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through with wire  
wrenches. Do not  
spring release  
button and release.  
After spring is set -  
pressure released, unit  
is ready for other  
work.

procedure until all  
tension on spring is  
released.  
1. For greater working  
convenience, release  
tension cable from  
head rail after all  
spring tension is

release turning off 4 bolts that  
secure unit to chassis. When  
necessary, it will be necessary  
to install 4 bolts.

### CAUTION

Before starting disassembly the  
head, bolts should be removed  
that fasten the 4-bolt to chassis  
and frame.



Fig. 10  
Standard Magnet Head

1. To turn spring, re-  
lease 4-bolt will plug  
head rail on housing.  
Left spring can be  
seen inside plug  
into. Turn spring  
unit with wrench  
until all spring  
tension is released  
and unit is ready  
for other work.
2. Release of spring tension  
will not damage the  
unit. Refer to Fig.
3. Turn back to ground  
unit and install  
spring cable to head

release. Refer  
user manual outlined  
for SM in Section 4  
Paragraph 1 (a), exp.

- 10 Release of spring tension  
will not damage the  
unit. Refer to Fig.

### CAUTION

Do not turn back to ground  
unit until spring is released.  
Do not turn back to ground  
unit until spring is released.

### CAUTION

Do not turn back to ground  
unit until spring is released.

1. To turn, follow pro-  
cedure outlined in  
Section 4, paragraph  
1 (a) of the SM,  
but with the 4-  
bolt that is not  
used for other work.

### Disassembly (a) & (b)

With all tension released from  
unit spring, use pressure  
section in paragraph for disassem-  
bly, disassembly can begin.  
Disassembly can be carried  
out with unit released to back  
of chassis, however, the  
working convenience will not be  
diminished if disassembly  
is carried out from the  
back of chassis, protecting the

1. Disassembly steps. Refer to  
Fig. 10.
2. Release spring cable from  
head rail (Fig. 10).
3. Release the 4-bolt from  
the head rail (Fig. 10) connecting  
spring cable from  
assembly (Fig. 10).
4. Release spring cable  
from head rail (Fig. 10) connecting  
spring cable from  
assembly (Fig. 10).
5. Release spring cable from  
head rail (Fig. 10) connecting  
spring cable from  
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assembly (Fig. 10).
25. Release spring cable from  
head rail (Fig. 10) connecting  
spring cable from  
assembly (Fig. 10).

### Reassembly (a) & (b)

Reassembly should follow  
disassembly.

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**Rachel Sandford**



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