

FANUC Series 31i-MODEL B

MANUAL GUIDE (CNC-MEM/USER/PATH1)

REF 16:38:23

ACTUAL POS. (ABS.)		DIST TO GO		SPINDLE		S1	
X	0.000	G00		S	0	D	0100
Y	0.000	X	0.000			H	00000000
Z	0.000	Y	0.000			T	0
		Z	0.000			D	0 H 0
				FEED	MM/MIN	S	0 M0
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						G00	17 40 54
						G80	49 90 98
						G69	13.1

ANGLED WORK MEASUREMENT

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MEASURE (PORTABLE M)

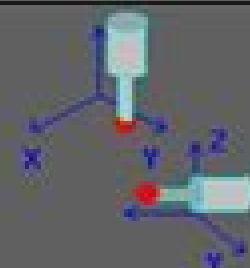
MEASURE PLANE

MEASURE CONDITION

1ST PT. MEASURE DIRECT

2ND PT. MEASURE DIRECT

SELECT MEASURE PLANE.



SELECT SOFT KEY.

X-Y	Y-Z					ACTPOS	PRESET	WRK CO	MEASURE TO MM	
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16m Fanuc Program Manual

Yijin Wang



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CNC Programming Handbook Peter Smid, 2003 Comes with a CD ROM packed with a variety of problem solving projects

The Video Source Book David J. WEINER, 1990 **JPRS Report** , 1994 2D IRVision Operations and Programming

R-30iB PLUS Controller Fanuc America Corporation, 2020 Resource added for the Machine Tool CNC Technician program
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