

FANUC Series 31i-MODEL B

MANUAL GUIDE i (CNC_MEASURE/PATH1)

REF 16:38:23

ACTUAL POS. (ABS.)

X 0.000
Y 0.000
Z 0.000

DIST TO GO

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MM/MIN

F 0

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0 0100

H 00000000

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G00 17 40 54

G80 49 99 98

G69 13.1

ANGLED WORK MEASUREMENT

TOH 4--1

MEASURE VARIABLE H

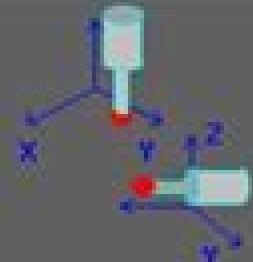
MEASURE PLANE

SELECT MEASURE PLANE.

MEASURE CONDITION

1ST PT. MEASURE DIRECT

2ND PT. MEASURE DIRECT



SELECT SOFT KEY.

X-Y

Y-Z

ACTPOS

PRESET

WOK CO

MEASURE

TO HAU



MANUAL

16m Fanuc Program Manual

Yijin Wang

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CNC Programming Handbook Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects

The Video Source Book David J. WEINER,1990 **JPRS Report** ,1994 2D IRVision Operations and Programming

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