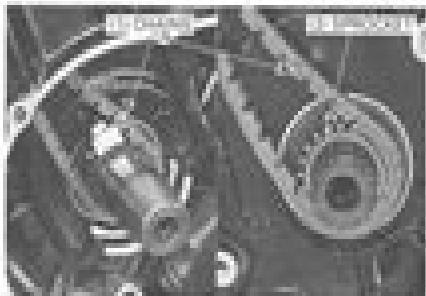


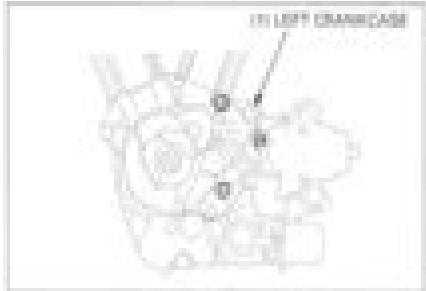
CRANKCASE SEPARATION

Refer to Service Information (page 11-1) for removal of necessary parts before disassembling the crankcase.

Remove the chain case and the rear case chain drive assembly.



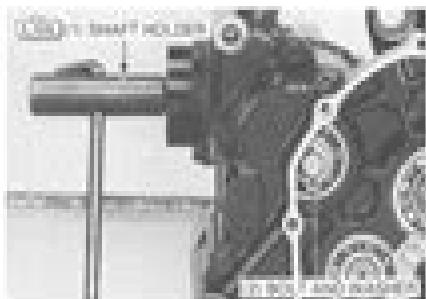
Remove the 8 mm bolt and use 8 mm lock washers.



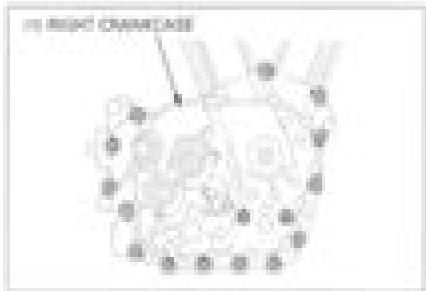
Hold the output driven gear shaft using the shaft holder, loosen the output drive gear shaft bolt and remove it with the washer.

Shaft
Holder

07939-00001-01



Loosen the five 8 mm bolts, tap 8 mm bolts and 10 mm bolt and remove them with the lock washers.



Place the crankcase assembly with the right side down.

Carefully separate the left crankcase from the right crankcase.

Remove the sheet pins and O-ring.

NOTE

- Refer to following pages for service of the each part.
For the crankcase assembly, see page 11-30.



CRANKSHAFT/CONNECTING ROD

CAUTION

- During crankshaft and connecting rod service, be careful not to damage the main journal or connecting rod bearing areas.

CRANKSHAFT REMOVAL

Separate the crankcase (page 11-5).

Remove the crankshaft from the right crankcase.



CONNECTING ROD REMOVAL

Before removing the connecting rods, check the big end side clearance.

Measure the clearance by inserting the feeler gauge between the crankshaft and connecting rod big end.

Service limit: 0.08 mm (0.001 in)



Remove the connecting rod bearing cap nuts and the bearing caps.

NOTE

- Tap the side of the cap lightly if bearing cap is hard to remove.



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Scott C. Dulebohn

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Table of Contents 1997 Honda Vt1100c2 Service Manual

1. Understanding the eBook 1997 Honda Vt1100c2 Service Manual
 - The Rise of Digital Reading 1997 Honda Vt1100c2 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1997 Honda Vt1100c2 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1997 Honda Vt1100c2 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1997 Honda Vt1100c2 Service Manual
 - Personalized Recommendations
 - 1997 Honda Vt1100c2 Service Manual User Reviews and Ratings
 - 1997 Honda Vt1100c2 Service Manual and Bestseller Lists
5. Accessing 1997 Honda Vt1100c2 Service Manual Free and Paid eBooks
 - 1997 Honda Vt1100c2 Service Manual Public Domain eBooks
 - 1997 Honda Vt1100c2 Service Manual eBook Subscription Services
 - 1997 Honda Vt1100c2 Service Manual Budget-Friendly Options

6. Navigating 1997 Honda Vt1100c2 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1997 Honda Vt1100c2 Service Manual Compatibility with Devices
 - 1997 Honda Vt1100c2 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1997 Honda Vt1100c2 Service Manual
 - Highlighting and Note-Taking 1997 Honda Vt1100c2 Service Manual
 - Interactive Elements 1997 Honda Vt1100c2 Service Manual
8. Staying Engaged with 1997 Honda Vt1100c2 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1997 Honda Vt1100c2 Service Manual
9. Balancing eBooks and Physical Books 1997 Honda Vt1100c2 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1997 Honda Vt1100c2 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1997 Honda Vt1100c2 Service Manual
 - Setting Reading Goals 1997 Honda Vt1100c2 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1997 Honda Vt1100c2 Service Manual
 - Fact-Checking eBook Content of 1997 Honda Vt1100c2 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
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