

# Chrysler 300M 1999-2004 Workshop Manual

## REMOVAL AND INSTALLATION (Continued)

10. If front crankshaft seal was leaky, replace Special Tool 67701-2. Reuse rear crankshaft seal as guide and press it in.

11. Before installing timing cover gasket apply a 100 mil bead of Loctite. Engine RTV 67701-2 to the sealing area between the oil pan and cylinder block (Fig. 66).

12. Install timing cover and gasket. Tighten bolt cover bolts to 14 Nm (1.4 Nm). Bolts and M6 bolts to 12 Nm (1.2 Nm) in (Fig. 67).

13. If not previously performed, install crankshaft oil seal using Special Tool 67701-2 (inner) and 67701-2 (outer).

14. Install crankshaft damper and tighten center bolt to 170 Nm (17.0 Nm).

15. Attach power steering pump to bracket.

16. Install A/C belt tensioner assembly to front cover.

17. Install power steering drive belt (inner pulley and bracket).

18. Install fan shroud and accessory drive belts. Refer to COOLING SYSTEM for procedure.

19. Install upper cylinder head cover. Refer to procedure in this section.

20. Connect negative cable.

## TIMING CHAIN AND SPROCKETS

### REMOVAL

1. Remove upper cylinder head cover. Refer to procedure in this section.

2. Remove cylinder head covers, crankshaft damper, and timing chain cover. Refer to procedure in this section.

**CAUTION:** When aligning timing marks, always rotate engine by turning the crankshaft. Failure to do so will result in valve and piston damage.

## REMOVAL AND INSTALLATION (Continued)

3. Install primary timing chain. Refer to procedure in this section.

4. Install secondary timing chain. Refer to procedure in this section.

5. Install timing chain covers. Refer to procedure in this section.

**NOTICE:** After installing cylinder head cover, align the cylinder head cover with the cylinder head.

6. Using Special Tools 67711 and 67712, depress timing chain spring only enough to remove rocker arm.

7. Using Special Tools 67711 and 67712, depress timing chain spring only enough to release tension in rocker arm (Fig. 68).

8. Remove rocker arm from cylinder head.

**CAUTION:** If rocker arms are to be reused, identify position of rocker arms for reassembly in their original positions.

9. Repeat procedure for each rocker arm being removed.



Fig. 64 Crankshaft Chain Timing  
1 - Primary Timing Chain  
2 - Secondary Timing Chain

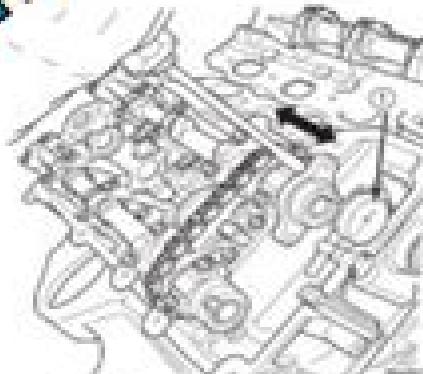


Fig. 65 Cylinder Head End Play Measurement  
1 - 0.00, maximum

## ROCKER ARMS

### REMOVAL

1. Remove cylinder head cover. Refer to procedure in this section.

Fig. 66 Rocker Arm - Removal/Installation  
1 - SPECIAL TOOL 67701-2  
2 - SPECIAL TOOL 67701

**NOTICE:** Inspect the rocker arm for wear or damage. If Fig. 66, replace as necessary.

### INSTALLATION

1. Lubricate rocker arms with clean engine oil before installation.

2. Lubricate engine oil and place it on the base of cylinder head cover being installed.

3. Using Special Tools 67711 and 67712, depress timing chain spring only enough to install rocker arm (Fig. 68).

4. Install rocker arm in original position (original) over valve and lock adjuster. Release tension on valve spring.



Fig. 67 Cylinder Head Components  
1 - Cylinder Head  
2 - Cylinder Head Cover  
3 - Adapter Plug  
4 - Cylinder Head  
5 - Cylinder Head Cover  
6 - Cylinder Head Gasket  
7 - Cylinder Head Cover Gasket

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button. For  
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button until the easy file is on the home  
screen, then tap on the rocker arm being removed.

Depress valve spring only enough to remove rocker arm.

Using Special Tools 67711 and 67712, depress timing chain spring only enough to release tension in rocker arm (Fig. 68).

Remove rocker arm from cylinder head.

If rocker arms are to be reused, identify position of rocker arms for reassembly in their original positions.

Repeat procedure for each rocker arm being removed.



Fig. 68 Rocker Arm - Removal/Installation  
1 - SPECIAL TOOL 67701-2  
2 - SPECIAL TOOL 67701

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1. Understanding the eBook 2003 Repair Manual Chrysler 300m
  - The Rise of Digital Reading 2003 Repair Manual Chrysler 300m
  - Advantages of eBooks Over Traditional Books
2. Identifying 2003 Repair Manual Chrysler 300m
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 2003 Repair Manual Chrysler 300m
  - User-Friendly Interface
4. Exploring eBook Recommendations from 2003 Repair Manual Chrysler 300m
  - Personalized Recommendations
  - 2003 Repair Manual Chrysler 300m User Reviews and Ratings
  - 2003 Repair Manual Chrysler 300m and Bestseller Lists
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- 2003 Repair Manual Chrysler 300m Compatibility with Devices
- 2003 Repair Manual Chrysler 300m Enhanced eBook Features

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- Adjustable Fonts and Text Sizes of 2003 Repair Manual Chrysler 300m
- Highlighting and Note-Taking 2003 Repair Manual Chrysler 300m
- Interactive Elements 2003 Repair Manual Chrysler 300m

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- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers 2003 Repair Manual Chrysler 300m

9. Balancing eBooks and Physical Books 2003 Repair Manual Chrysler 300m

- Benefits of a Digital Library
- Creating a Diverse Reading Collection 2003 Repair Manual Chrysler 300m

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine 2003 Repair Manual Chrysler 300m

- Setting Reading Goals 2003 Repair Manual Chrysler 300m
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of 2003 Repair Manual Chrysler 300m

- Fact-Checking eBook Content of 2003 Repair Manual Chrysler 300m
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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