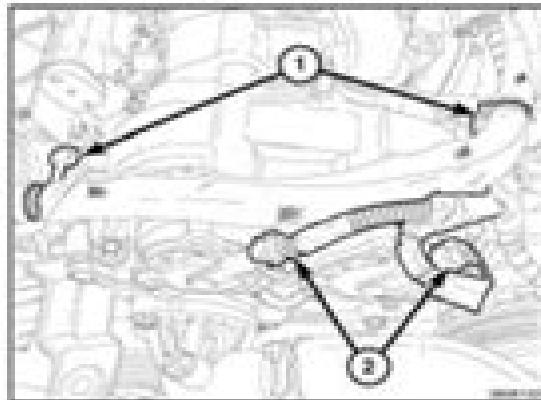


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Disconnect the oil pump return wire harness connector (2).
Disconnect the three wire harness retainers (1).

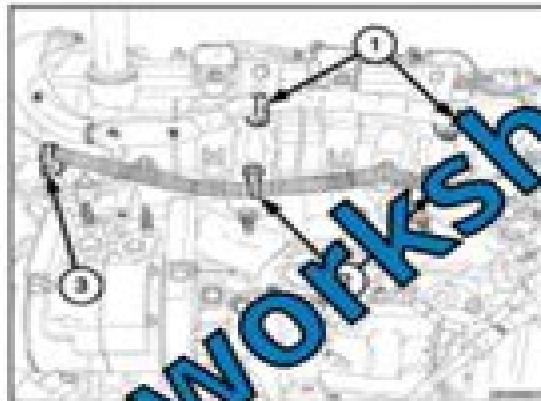
Remove the ground strap (3) from the right engine mount bracket.



NOTE: Mark the variable valve timing solenoid connectors (2) with a paint pen or equivalent so that they may be reinstalled in their original locations.

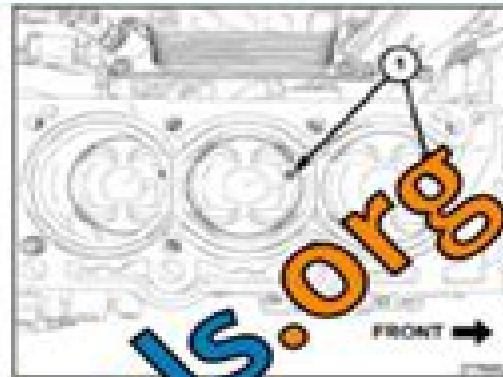
Disconnect the belt variable valve timing solenoid wire harness connector (2).

Disconnect the two intake wire harness retainers (1) from the left cylinder head cover.



Disconnect the two intake wire harness retainers (1) from the upper intake manifold support brackets.

Disconnect the main wire harness retainer (1) from the left cylinder head cover and two retainers (2) from the upper intake manifold support brackets.



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NOTE: The cylinder bank shown in illustration, left cylinder bank similar.

The cylinder heads are stamped with a mark (1) indicating orientation position. This mark must be oriented toward the front of engine on both cylinder heads.

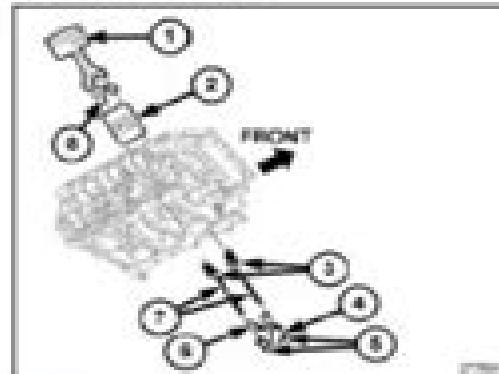
Wipe cylinder bore clean and lubricate with clean engine oil.

Push the piston rod into the cylinder bore until the connecting rod journal is on the center of cylinder bore.

CAUTION: Avoid contact with the piston oil-cooler jets. Proper bolting of the oil cooler jets is critical for proper engine operation.

Push the piston and connecting rod into the cylinder bore and carefully position the guide pin over the rod journal.

Tap the piston down in the cylinder bore using a hammer handle while pushing the connecting rod into position over the rod journal.



NOTE: Typical V8 engine configuration shown in illustration.

CAUTION: The connecting rod bolts must not be reused. Always replace the connecting rod bolts whenever they are loosened or removed.

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