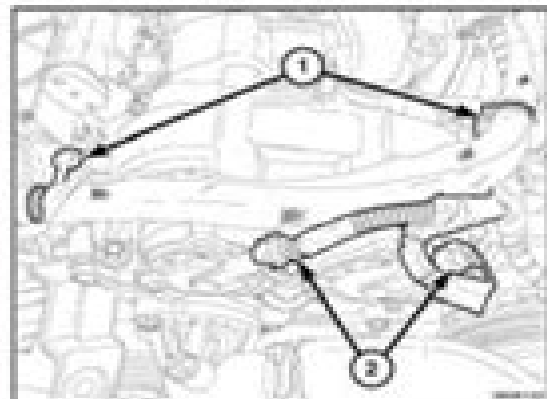


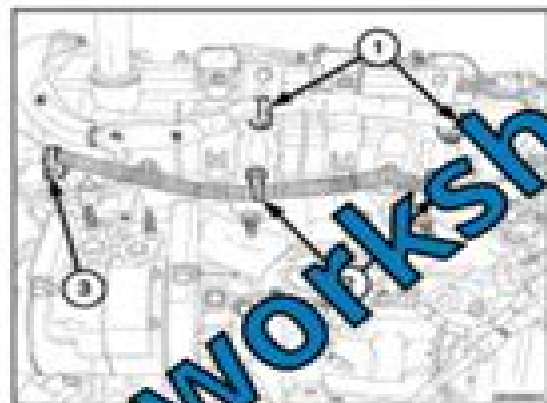
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- Disconnect the oil pump solenoid wire harness connector (2).
- Undo the five wire harness retainers (1).
- Remove the ground strap (3) from the right engine mount bracket.

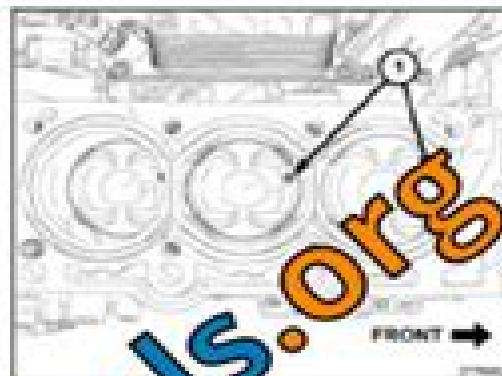


NOTE: Mark the variable valve timing solenoid connectors (2) with a paint pen or equivalent so that they may be reinstalled in their original locations.

- Disconnect the left variable valve timing solenoid wire harness connector (2).
- Undo the two intake wire harness retainers (1) from the left cylinder head cover.



- Undo the two intake wire harness retainers (1) from the upper intake manifold support brackets.
- Undo the main wire harness retainer (3) from the left cylinder head cover and two retainers (2) from the upper intake manifold support brackets.

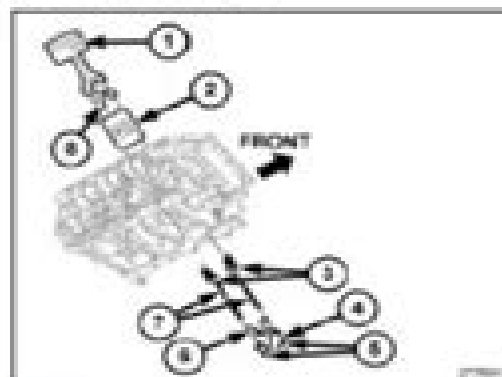


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- NOTE:** Typical cylinder bank shown in illustration, left cylinder bank similar.
- The 2 retainers are marked with a mark (2) indicating installation position. This mark must be used to reinstall the front of engine on both cylinder banks.
 - Undo the main wire harness retainer (3) from the left cylinder head cover and two retainers (2) from the upper intake manifold support brackets.

CAUTION: Avoid contact with the piston oil-cooler jets. Positioning of the oil-cooler jets is critical for proper engine operation.

- Insert the piston and connecting rod into the cylinder bore and carefully position the guide pin over the crankshaft journal.
- Tap the piston down in the cylinder bore using a hammer handle while guiding the connecting rod into position over the rod journal.



NOTE: Typical V6 engine configuration shown in illustration.

CAUTION: The connecting rod bolts must not be reused. Always replace the connecting rod bolts whenever they are loosened or removed.

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