

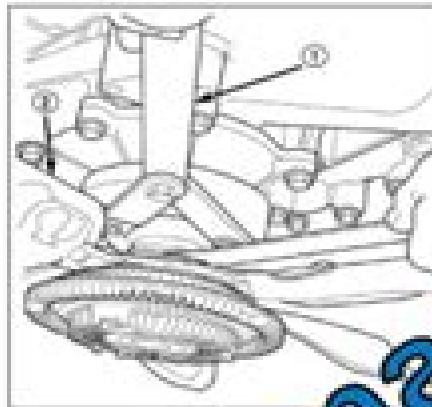
# Dodge Dakota 1997-2004 Workshop Manual

## 7 - 46 ENGINE

1. Lay fan on a flat surface with leading edge facing down. With tip of blade touching flat surface, replace for clearance between opposite blade and surface to greater than 2.0 mm (0.080 in.). Wobbling motion of opposite blades should not exceed 2.0 mm (0.080 in.). Test all blades in this manner.
2. Inspect fan assembly for cracks, bends, loose bolts or broken webs. Replace fan if any damage is found.

### INSTALLATION

1. Install fan blade assembly to viscous fan drive. Tighten bolts to 23 N·m (17 lb. ft.) torque.
2. Position fan blade/viscous fan drive assembly into the radiator shroud.
3. Install the radiator shroud and fan drive assembly into the vehicle.
4. Install fan shroud retaining screws. Tighten screws to 8 N·m (0.7 lb. in.).
5. Install fan viscous/viscous fan drive assembly to water pump shroud.
6. Install the upper radiator hose.
7. Fill cooling system (Refer to 7 - COOLING - STANDARD PROCEDURE).
8. Connect battery negative cable.



## TUBE-WATER PUMP INLET

### REMOVAL

#### WITHOUT AIR CONDITIONING

1. Partially drain cooling system (Refer to 7 - COOLING - STANDARD PROCEDURE).
2. Loosen both upper hose clamps and position to center of engine block and out from vehicle.

#### WITH AIR CONDITIONING

If equipped with A/C, the generator and A/C compressor are being with their common mounting bracket. The bracket will be partially removed. Removing generator and A/C compressor from their mounting bracket is necessary. Also, discharging A/C system is required. Do not remove any refrigerant lines or pressure.

**WARNING: THE A/C SYSTEM CONTAINS HIGH PRESSURE. EVEN WITH THE SYSTEM COOLED, IT IS DANGEROUS TO REFRIGERANT MANIFOLD COUPLINGS, GROUP 24, HEATING AND AIR CONDITIONING.**

1. Disconnect battery negative cable.



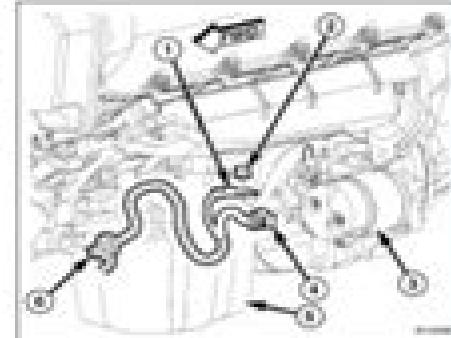
## 7 - 26 BATTERY SYSTEM

1. Install the cable (1) pushpin into the left frame rail (2).
2. Connect the starter solenoid wire harness connector (3).

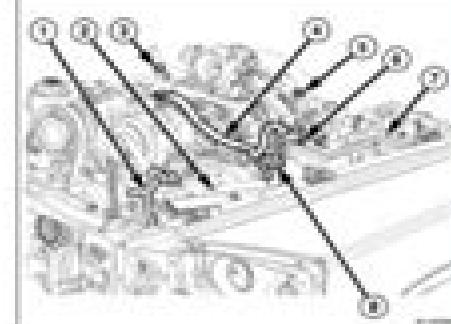
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1. Connect the cable (1) to the battery cable retaining pushpin (2) (Refer to 2 - ELECTRICAL - BATTERY CABLES - STANDARD PROCEDURE).
2. Connect the cable (3) securing the cable (1) to the engine block (4).
3. Connect the battery cable retaining pushpin (5) to the cable (3) securing the cable to the engine block.
4. Lower the vehicle.



1. Connect the battery positive cable terminal (3) to the cable (1).



# 1997 Dodge Dakota Service Manual

**Albert A Gayle**

## **1997 Dodge Dakota Service Manual:**

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