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**Mark Birch,Ian Neil**

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web watch on oee indicates the percentage of time the machine is productive by combining the following metrics availability measures the amount of time the machine was down during planned production performance measures the amount of time the machine ran below standard speed

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web overall equipment effectiveness oee is a metric used to measure the effectiveness and performance of manufacturing processes or any individual piece of equipment it provides insights into how well equipment is utilized and how efficiently it

operates in producing goods or delivering services