

Assignment 3 solution

1. Select the correct variant of the GTAW process aims to improve penetration depth while maintaining same net heat input.
 - a) Hot Wire GTAW
 - b) GTAW with filler
 - c) **Pulse GTAW**
 - d) Conventional GTAW
2. The primary function of the AC power supply to filler in the Hot Wire GTAW process is
 - a) To regulate the welding arc
 - b) **To preheat the filler wire**
 - c) To reduce the arc blow effect
 - d) To enhance the penetration depth
3. The use of activated fluxes in Activated Flux GTAW reverses the Marangoni convection, which in turn causes
 - a) **A change in the direction of molten metal flow**
 - b) Increased heat input
 - c) A reduction in the arc constriction effect
 - d) A decrease in the surface tension of the molten metal
4. Select the correct statement in respect of arc welding like GMAW with DC reverse polarity.
 - a) **The workpiece is connected to the negative terminal, and the electrode is connected to the positive terminal of the DC power source**
 - b) Low deposition rate
 - c) High penetration depth
 - d) Less heating of the electrode
5. The term 'cold' in Cold Metal Transfer welding refers to
 - a) The temperature of the workpiece during welding
 - b) The use of a cooling system during the process
 - c) **The relatively low heat input compared to other GMAW variants**
 - d) The absence of any heat generation during the process
6. The power source typically used for submerged arc welding with electrodes less than 2.4 mm in diameter is
 - a) Constant current
 - b) **Constant voltage**
 - c) Alternating current
 - d) Direct current pulse
7. The factor(s) contributing to the high arc efficiency of submerged arc welding is/are
 - a) **A thick molten layer of flux over the weld pool**
 - b) Low welding speed
 - c) Use of a constant voltage power source

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