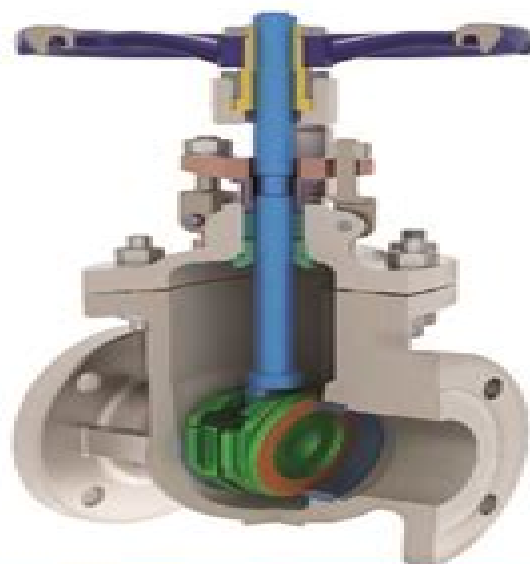


Bolted bonnet cast carbon, stainless or alloy steel

NPS 2–64 (DN 50–1600), ASME Classes 150–1500



ASME Class	Figure number
150	0054C
300	1054C
600	2054C
900	3054C
1500	3054C

Standard materials⁽¹⁾

Part	Materials			
Body ⁽²⁾	WCB	WC6	WC9	CF8M
Bonnet ⁽²⁾	WCB	WC6	WC9	CF8M
Stem ⁽²⁾⁽³⁾	SS 410			SS 316
Wedge ⁽²⁾	CA 15 or 13Cr faced WCB	CA 15 or CoCr alloy faced	CA 15 or CoCr alloy faced	CF8M
Seat ⁽²⁾⁽⁴⁾	CoCr alloy faced carbon steel	CoCr alloy faced F11	CoCr alloy faced F22	CoCr alloy faced F316
Packing flange	Carbon steel			Stainless steel
Gland bushing	Carbon steel			Stainless steel
Packing ring ⁽⁵⁾	Graphite			Graphite
Gland stud	Gr. 8 or 8 ⁽⁶⁾			F316, 88M or 630 ⁽⁷⁾
Gland nut	Gr. 2H			Gr. 8M
Body/bonnet nut	Gr. 2H		Gr. 7	Gr. 8M
Body/bonnet stud	B7		B16	88M or 630 ⁽⁷⁾
Back seat ⁽²⁾⁽⁸⁾	SS 410			SS 316
Gasket ⁽²⁾	Class 150: corrugated steel/graphite Class 300–1500: spiral wound stainless steel/graphite			
Key	Carbon steel			
Yoke bushing	Carbon steel			Stainless steel
Bearing	Steel			
Handwheel nut	Malleable iron or steel			
Handwheel ⁽⁹⁾	Malleable iron or ductile iron			
Grease fitting	Steel			
Groove pin	Carbon steel			Stainless steel
Bushing	Carbon steel			Stainless steel
Washer	Carbon steel			Stainless steel
Name plate	Stainless steel			
Identification tag	Stainless steel			
Rivet	Stainless steel			
Stem nut	A 439 austenitic ductile iron Gr. D-2C			

(1) Material configurations for WCB, WC6 and WC9 are only suitable up to 1000°F (538°C).

Other materials available for higher temperatures.

(2) Other materials available. (3) Hand-faced. (4) Hardened. (5) For eye bolts-Gr. 8, for studs 8⁽⁶⁾ is used.

(6) For eye bolts F316, for studs 88M or 630 is used.

(7) For bonnet studs and (8) valve maximum design temperature is limited to 650°F.

Design features

- Trim: Available in all trim material combinations specified in API 600, as well as custom material combinations.
- Seat face CoCr alloy hardfaced, ground, and lapped to a mirror finish.
- All graphite packed gate valves are dual qualified to API 624 and ISO 15848-1⁽⁸⁾.
- Flexible wedge with low center stem-wedge contact, in solid CA15 (13Cr) or hardfaced with 13Cr, SS 316, Monel, or CoCr alloy. Wedge is ground and lapped to a mirror finish and tightly guided to prevent dragging and seat damage.
- Hardfacing of wedge guiding surfaces available when specified by purchaser⁽⁹⁾.
- Non-rotating stem with precision Acme threads and burnished finish. Double start Acme for faster operation.
- Gland has two-piece construction for easy alignment.

- Body and bonnet joint accurately machined.
- Body and bonnet castings are precision machined. One-piece bonnet⁽¹⁰⁾ for better alignment and fewer parts.
- End connection flanges in accordance with ASME B16.5 ASME Classes: 150–300: 1/4" raised face. ASME Classes: 600–1500: 1/4" raised face. Finish: 125–250 AARH for all valves.
- Rotating stem nut in Austenitic ductile iron Gr. D-2C and serviceable in line. When handwheel is used, thrust bearing arrangements vary depending on valve size and class.

(8) See Velan's Product update at this link: 202.API.624.02.08. Available to My Velan member's www.velan.com.

(9) For valves in conformance with API 600 1st Edition, Hardfacing of wedge and body guides is standard for sizes NPS 26 and larger.

(10) One-piece bonnet for Class 150 & 300 up to NPS 64 (DN 1600). Class 600 up to NPS 12 (DN 305), Class 900 up to NPS 10 (DN 255) and Class 1500 up to NPS 8 (DN 203) only.

Api Weld Manual

**United States. National Bureau of
Standards**



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Petroleum Products Handbook Virgil B. Guthrie,1960 **NBS Special Publication** ,1971 **API-1104, Reference Manual (2002)** American Welding Society,2002-01-01 A.P.I. Accident Prevention Manual ,1920 **Welding Design & Fabrication** ,1962 *An Index of U.S. Voluntary Engineering Standards* William J. Slattery,1971 **Catalog of Copyright Entries, Third Series** Library of Congress. Copyright Office,1965 The record of each copyright registration listed in the Catalog includes a description of the work copyrighted and data relating to the copyright claim the name of the copyright claimant as given in the application for registration the copyright date the copyright registration number etc *An Index of U.S. Voluntary Engineering Standards* United States. National Bureau of Standards,1971 *Standard for Welding Pipelines and Related Facilities* American Petroleum Institute. Transportation Department,1983 Welding Research Council Bulletin Series Welding Research Council (U.S.),1984 *Welding Journal* ,1981 Metals handbook Mills Kathleen,1983 *British Welding Journal* ,1967 *Alternative Methods for Pressurized (or Buried) Gas Systems* ,1978 **Energy Research Abstracts** ,1982-05 *Catalog of Copyright Entries, Third Series* Library of Congress. Copyright Office,1977 Includes index

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