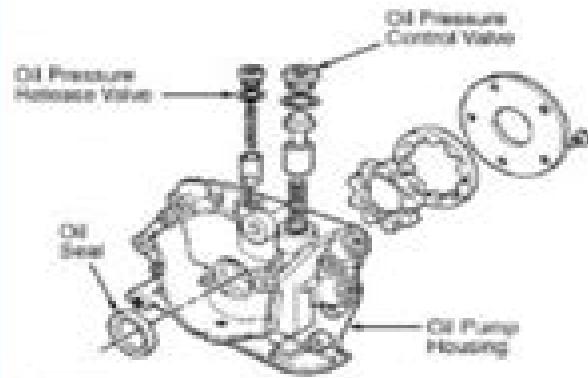


# Cadillac Catera 1997-2001 Workshop Manual



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Fig. 2b. Exploded View GM OH Pump & Components  
Courtesy of GENERAL MOTORS CORP.

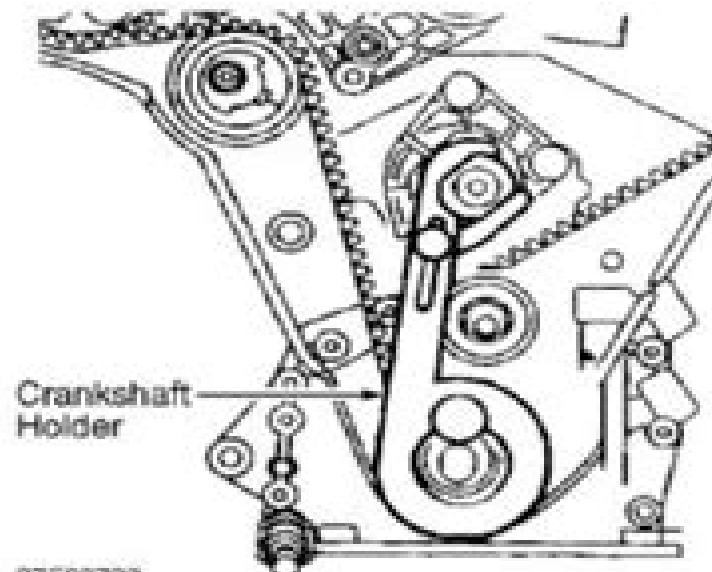
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### TORQUE SPECIFICATIONS CRANK

Application	Spec. (Nm)
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AC: B175A Acoustics Bracket Nut	101.000
Air Intake Crossover Support Bracket	101.000
Air Intake Pipe Bush	11.900
Camshaft Cover Bush	
Step 1	17.900
Step 2	Additional 45 degrees
Step 3	Additional 15 degrees
Camshaft Cover Bush	11.900
Camshaft Holder Nut	101.000
Camshaft Pipe/Cylinder Gasket	11.900
Crankshaft Drive Belt	
Step 1	134.1250
Step 2	Additional 45 degrees
Step 3	Additional 15 degrees
Cylinder Head Bolt	



Fig. 2c. Positioning Crankshaft At 0 Degrees BTDC  
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# 1997 Cadillac Catera Service Repair Manual 97

**Bob Henderson,John Harold Haynes**

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Auto Service Manual The Nichols/Chilton,2000-01-12 Covers all mass produced American cars of the past three years plus the current year      *General Motors Cadillac DeVille and Seville* Bob Henderson,John Harold Haynes,2003 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information      **1946 Cadillac Shop Manual**

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Chilton,Chilton Automotive Editorial Staff,The Nichols/Chilton,2000-01-12 Complete coverage of repair procedures for imported vehicles is offered from drive train to chassis and all associated components Information on total maintenance service and repair information for the automotive professionals provided in an easy to read format supported by quick reference sections as well as exploded view illustrations diagrams and charts Photos

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