

UR

Advanced

Temperature

Upcoming

Approach

PatternPoint

Call Tool

Part To Load = True

Exit

AfterEnd

If Tray Jet Parts = False

If Done

Move

Waypoint

Move

Wait Machine

MACHINES

If Part To Load = True or Part To Unload

- Wait in front of machine for Load until
- Wait Brake Interface

If Request Unload = True and Part To

If Unload (CNC)

- Unload - Set Gripper #1
- Move

  - Load\_Approach
  - Load Position
  - Call Tool 1, On
  - Unclamp CNC

Speed

Start

Stop

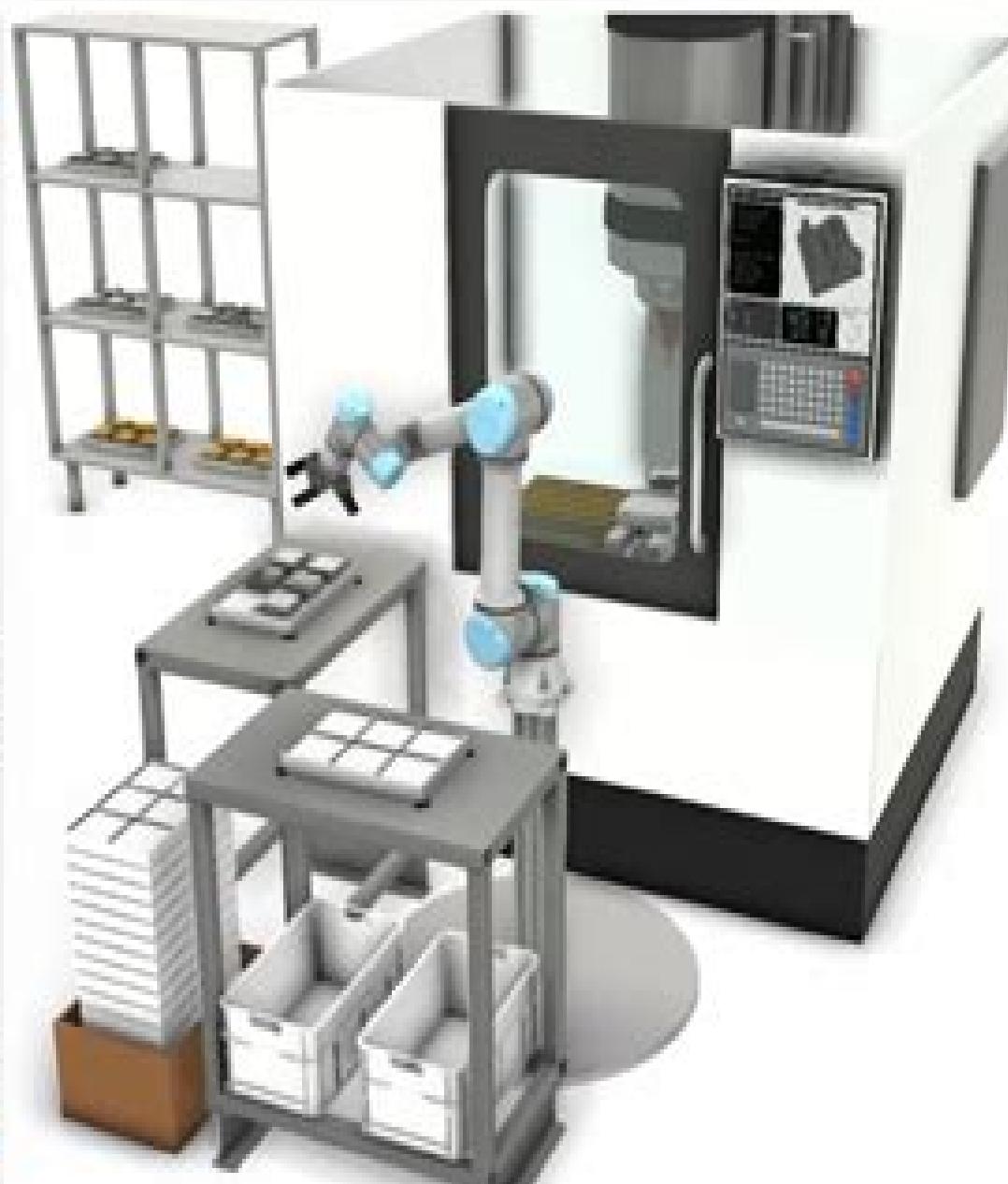
Emergency Stop

Reset

Home

Close

Open



# Application Manual Robot Application Builder

**Gordon McComb, Myke Predko**

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