm	lbf ft	kgf m
Main bearing cap bolts and studs:	90 Nm	66 lbf ft	9.18 kgf m
Big-end bearing caps:	20 Nm	15 lbf ft	2.04 kgf m
Stage 1:			
Stage 3:			
Crankshaft rear oil seal carrier:	18 Nm	13 lbf ft	1.84 kgf m
Camshaft bearing caps:	10 Nm	07 lbf ft	1.02 kgf m
Stage 1:			
Stage 2:			
Flywheel:	117 Nm	86 lbf ft	11.93 kgf m
Clutch pressure plate:	34 Nm	25 lbf ft	3.47 kgf m
Engine speed/crankshaft position sensor (CPS) to bracket:	09 Nm	07 lbf ft	0.92 kgf m
CPS bracket to cylinder block:	23 Nm	17 lbf ft	2.35 kgf m
Timing belt guide pulleys:	40 Nm	30 lbf ft	4.08 kgf m
Crankshaft vibration damper/belt pulley:	115 Nm	85 lbf ft	11.73 kgf m
Water pump:	20 Nm	15 lbf ft	2.04 kgf m
Water pump belt pulley:	12 Nm	09 lbf ft	1.22 kgf m
Engine lifting eyes:	26 Nm	19 lbf ft	2.86 kgf m
Timing belt tensioner bracket, tension spring retaining pin:	11 Nm	08 lbf ft	1.12 kgf m
Sump:	24 Nm	18 lbf ft	2.45 kgf m
Timing belt tensioner:	40 Nm	30 lbf ft	4.08 kgf m
Timing belt cover to cylinder block/head:	08 Nm	06 lbf ft	0.82 kgf m
Timing belt cover studs:	11 Nm	08 lbf ft	1.12 kgf m
Oil filter:	18 Nm	13 lbf ft	1.84 kgf m
Oil pump intake to oil pump:	11 Nm	08 lbf ft	1.12 kgf m
Oil pump:	11.5 Nm	09 lbf ft	1.17 kgf m
Oil baffle:	21 Nm	15 lbf ft	2.14 kgf m
Oil pressure switch:	29 Nm	21 lbf ft	2.96 kgf m
Oil filter adaptor to block (inlet-union screw):	25 Nm	18 lbf ft	2.55 kgf m
Oil drain plug:	26 Nm	19 lbf ft	2.86 kgf m
Cylinder head bolts	30 Nm	22 lbf ft	3.06 kgf m
Stage 1:			
Stage 2:			
Stage 3:			
Camshaft timing pulley:	72 Nm	53 lbf ft	7.34 kgf m
Cylinder head cover:	03 Nm	02 lbf ft	0.31 kgf m
Stage 1:			
Stage 2:			
Exhaust manifold studs in cylinder head:	10 Nm	07 lbf ft	1.02 kgf m
Exhaust manifold nuts:	17 Nm	13 lbf ft	1.73 kgf m
Inlet manifold studs in cylinder head:	10 Nm	07 lbf ft	1.02 kgf m
Fuel rail to inlet manifold:	20 Nm	15 lbf ft	2.04 kgf m
Thermostat housing:	22 Nm	16 lbf ft	2.24 kgf m
Thermostat housing connector:	11 Nm	08 lbf ft	1.12 kgf m
Upper timing belt cover to centre nut:	05 Nm	04 lbf ft	0.51 kgf m
Intermediate manifold:	20 Nm	15 lbf ft	2.04 kgf m
Inlet manifold bolts:	20 Nm	15 lbf ft	2.04 kgf m
Temperature gauge sender unit:	10 Nm	07 lbf ft	1.02 kgf m
Engine coolant temperature sensor (ECT):	18 Nm	13 lbf ft	1.84 kgf m
Bracket of DTS ignition coil to cylinder head:	23 Nm	17 lbf ft	2.35 kgf m
Air charge temperature sensor:	18 Nm	13 lbf ft	1.84 kgf m
M6 x 10 oil splash gallery blanking plug:	11 Nm	08 lbf ft	1.12 kgf m
M10 x 11.5 cylinder block oil gallery blanking plug:	27 Nm	20 lbf ft	2.75 kgf m
1/4 RTF, cylinder block oil gallery blanking plug:	28 Nm	21 lbf ft	2.86 kgf m
Idle speed control valve to inlet manifold:	08 Nm	06 lbf ft	0.82 kgf m
Throttle assembly to inlet manifold:	11 Nm	08 lbf ft	1.12 kgf m
Spark plugs:	20 Nm	15 lbf ft	2.04 kgf m
Crankcase breather valve/roll separator to cylinder block:	11 Nm	08 lbf ft	1.12 kgf m
Crankcase breather valve pipe to cylinder head:	25 Nm	19 lbf ft	2.55 kgf m
Camshaft position sensor to cylinder head:	23 Nm	17 lbf ft	2.35 kgf m
Clutch pressure plate to flywheel:	34 Nm	25 lbf ft	3.47 kgf m
Right-hand engine mounting, support bracket to cylinder block:	104 Nm	77 lbf ft	10.61 kgf m
Right-hand engine mounting to bracket:	97 Nm	72 lbf ft	9.89 kgf m

# 1997 Ford Zetec Engine Settings

**Clifford Lane**

## 1997 Ford Zetec Engine Settings:

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*Focus On: 100 Most Popular Sedans* Wikipedia contributors, *The Complete Car Cost Guide*, 1996 Inc Intellichoice,1996-03

**Robust Control Design 2000**

**(ROCOND 2000)** Vladimír Kučera,Michael Šebek,2000 Car and Driver ,2003-07 *The Complete Small Truck Cost Guide* 1997 Intellichoice,Intellichoice Staff,1997-02

**Advances in Automotive Control 2004 (2-volume Set)** G Rizzo,L Glielmo,C Pianese,F Vasca,2005-11-07 **Complete Car Cost Guide 1997** IntelliChoice, Inc,1997-02 **Options Alert** ,1978 Edmunds.com Used Cars & Trucks Buyer's Guide 2004 The Editors at Edmunds.com,2004-05-01 Vehicle shoppers can benefit from the what they've come to expect from the Edmunds name true market values for trade ins private party and dealership highlighted yearly model changes and in depth advice Direct Fuel Injection, Engine Diagnostics, and New

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