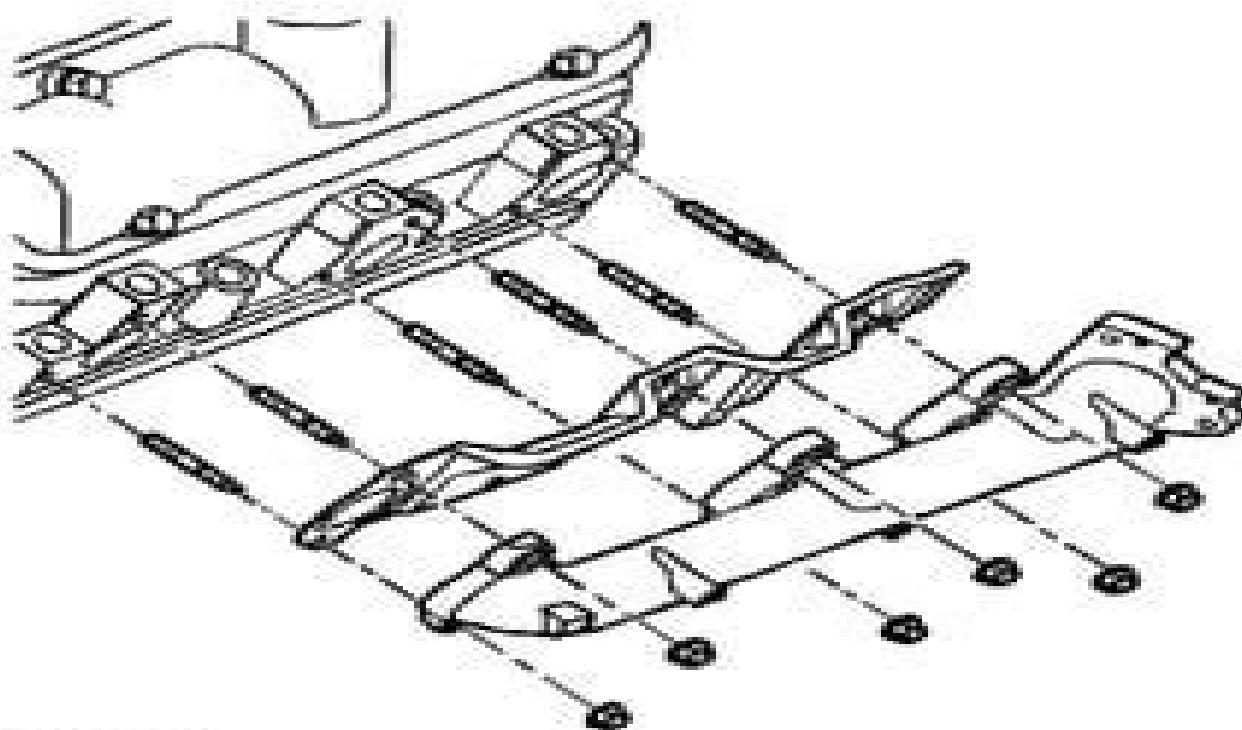


Tighten

Tighten the exhaust manifold nuts to 16-24 nm (12 lb ft).



001820720

Fig. 9: Installing Exhaust Manifold & Gasket
Courtesy of GENERAL MOTORS CORP.

4. Install the exhaust manifold heat shield.
5. Install the exhaust manifold heat shield bolts.

Tighten

Tighten the exhaust manifold heat shield bolts to 10 Nm (89 lb in).

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1. Understanding the eBook 1997 Chevrolet Malibu Service Manual
 - The Rise of Digital Reading 1997 Chevrolet Malibu Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1997 Chevrolet Malibu Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1997 Chevrolet Malibu Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1997 Chevrolet Malibu Service Manual
 - Personalized Recommendations
 - 1997 Chevrolet Malibu Service Manual User Reviews and Ratings
 - 1997 Chevrolet Malibu Service Manual and Bestseller Lists
5. Accessing 1997 Chevrolet Malibu Service Manual Free and Paid eBooks
 - 1997 Chevrolet Malibu Service Manual Public Domain eBooks
 - 1997 Chevrolet Malibu Service Manual eBook Subscription Services
 - 1997 Chevrolet Malibu Service Manual Budget-Friendly Options

6. Navigating 1997 Chevrolet Malibu Service Manual eBook Formats
 - eBook, PDF, MOBI, and More
 - 1997 Chevrolet Malibu Service Manual Compatibility with Devices
 - 1997 Chevrolet Malibu Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1997 Chevrolet Malibu Service Manual
 - Highlighting and Note-Taking 1997 Chevrolet Malibu Service Manual
 - Interactive Elements 1997 Chevrolet Malibu Service Manual
8. Staying Engaged with 1997 Chevrolet Malibu Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1997 Chevrolet Malibu Service Manual
9. Balancing eBooks and Physical Books 1997 Chevrolet Malibu Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1997 Chevrolet Malibu Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1997 Chevrolet Malibu Service Manual
 - Setting Reading Goals 1997 Chevrolet Malibu Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1997 Chevrolet Malibu Service Manual
 - Fact-Checking eBook Content of 1997 Chevrolet Malibu Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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