1. Which of the following activities is NOT included in the scope of API 510? — **B**
   - A) rerating a vessel
   - B) Operating a vessel
   - C) replacing a vessel head
   - D) internally inspecting a vessel

2. Which of the following activities is NOT included in the scope of API 510? — **C**
   - A) setting relief device intervals
   - B) performing vessel alterations
   - C) Performing vessel fabrication
   - D) performing vessel maintenance

3. Which of the following equipment types is NOT covered by API 510? — **D**
   - a) Heats exchanger
   - b) Safety relief valve
   - c) Distillation column
   - d) Process heater (furnace)

4. API 510 can be used: — **D**
   - a) only by refining industries
   - b) only by chemicals
   - c) only by petrochemical industries
   - d) By petro-chemical facilities and other industry.

5. API 510 takes effect: — **E**
   - a) During the design stage of the vessel construction.
   - b) During the fabrication stage of the vessel construction.
   - c) Once the fabrication hydro or pneumatic test is completed
   - d) Once the nameplate is attached
   - e) Once the vessel is placed in service.
   - f) Once the vessel has an operation problem

6. API 510 covers vessels constructed to which fabrication code(s)? — **D**
   - a) only ASME B&PV Sect.VIII
   - b) only ASME & PV Sect.VIII and the API / ASME code for Unfired Pressure Vessels
   - c) ASME B&PV Sect.VIII and other current codes
   - d) Any fabrication code.

7. When does API 510 stop applying to vessels? — **D**
   - a) In-service but have proven they do not corrode
   - b) In-service and the corrosion rate is less than 0.005 ipy
   - c) Out of service, but stored for a future service
   - d) Retired and abandoned
   - e) Retired, removed and scrapped

8. During repairs & alterations most of the code requirements come from: — **C**
   - a) API 510
   - b) ASME SECTION VIII
   - c) ASME Section VIII or the construction code.
   - d) The construction code

9. During a vessel repair, if there is a conflict between the requirements of API 510 and the construction code which should be followed? — **A**
   - a) API 510
   - b) The construction code
   - c) Either code based on the Inspector's recommendation
   - d) The code with the most stringent requirements

10. During a vessel alteration, if there is a conflict between the requirements of API 510 and the construction code which should be followed? — **A**
   - a) API 510
   - b) The construction code
   - c) Either code based on the Inspector's recommendation
   - d) The code with the most stringent requirements

11. Companies that use API 510 must: — **C**
   - a) Employ an authorized inspection agency
   - b) Have access to an authorized inspection agency
   - c) Either employ or have access to an authorized inspection agency.
   - d) Employee professional engineers
   - e) Pay all API 510 contract inspectors $62.50 / hr

12. Which of the following individuals must be directly employed by the Owner? — **E**
   - a) Authorized Inspector
   - b) Examiner
   - c) Pressure Vessel Engineer
   - d) Repair Organization
   - e) No one – all can be contracted personnel.

13. Who is responsible for responding to inspection results that require corrective action? — **C**
   - a) Engineer
   - b) Maintenance Department
   - c) Owner / User
   - d) Pressure Equipment Specialist

14. An in-service vessel is being repaired or altered. If there is a conflict between the requirements of API 510 and the legal jurisdiction, which should be followed? — **C**
   - a) API 510
   - b) The Legal Jurisdiction
   - c) The one with the most stringent requirements.
   - d) Either set of the requirements based on Engineer and AI approval

15. An in-service vessel is inspected. If there is a conflict between API 510 and the legal jurisdiction, which should be followed? — **C**
   - a) API 510
   - b) The Legal Jurisdiction
   - c) The one with the most stringent requirements
   - d) Either set of the requirements based on Engineer and AI approval

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