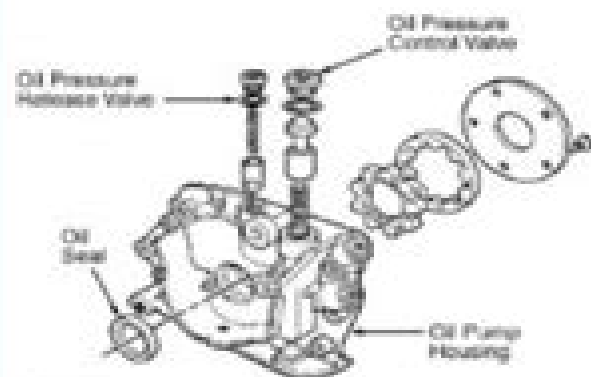


# Cadillac Catera 1997-2001 Workshop Manual



97E03703

Fig. 26. Exploded View Of Oil Pump & Components  
Courtesy of GENERAL MOTORS CORP.

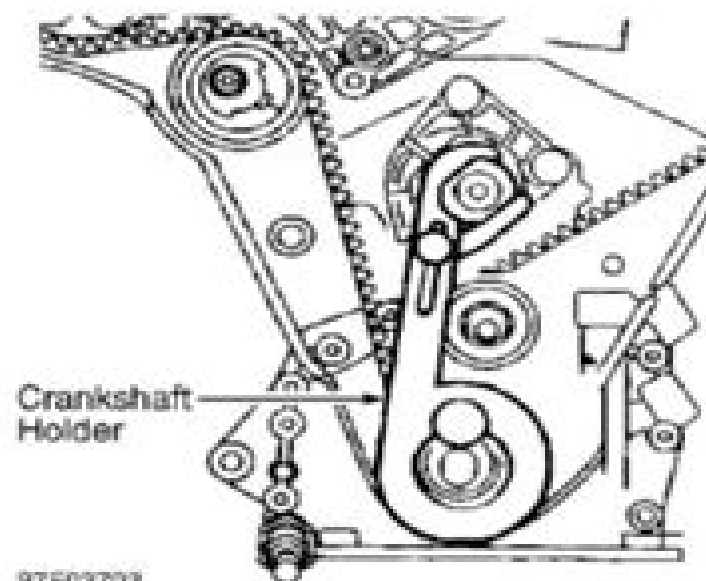
## TORQUE SPECIFICATIONS

### TORQUE SPECIFICATIONS

Application	FT. LBS. (N.M.)
A/C Compressor Mounting Bracket	33 (45)
A/C & P/S Accessory Bracket Bolt	33 (45)
Air Intake Chassis Support Bracket	33 (45)
Air Injection Pipe Bolt	13 (20)
Crankshaft Cover Bolt	
Step 1	17 (23)
Step 2	Additional 10 degrees
Step 3	Additional 15 degrees
Catalytic Converter Bolt	13 (20)
Conduit Bridge Bolt	22 (30)
Conduit Plug/Toggle Latch Bolt	13 (20)
Crankshaft Drive Gear Bolt	
Step 1	104 (200)
Step 2	Additional 45 degrees
Step 3	Additional 15 degrees
Cylinder Head Bolt	



Fig. 27. Positioning Crankshaft At 68 Degrees BTDC  
Courtesy of GENERAL MOTORS CORP.



97E03703

# 1997 Cadillac Catera Service Repair Manual 97

**Bob Henderson, John Harold Haynes**



## **1997 Cadillac Catera Service Repair Manual 97:**

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