

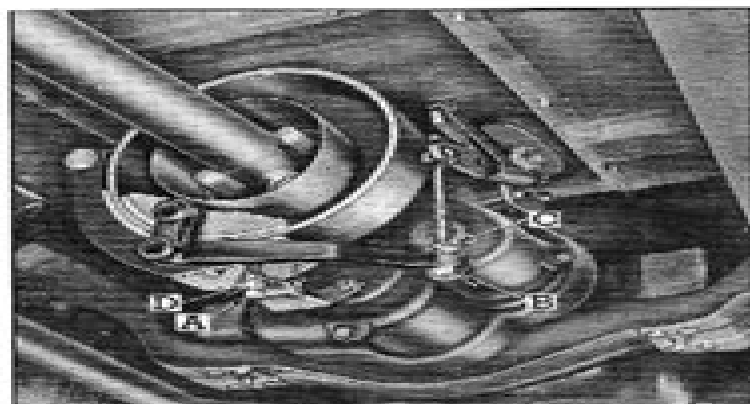


Fig. 8—Propeller Shaft Packing Brake

shoes and squeezing the drum rim between the shoes.

### MINOR SERVICE OPERATIONS

In any service operation it is extremely important that absolute cleanliness be observed. Any foreign matter in the system will tend to clog the lines, ruin the rubber cups of the wheel and main cylinders and cause inefficient operation or even failure of the braking system. Dirt or grease on a brake lining will cause that brake to grab first on brake application and fade out on heavy brake application.

#### HYDRAULIC BRAKE FLUID

Only G.M. Hydraulic Brake Fluid Super No. 11 should be used when bleeding brakes. This brake fluid is satisfactory for any atmospheric temperature, hot or cold, and has all the qualities necessary for satisfactory operation, such as a high boiling point to prevent evaporation and tendency to vapor lock and still remain fluid at low temperatures.

In the event that improper fluid has entered the system, it will be necessary to—

1. Drain the entire system.
2. Thoroughly and vigorously flush the system with clean alcohol, 188 proof, or a hydraulic brake system cleaning fluid such as "Declene."
3. Replace all rubber parts of the system, including brake hoses.
4. Refill the system with G.M. Hydraulic Brake Fluid Super No. 11.

#### BLEEDING HYDRAULIC SYSTEM

The hydraulic brake system must be bled when-

The horizontal arm of the brake shoe lever is connected by a vertical link to the horizontal arm of a bell crank mounted on the transmission. On conventional models, the vertical arm of this bell crank is connected by a link directly to the hand brake lever, also mounted on the transmission. On C.O.E. models, the bell crank is linked to a cross shaft which is connected to linkage from the hand brake lever on the left side of the truck.

Both the inner and outer brake facings are  $\frac{1}{4}$ " thick by  $2\frac{1}{4}$ " wide. The inner facing is 7" long and the outer facing is about 1" longer with each facing being riveted to its shoe with six rivets.

The brake drum has an inside diameter of  $9\frac{1}{2}$ " with a brake surface  $2\frac{1}{2}$ " wide and is bolted to the transmission output flange with four bolts which also hold the universal joint. A cylindrical cup is bolted inside the drum and covers the universal joint to protect the drum and shoes from splashing lubricant.

For shoe adjustment, an adjusting screw, which is threaded through a bracket bolted to the rear of the transmission housing, bears against the underside of the outer shoe. A return spring connects the outer shoe to the bracket.

ever a pipe line has been disconnected, when a leak has allowed air to enter the system or at any time the system has been opened. For satisfactory brake operation, the system must be completely free of all air.

Bleeding should be accomplished by one of two methods, pressure or manual. Bleeding should be done on the longest line first. On all except the  $1\frac{1}{2}$  and 2 ton models, the proper sequence is left rear, left front, right rear and right front. On the  $1\frac{1}{2}$  and 2 ton, the proper sequence is Hydrovac slave cylinder, Hydrovac valve bleeder valve, left rear wheel, right rear wheel, left front wheel and right front wheel.

#### Pressure Bleeding (except $1\frac{1}{2}$ and 2 ton)

1. Clean all dirt from top of main cylinder and remove filler plug.
2. Connect hose from bleeder tank to main cylinder filler plug opening and open valve(s) on hose.

**NOTE:** Make sure sufficient fluid is in the tank, and that tank is charged with 20 pounds air pressure.

3. Remove bleeder valve screw and screw bleeder hose into bleeder valve, placing other end of hose in a container having sufficient fluid to cover end of hose (fig. 9).
4. Open bleeder valve by turning  $\frac{1}{4}$  turn in a counterclockwise direction and watch flow of fluid at end of bleeder hose.

# 1954 Chevy Shop Manual

**Raffaela Di Napoli**



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