



BODY / STEER

TORQUE SPECIFICATIONS

Front A-Arm Attaching Bolt	30 ft. lbs. (41 Nm)
Front A-Arm Ball Joint Stud Nut	25 ft. lbs. (35 Nm)
Handlebar Adjuster Block	10-12 ft. lbs. (14-17 Nm)
Master Cylinder	45-55 <u>in. lbs.</u> (5.2-6.3 Nm)
Rear Shock Bolt (upper)	30 ft. lbs. (41 Nm)
Rear Shock Bolt (lower)	30 ft. lbs. (41 Nm)
Rear Wheel Hub Nut	100 ft. lbs. (136 Nm) 171
Rear Wheel Nuts	20 ft. lbs. (27 Nm)
Upper Stabilizer Support Nut	17 ft. lbs. (24 Nm)
Upper Control Arm Mounting Bolt	35 ft. lbs. (48 Nm)
Lower Control Arm Mounting Bolt	30 ft. lbs. (41 Nm)
Upper Wheel Bearing Carrier Bolt	35 ft. lbs. (48 Nm)
Lower Wheel Bearing Carrier Bolt	30 ft. lbs. (41 Nm)
Strut Rod Retaining Nut (Top)	15 ft. lbs. (21 Nm)
Strut Casting Pinch Bolt	15 ft. lbs. (21 Nm)
Tie Rod End Jam Nut	12-14 ft. lbs. (17-19 Nm)
Tie Rod End Castle Nut	40-45 ft. lbs. (54-61 Nm)
Tie Rod End Attaching Bolt	25-30 ft. lbs. (35-41 Nm)

NOTE: Refer to exploded views throughout this chapter for identification and location of torque specifications.

SPECIAL TOOLS

<u>Description</u>	<u>Part No.</u>
Strut and Ball Joint Tool Set	2870871
Shock Spanner Wrench	2870872
Shock Spring Compressor Tool	2870623
Strut Rod Holding Wrench	2871572
Strut Spring Compressor Tool (LH)	2871573
Strut Spring Compressor Tool (RH)	2871574

Optional Fox™ Shock Tools

Body Holding Tool	2871017
Safety Needle	7052069



98 Polaris Xplorer Torque Specs

Ed Scott

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Polaris, Sportsman 400 and 500 4x4, 1996-2003 and Xplorer 500 4x4, 1997-2003 Ed Scott,2004

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