

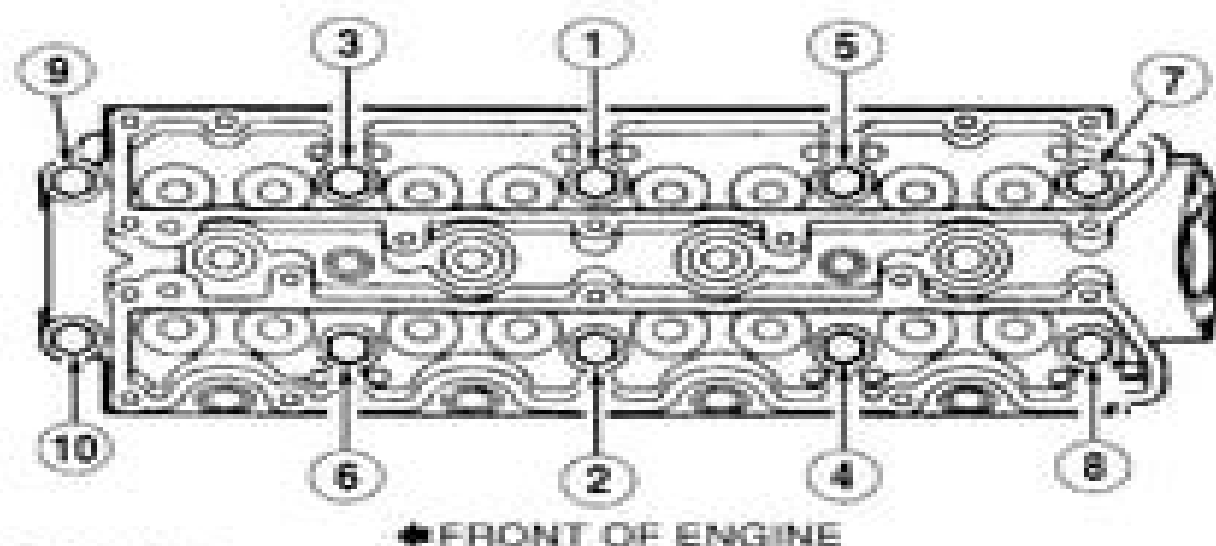
Disconnect timing chain housing at intake camshaft housing but DO NOT remove from vehicle. Remove bolts attaching intake camshaft housing to cylinder head bolts in reverse of tightening sequence. See Fig. 13 . Remove camshaft housing. Repeat procedure with exhaust camshaft housing.

4. Disconnect radiator inlet hose from coolant outlet and disconnect coolant temperature sensor connectors. Remove cylinder head bolts in reverse order of tightening sequence. See Fig. 4 . Remove cylinder head and gasket. See CYLINDER HEAD under OVERHAUL.

Installation

CAUTION: DO NOT use a thread tap to clean cylinder head bolt holes. Remove all fluids from bolt holes.

Clean threads of cylinder head bolts and bolt holes. Lightly coat bolt threads with engine oil. Install NEW gasket, ensuring all holes are aligned with cylinder block. Install cylinder head and tighten cylinder head bolts to specification in sequence. See TORQUE SPECIFICATIONS table. To complete installation, reverse removal procedure. See Fig. 4 .



GM4032904

Fig. 4: Cylinder Head Bolt Tightening Sequence
Courtesy of GENERAL MOTORS CORP.

FRONT COVER

15 Pontiac Grand Am Gt Repair Manual

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