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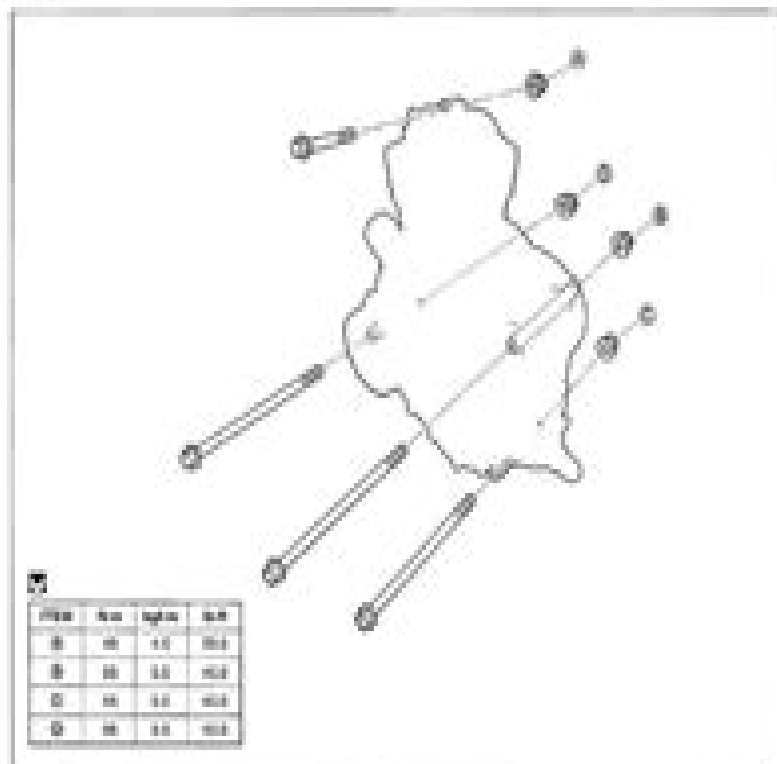
Reinstall the engine in the reverse order of engine removal.

Pay attention to the following points:

NOTE:

* The engine mounting nuts are self-sealing.

* Once the nut has been removed, it is no longer of any use. Be sure to use new nuts, and then tighten them to the specified torque.



- Apply THREAD LOCK SUPER "1300" to the engine mounting bracket bolts and tighten them to the specified torque.

Engine mounting bracket bolts: 20 N-m
(2.0 kgf-m, 15.0 ft-lb)



- Apply THREAD LOCK SUPER "1300" to the propeller shaft flange coupling bolts and tighten them to the specified torque.

90000-02000: THREAD LOCK SUPER "1300"

- Front propeller shaft flange coupling bolts: 40 N-m (4.0 kgf-m, 30.0 ft-lb)
- Rear propeller shaft flange coupling bolts: 30 N-m (3.0 kgf-m, 21.9 ft-lb)



- Install the new gasket.



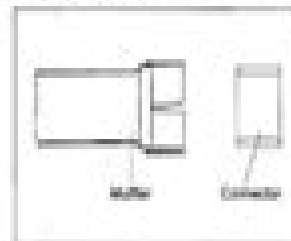
- Apply THREAD LOCK "1342" to the muffler mounting bolt (5).

90000-02000: THREAD LOCK "1342"

- Install the exhaust pipe bolt and nut temporarily.



- When installing the muffler, pay attention to the direction of the connector.



- Install the muffler.
- Tighten the exhaust pipe nuts and muffler mounting bolts to the specified torque.

Exhaust pipe nut: 20 N-m (2.0 kgf-m, 15.0 ft-lb)
Muffler connecting bolt: 20 N-m (2.0 kgf-m, 15.0 ft-lb)
Muffler mounting bolt: 20 N-m (2.0 kgf-m, 15.0 ft-lb)



5 Suzuki Eiger Service Manual

**Suzuki Jidosha Kogyo Kabusjiki
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Suzuki Gsf600 and 1200 Bandit Fours Matthew Coombs,Phil Mather,2002-06-20 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Suzuki Service Manual** Suzuki Motor Company, **Suzuki GT, ZR & TS50** Jeremy Churchill,1984 **Suzuki Service Manual, Model TS250R.** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971

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