

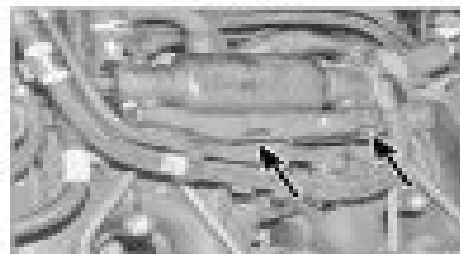
**4.4a** ... then undo the cover screws (arrowed) ...

then remove the cover and filter element – refer to Chapter 4C (see illustrations). Pull the air filter housing from its mountings.

6 Disconnect the wiring plugs from the top of



**4.7a** Depress the release buttons (arrowed) and disconnect the fuel feed and return hoses



**4.7c** ... then unclip the fuel priming bulb/pipes (arrowed)



**4.8c** ... undo the bolt on the end (arrowed) ...

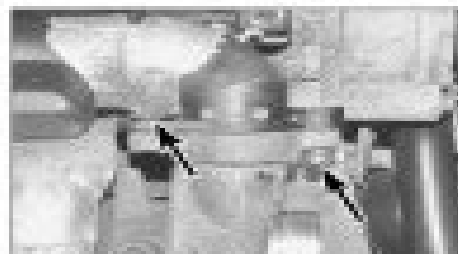


**4.4b** ... and remove the ducting/cover assembly

each injector, undo the guide bolts, then make sure all wiring harnesses are freed from any retaining brackets on the cylinder head cover/ inlet manifold (see illustration). Disconnect



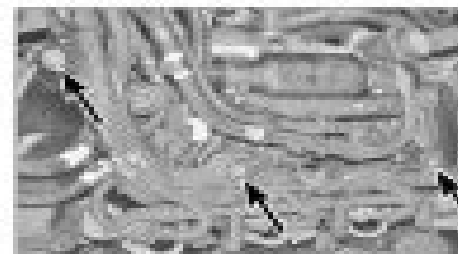
**4.7b** Disconnect the fuel temperature sensor wiring plug (arrowed) ...



**4.8a** Slacken the left-hand turbocharger outlet hose bolt, undo the right-hand bolt (arrowed) ...



**4.8d** ... and the 2 at the front (arrowed), then remove the assembly



**4.5** Slack the Allen screws (arrowed) and position the wiring harness/guide to one side

any vacuum pipes as necessary, having first noted their fitted positions.

8 Remove the DGR cooler as described in Chapter 4C.

7 Depress the release buttons and disconnect the fuel feed and return hoses at the right-hand end of the cylinder head, then disconnect the fuel temperature sensor wiring plug, and move the wiring (bulk) assembly to the rear (see illustrations).

8 Release the clamps, undo the bolts and remove the inlet ducting between the turbocharger and the inlet manifold. Make a note of their fitted positions, then disconnect the various wiring plugs as the assembly is withdrawn (see illustrations).

9 Undo the retaining bolts and remove the oil separator from the top of the cylinder head (see illustrations). Recover the rubber seal.

10 Prise out the retaining clips and



**4.8b** ... then slacken the base clamps (arrowed), disconnect the wiring plugs ...



**4.9** Undo the bolts and remove the oil separator (arrowed)

# Astra Diesel Technical Manual

**Martynn Randall**



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