



Pressure Vessel Material Selection Guide

Service	Design Temp. °C	Design Temp. °F	Material	Plate	Pipe	Forging	Forgings	Pressure Biting	Structural Biting/Asym. Biting
Cryogenic Services	-423	-404	Stainless Steel (high Alloys)	SA 240 types 304, 304L, 347, 316, 316L	SA 872 types 304, 304L, 312, 316, 316L	SA 283 Gr. 2 or F 304, F 304L, F 347, 316, 316L	SA 403 types 304, 304L, 316L, 316, 316L	Bolt: SA 320 Gr. 80 asym. hardened Nuts: SA 316 Gr. 8 (15 SA 309)	
	-213	-279				SA 872 types 304, 304L, 312, 316, 316L	SA 283 Gr. 2 or F 304, F 304L, F 347, 316, 316L	SA 403 types 304, 304L, 316L, 316, 316L	
	-196	-318	Stainless Steel + Nickel	SA 252	SA 872 types 304, 304L, 312, 316, 316L	SA 283 Gr. 2 or F 304, F 304L, F 347, 316, 316L	SA 403 types 304, 304L, 316L, 316, 316L	Bolt: SA 320 Gr. 80 asym. hardened Nuts: SA 316 Gr. 8 (15 SA 309)	
	-153	-203	Stainless Steel (low Alloys)		SA 351 Gr. B or E	SA 283 Gr. 2 or F 304, F 304L, F 347, 316, 316L	SA 403 types 304, 304L, 316L, 316, 316L		
Low Temperatures	-153	-103	3.5 Nickel (low Alloys)	SA 351 Gr. B or E	SA 283 Gr. 2 or F 304, F 304L, F 347, 316, 316L	SA 350 Gr. LF1	SA 403 types 304, 304L, 316L, 316, 316L	Bolt: SA 320 Gr. 80 asym. hardened Nuts: SA 316 Gr. 8 (15 SA 309)	Same as pressure parts
	-76	-100				SA 350 Gr. LF1	SA 403 types 304, 304L, 316L, 316, 316L		
	-73	-100	3.5 Nickel (low Alloys)	SA 351 Gr. B or E	SA 283 Gr. 2 or F 304, F 304L, F 347, 316, 316L	SA 350 Gr. LF1	SA 403 types 304, 304L, 316L, 316, 316L	Bolt: SA 320 Gr. 80 asym. hardened Nuts: SA 316 Gr. 8 (15 SA 309)	
	-51	-60					SA 403 types 304, 304L, 316L, 316, 316L		
Intermediate Temperatures	-51	-40		SA 316 all grades Impact tested (E)	SA 283 Gr. 2		SA 403 types 304, 304L, 316L, 316, 316L		
	-21	-29		SA 316 all grades over 1 in. thick Impact tested		SA 350 Gr. LF1			
	-9	-14		SA 316 all grades over 2 in. thick Impact tested		SA 350 Gr. LF1 or LF2			
	5	-15	Carbon Steel (low Alloys)	SA 316 all grades all thicknesses	SA 350 grades over 14.000				SA 351 Gr. 2 or F 304, F 304L, F 347, 316, 316L
Elevated Temperatures	51	100		SA 283 Gr. C, max. thick: 1/4 in.			SA 350 Gr. 1 or H		
	99	210		SA 283 Gr. C, 15, 30, 45, max. thick: 1/2 in.			SA 350 Gr. 1 or H		
	131	240		SA 316 all grades all thicknesses	SA 350 grades		SA 350 Gr. 1 or H		
	275	413		SA 283 Gr. C, max. thick: 1/4 in.	SA 350 grades		SA 350 Gr. 1 or H		
	275	413	12 - 3.5 Mn (low Alloys)	SA 351 Gr. B or E	SA 351 Gr. F1	SA 352 Gr. F1	SA 350 types		
	375	403				SA 352 Gr. F12	SA 350 types		
	476	403	1.40 - 3.5 Mn 1.25 Cr - 3.5 Mn	SA 357 Gr. 12-Cr. 3	SA 351 Gr. F12	SA 352 Gr. F12	SA 350 types		
	500	423	1.25 Cr - 3.5 Mn (low Alloys)	SA 357 Gr. 13-Cr. 3	SA 351 Gr. F12	SA 352 Gr. F12	SA 350 types		
	500	423	2.25 Cr - 3 Mn (low Alloys)	SA 357 Gr. 13-Cr. 3	SA 351 Gr. F12	SA 352 Gr. F12	SA 350 types		
	500	423	2.25 Cr - 3 Mn (low Alloys)	SA 357 Gr. 13-Cr. 3	SA 351 Gr. F12	SA 352 Gr. F12	SA 350 types		
	500	423	2.25 Cr - 3 Mn (low Alloys)	SA 357 Gr. 13-Cr. 3	SA 351 Gr. F12	SA 352 Gr. F12	SA 350 types		
	500	423	2.25 Cr - 3 Mn (low Alloys)	SA 357 Gr. 13-Cr. 3	SA 351 Gr. F12	SA 352 Gr. F12	SA 350 types		
	500	423	Stainless Steel (high Alloys)	SA 240 types 304, 304L, 312, 347 SA 252 preferred	SA 872 types 304, 304L, 312, 316, 316L, 316L	SA 283 Gr. 2 or F 304, F 304L, F 347, 316, 316L	SA 403 types 304, 304L, 312, 316, 316L	Bolt: SA 320 Gr. 80 asym. hardened Nuts: SA 316 Gr. 8 (15 SA 309)	Same as pressure parts
	500	423	Stainless Steel (high Alloys)	SA 252	SA 872 types 304, 304L, 312, 316, 316L, 316L	SA 283 Gr. 2 or F 304, F 304L, F 347, 316, 316L	SA 403 types 304, 304L, 312, 316, 316L	Bolt: SA 320 Gr. 80 asym. hardened Nuts: SA 316 Gr. 8 (15 SA 309)	
	500	423	Stainless Steel (high Alloys)	None	SA 872	SA 283 Gr. 2 or F 304, F 304L, F 347, 316, 316L	SA 403 types 304, 304L, 312, 316, 316L	Bolt: SA 320 Gr. 80 asym. hardened Nuts: SA 316 Gr. 8 (15 SA 309)	
	500	423	Stainless Steel (high Alloys)	SA 403	SA 872	SA 283 Gr. 2 or F 304, F 304L, F 347, 316, 316L	SA 403 types 304, 304L, 312, 316, 316L	Bolt: SA 320 Gr. 80 asym. hardened Nuts: SA 316 Gr. 8 (15 SA 309)	

