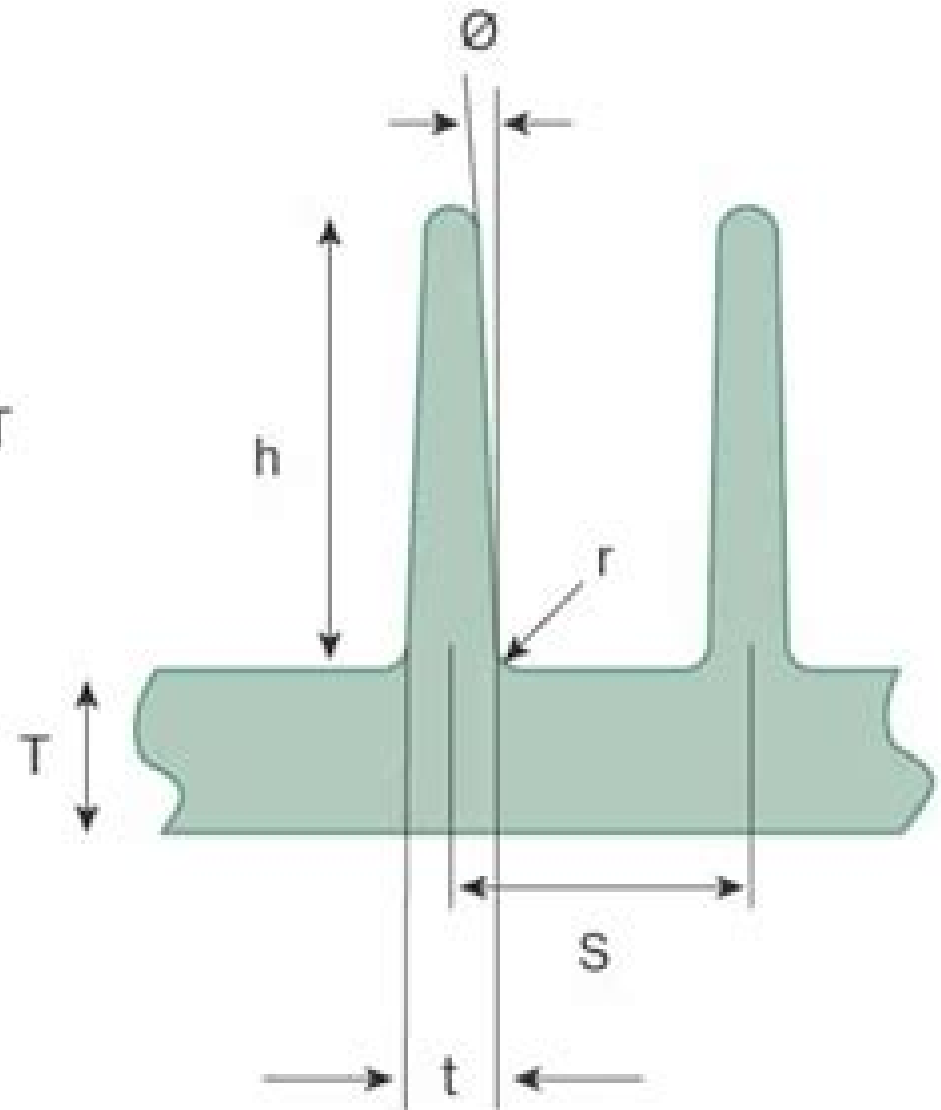


Guidelines for proportional ribs

1. Base thickness $t < 0.5 T$
2. Height $h < 3 T$
3. Corner radius $r \geq 0.25-0.5T$
4. Draft angle $\theta \geq 0.5^\circ$
5. Rib radii $r = 0.5-0.12T$



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Albert A Gayle



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