

## Bolted bonnet cast carbon, stainless or alloy steel

NPS 2-64 (DN 50-1600), ASME Classes 150-1500



ASME Class	Figure number
150	0064C
300	1064C
600	2064C
900	7064C
1500	3064C

## Design features

- Trim: Available in all trim material combinations specified in API 600, as well as custom material combinations.
- Seat face CoCr alloy hardfaced, ground, and lapped to a mirror finish.
- All graphite packed gate valves are dual qualified to API 624 and ISO 15848-1<sup>(1)</sup>.
- Flexible wedge with low center stem-wedge contact, in solid CA15 (13Cr) or hardfaced with 13Cr, SS-316, Monel, or CoCr alloy. Wedge is ground and lapped to a mirror finish and tightly guided to prevent dragging and seat damage.
- Hardfacing of wedge guiding surfaces available when specified by purchaser<sup>(2)</sup>.
- Non-rotating stem with precision Acme threads and burnished finish. Double start Acme for faster operation.
- Gland has two-piece construction for easy alignment.

Standard materials<sup>(3)</sup>

Part	Materials
Body <sup>(4)</sup>	WCB
Bonnet <sup>(5)</sup>	WCB
Valve <sup>(6)</sup>	SS-316
Wedge <sup>(7)</sup>	CA 15 or 13Cr faced WCB CoCr alloy faced carbon steel
Seat <sup>(8)</sup>	CA 15 or CoCr alloy faced carbon steel
Packing Range	Carbon steel
Gland bushing	Carbon steel
Packing ring <sup>(9)</sup>	Graphite
Gland stud	Gr. 8 or 8.7 <sup>(10)</sup>
Gland nut	Gr. 2H
Body/bonnet nut	Gr. 2H
Body/bonnet stud	Gr. 7
Back seat <sup>(11)</sup>	SS-316
Conduit <sup>(12)</sup>	Class 150: corrugated steel/graphite Class 300-1500: spiral wound stainless steel/graphite Carbon steel
Key <sup>(13)</sup>	Carbon steel
Yoke bushing	Carbon steel
Bearing	Steel
Handwheel nut	Malleable iron or steel
Handwheel <sup>(14)</sup>	Malleable iron or ductile iron
Grease fitting	Steel
Groove pin	Carbon steel
Bushing	Carbon steel
Washer	Carbon steel
Name plate	Stainless steel
Identification tag	Stainless steel
Rivet	Stainless steel
Stem nut	A-439 austenitic ductile iron Gr. D-2C

<sup>(1)</sup> Material configurations for WCB, WCF and CF8M are only suitable up to 1000°F (537°C).

Other materials available for higher temperatures.

<sup>(2)</sup> Other materials available. (3) Hardfaced. (4) Available. (5) For eye bolts/Gr. 8. For studs Gr. 8.7 is used.<sup>(6)</sup> For eye bolts F116. For studs 8880 or 8880 is used.<sup>(7)</sup> For bottom studs and (8) valve maximum design temperature is limited to 850°F.

- Body and bonnet joint accurately machined.
- Body and bonnet castings are precision machined.
- One-piece bonnet<sup>(15)</sup> for better alignment and fewer parts.
- End connection flanges in accordance with ASME B16.5 ASME Classes: 150-300: 1/2" raised face.  
ASME Classes: 600-1500: 1/2" raised face.  
Finish: 125-250 AARH for all valves.
- Rotating stem nut in: Austenitic ductile iron Gr. D-2C and serviceable in line. When handwheel is used, thrust bearing arrangements vary depending on valve size and class.

<sup>(15)</sup> See Velan's Product update at this link: PDI-AP600-02-08.Available to My Velan members on velan.com.  
For valves in conformance with API 600 13th Edition, hardfacing of wedge and body guides is standard for valves NPS 2H and larger.<sup>(16)</sup> One-piece bonnet for Classes 150-300 up to NPS 10 (DN 250),  
Classes 600 up to NPS 12 (DN 300), Classes 1500 up to NPS 10 (DN 250) and  
Classes 1500 up to NPS 8 (DN 200) only.

# Api Weld Manual

**United States. National Bureau of  
Standards**

## Api Weld Manual:

Petroleum Products Handbook Virgil B. Guthrie,1960      **NBS Special Publication** ,1971      **API-1104, Reference Manual (2002)** American Welding Society,2002-01-01      A.P.I. Accident Prevention Manual ,1920      **Welding Design & Fabrication** ,1962      *An Index of U.S. Voluntary Engineering Standards* William J. Slattery,1971      **Catalog of Copyright Entries, Third Series** Library of Congress. Copyright Office,1965 The record of each copyright registration listed in the Catalog includes a description of the work copyrighted and data relating to the copyright claim the name of the copyright claimant as given in the application for registration the copyright date the copyright registration number etc      *An Index of U.S. Voluntary Engineering Standards* United States. National Bureau of Standards,1971      *Standard for Welding Pipelines and Related Facilities* American Petroleum Institute. Transportation Department,1983      Welding Research Council Bulletin Series Welding Research Council (U.S.),1984      *Welding Journal* ,1981      Metals handbook Mills Kathleen,1983      *British Welding Journal* ,1967      *Alternative Methods for Pressurized (or Buried) Gas Systems* ,1978      **Energy Research Abstracts** ,1982-05      *Catalog of Copyright Entries, Third Series* Library of Congress. Copyright Office,1977 Includes index

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,2000

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