

Specification	Requirement	Compliance	Comments
Compressor ratios	16, 18, 20	16, 18, 20	
Fuel pre-treatment requirement	Not required but feasible		
Fuel lift pump	On-engine		
High-pressure fuel pump	Bosch (P 4.2 and integrated gear lift pump)		
Valves per cylinder	4		
Pressure	100 bar (cylinder)		
Fuel injectors	Bosch (CR) 2.20 (Diameter)		
Air inlet (part load)	External and silenced		
Turbocharger	Intercooled VGT		
Engine and turbocharger cooling	External cooled		
Coolers, CAC, oil, fuel and engine	Tube and shell		
Secondary pumping unit (PS)	100 (1.5)		
Peak torque at open flap	400 Nm @ 2000 rpm	500 Nm @ 2000 rpm	550 Nm @ 2000 rpm
Oil pump volume	0.75		
Oil cooler capacity	1.25		
Oil maintenance interval hr	2000		
Hydraulic drive rpm (v)	1700 (1.1-4.0)		
Hydraulic cooling	5400 l/h		
Electrical system	12V - 1.15A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC 17		
Throttle and shift	Mercury DPS or mechanical cable		
Steering and gauge compatibility	Mercury SmartCraft		
Memory jogged driving - onboard & download	Compatible		
Engine and ECU cleaners	Texture coated aluminum, protects engine and provides step-capable platinum		
Intake: ET 600	1.25, 1.50, 1.75, 2.50, 2.60		
Intake: ET 65	1.25, 1.75, 2.75		
Intake: ET 600V	1.25, 1.50, 1.75		
Intake: ET 650	1.50		
Sensors	Check 8-cam position, intake manifold pressure, charge air temperature, intake air flow, fuel flow, fuel pressure, water in fuel (part 1), oil temperature, exhaust temperature, pressure, pressure sensors, atmospheric pressure		

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PORT LOAD FUEL CONSUMPTION



Phase	Retention System	Current Project		Post-2020-24 Market Share (Estimate)	Market Size	2024 Projected Growth	Max Retained Revenue (Project)	Future Outlook (in billions of dollars)		
		2024	2025					2024	2025	2026
2024	Robotic Retention	120	130	15.5 (15.5)	800	5%	2000	250	300	350
2025	Robotic Retention	210	220	40 (12.8)	850	6%	4,700	500	550	600
2026	Robotic Retention	300	320	55 (14.2)	900	7%	7,000	600	650	700

ГЛАВА ПЯТАЯ – ИЗВЯЗЬ



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1970 Mercruiser Engine Spec

Dennis Moore

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