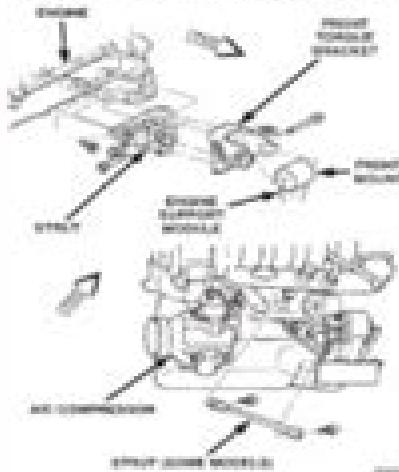


Dodge Stratus 1995-2000 Workshop Manual

REMOVAL AND INSTALLATION (Continued)



ENGINE MOUNT—REAR ENGINE SUPPORT BRACKET

NOTE: The right side engine mount is a Hydro-Mount and may show surface cracks. This will not affect its performance and should not be replaced. Only replace the Hydro-Mount when it's leaking fluid.

- (1) Raise vehicle on a hoist and remove rear wheel shield. Remove the right engine support assembly mounting bolts from frame rail (Fig. 14).
- (2) Lower vehicle. Remove the bolt on the engine mount bracket for partially supporting the engine assembly with a floor jack.
- (3) Remove the three bolts attaching the engine support assembly to the engine bracket.
- (4) Move the air conditioning bypass valve.
- (5) Remove exhaust crossover pipe nuts. Refer to *Exhaust*, *Coating* Systems for procedure.
- (6) Remove right engine support.
- (7) Remove the three bolts attaching the engine support bracket to the cylinder block.

NOTE: If removing or adjusting the engine assembly it should not be moved more than 1/2 in. in this position.

- (8) Remove exhaust crossover pipe nuts. Refer to *Exhaust*, *Coating* Systems for procedure.
- (9) Remove cylinder head cover.
- (10) Remove cylinder head.

REMOVAL
(1) Remove the transmission mount bracket and cylinder head.

(2) Remove cylinder head cover.

Refer to *Exhaust*, *Coating* Systems for procedure.

(3) Engine support assembly adjustment. Refer to *Engine Support Assembly Adjustment* of this section.



Fig. 12 Engine Mounting—Front Left and Right

(4) Remove the transmission mount bracket and cylinder head.

(5) Remove cylinder head cover.

Refer to *Exhaust*, *Coating* Systems for procedure.

(6) Disconnect battery and remove air cleaner and filter.

REMOVAL
(1) Perform fuel pressure release procedure. Refer to *Exhaust*, *Coating* Systems for procedure. Remove fuel line to fuel rail.

(2) Disconnect battery and remove air cleaner and filter.

REMOVAL AND INSTALLATION (Continued)

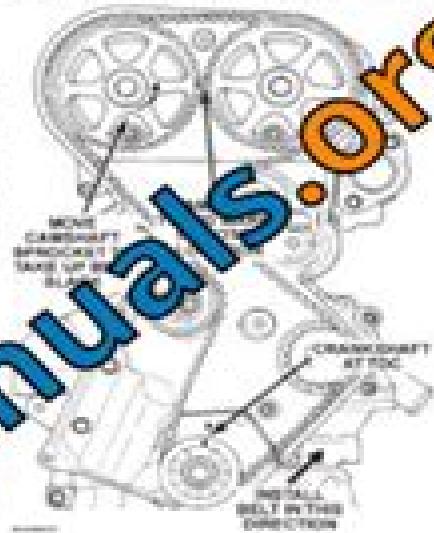


Fig. 13 Timing Belt—Installation



Fig. 14 Oil Pan Bearing

CAUTION: Torque procedures for the oil pan must be followed or damage could occur to oil pan or engine.

(1) Install the 2 cylinder liners in oil pan. Refer to *Exhaust*, *Coating* Systems for procedure.

(2) Install cylinder liner transmission bolts and tighten to 100 ft-lbs (135 Nm).



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Fig. 15 Oil Pan Bearing Installation

(3) Install the 2 remaining cylinder liners in oil pan. Refer to *Exhaust*, *Coating* Systems for procedure.

(4) Install oil pan bearing. Refer to *Removal and Installation* procedure in this section.

FRONT CAMSHAFT OIL SEAL

REMOVAL

(1) Remove front timing belt cover and timing belt. Refer to *Procedure* outlined in this section.

(2) Hold camshaft sprocket with Special Tool C-4001 and adapter C-4001-1 while removing front hub O-ring (Fig. 15).

(3) Remove camshaft and using Special Tool C-4001-A (Fig. 15).

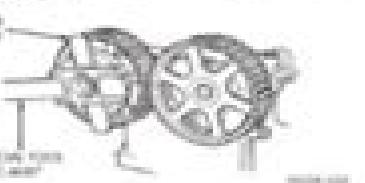


Fig. 16 Camshaft Sprocket—Removal/Installation

CAUTION: Do not rock shaft seal surface or seal base.

INSTALLATION

(1) Shaft seal surface must be free of varnish, oil or paint. Polish with 800 grit paper if necessary.

(2) Install camshaft and use cylinder head using Special Tool M-600000 and block with head (Fig. 15).

99 Dodge Stratus Manual

Consumer Guide

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