

# Dodge Dakota 1997-2004 Workshop Manual

## 7 - 46 ENGINE

2. Lay fan on a flat surface with leading edge facing down. With tip of blade touching flat surface, replace the distance between opposite blade and surface is greater than 2.0 mm (.080 inch). Rocking motion of opposite blades should not exceed 2.0 mm (.080 inch). Test all blades in this manner.

3. Inspect fan assembly for cracks, bends, loose rivets or broken welds. Replace fan if any damage is found.

### INSTALLATION

1. Install fan blade assembly to viscous fan drive. Tighten bolts to 23 N·m (17 ft. lbs.) torque.

2. Position fan bladeless viscous fan drive assembly into the radiator shroud.

3. Install the radiator shroud and fan drive assembly into the vehicle.

4. Install fan shroud retaining screws. Tighten screws to 8 N·m (50 lbs. in.)

5. Install fan bladeless viscous fan drive assembly to water pump shaft.

6. Install the upper radiator hose.

7. Fill cooling system (Refer to 7 - COOLING - STANDARD PROCEDURE).

8. Connect battery negative cable.



## TUBE-WATER PUMP INLET

### REMOVAL

#### WITHOUT AIR CONDITIONING

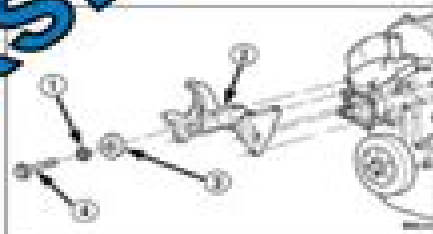
1. Partially drain cooling system (Refer to 7 - COOLING - STANDARD PROCEDURE).
2. Loosen both bypass hose clamps and position to center of hose and remove from vehicle.

#### WITH AIR CONDITIONING

If equipped with A/C, the generator and A/C compressor along with their common mounting bracket must be partially removed. Removing generator and compressor from their mounting bracket is not necessary. Also, discharging A/C system is not necessary. Do not remove any refrigerant lines from the compressor.

**WARNING: THE A/C SYSTEM IS UNDER PRESSURE EVEN WITH THE ENGINE OFF. NEVER TO REFRIGERANT WARNING GROUP 24, HEATING AND AIR CONDITIONING.**

1. Disconnect battery negative cable.



## 8 - 26 BATTERY SYSTEM

1. Install the cable (2) pushpin into the left frame rail (4).

2. Connect the starter solenoid wire harness connector (1).

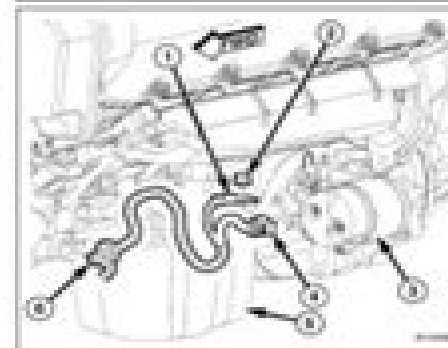


3. Raise the vehicle (Refer to LUBRICATION - JACKING - STANDARD PROCEDURE).

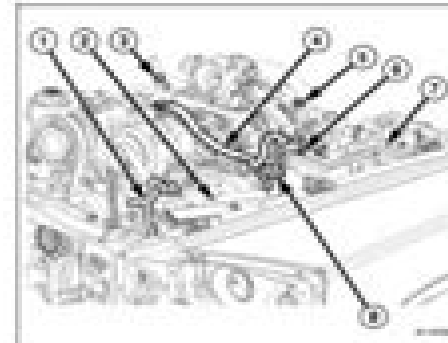
4. Secure the cable (2) to the engine block (3).

5. Secure the battery cable retaining pushpin (6) to the engine block.

6. Lower the vehicle.



1. Connect the battery positive cable terminal clamp (8).



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# 1997 Dodge Dakota Service Manual

**Albert A Gayle**



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