

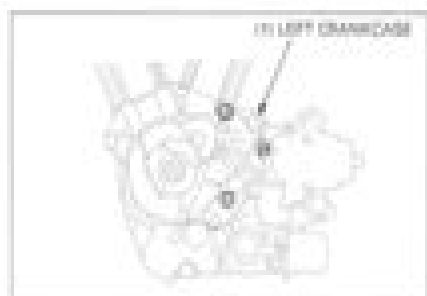
CRANKCASE SEPARATION

Refer to Service Information (page 11-1) for removal of necessary parts before disassembling the crankcase.

Remove the cam chain and the rear cam chain drive sprocket.



Remove the 8 mm bolt and two 8 mm bolts with washers.

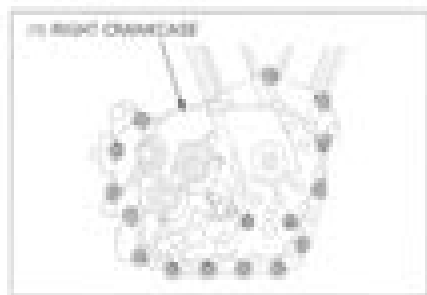


Hold the output drive gear shaft using the shaft holder, loosen the output drive gear shaft lock and remove it with the washer.



Tool
Shaft holder 09629 - 6000101

Loosen the five 8 mm bolts, ten 8 mm bolts and 16 mm bolt and remove them with the four washers.



Place the crankcase assembly with the right side down.

Carefully separate the left crankcase from the right crankcase.

Remove the dressed pins and O-ring.

NOTE

- Refer to following pages for service of the each part.
For the crankcase assembly, see page 11-26.



CRANKSHAFT/CONNECTING ROD

CAUTION

- During crankshaft and connecting rod service, be careful not to damage the main journal or connecting rod bearing inserts.

CRANKSHAFT REMOVAL

Separate the crankcase (page 11-5).

Remove the crankshaft from the right crankcase.



CONNECTING ROD REMOVAL

Before removing the connecting rods, check the top and side clearance.

Measure the clearance by inserting the feeler gauge between the crankshaft and connecting rod big end.

Service limit: 0.25 mm (0.011 in)



Remove the connecting rod bearing cap nuts and the bearing caps.

NOTE

- Tap the side of the cap lightly if bearing cap is hard to remove.



1997 Honda Vt1100c2 Service Manual

Scott C. Dulebohn



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