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2. Ahrens, Dennis R. Pressure Vessel Design Manual, Third Edition, Elsevier, 2004.

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Handbook of Engineering Practice of Materials and Corrosion Jung-Chul (Thomas) Eun,2020-09-04 This handbook is an in depth guide to the practical aspects of materials and corrosion engineering in the energy and chemical industries The book covers materials corrosion welding heat treatment coating test and inspection and mechanical design and integrity A central focus is placed on industrial requirements including codes standards regulations and specifications that practicing material and corrosion engineers and technicians face in all roles and in all areas of responsibility The comprehensive resource provides expert guidance on general corrosion mechanisms and recommends materials for the control and prevention of corrosion damage and offers readers industry tested best practices rationales and case studies **Chronicle Financial Aid Guide** ,2005 **Federal Register** ,1978-08 **ASHRAE Handbook** ,1999 **Companion Guide to the ASME Boiler & Pressure Vessel Code** K. R. Rao,2006 This is Volume 1 of the fully revised second edition Organized to provide the technical professional with ready access to practical solutions this revised three volume 2 100 page second edition brings to life essential ASME Codes with authoritative commentary examples explanatory text tables graphics references and annotated bibliographic notes This new edition has been fully updated to the current 2004 Code except where specifically noted in the text Gaining insights from the 78 contributors with professional expertise in the full range of pressure vessel and piping technologies you find answers to your questions concerning the twelve sections of the ASME Boiler and Pressure Vessel Code as well as the B31 1 and B31 3 Piping Codes In addition you find useful examinations of special topics including rules for

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