

1. CRANKSHAFT

Place the motorcycle on its center stand. Remove the left side-stand lever. Check the engine mounting bolts & mounting plates for tightness and cracks. The engine is mounted on the "T" bar of the frame with two nuts each with the lockwashers & lockpins. The "T" bar should also be aligned with the frame, mark with the engine lifting at 11° & 22° angles.



After cleaning, make sure the engine meets the following limits:
at the engine center it measures about 0.010 mm. If the gap is greater, remove the main bearing and replace with a new one.



10. DRIVE CHAIN

1. DRIVE CHAIN FREE PLAY

Place the motorcycle on its center stand for side stand and with the transmission case removed.

Turn the engine switch OFF.

Check the chain free play (distance between the sprocket on the front wheel and front chain stay) 100-110 mm (39.37-43.30 in.).



ADJUSTMENT
Remove the chain and clean the chain case and chain stay.
Check the link case for possible damage, such as uneven thickness, broken or bent links, or broken rivets. If any damage is found, replace the link case.
Check the chain for wear and damage.

DRIVE CHAIN
The free play of the drive chain should be 100-110 mm. If the limit is exceeded, replace the chain.

FRONT CHAIN
The free play of the front chain should be 100-110 mm. If the limit is exceeded, replace the chain.

2. CLEANING/LUBRICATION

At the same time, it is necessary when it is necessary to remove and clean the chain case.

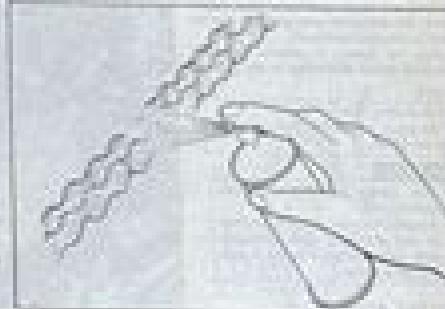
Replace the chain and cleaning the case.

DRIVE CHAIN
Replace the chain case.

FRONT CHAIN
Replace the engine case and drive chain. Check the drive chain case and front chain stay. Check front chain stay and front chain stay. If any damage is found, the drive chain case should be replaced. Replace and clean the front chain stay.

Replace the chain case with the front chain stay.

DRIVE CHAIN
Replace the front chain stay when the front chain stay is worn, broken or bent. Check front chain stay and front chain stay. If any damage is found, the front chain stay should be replaced. Replace and clean the front chain stay.



All Honda Motorcycle Manual

David Kirk

All Honda Motorcycle Manual:

Honda Motorcycle Manual: All Models, Singles and Twins 1960-1966: 50cc, 125cc, 250cc & 305cc. J.

Thorpe,2008-07-01 104 pages 50 illustrations size 5 5 x 8 5 inches A faithful reproduction of the John Thorpe BOOK OF THE HONDA a fully illustrated repair and maintenance manual that covers the 50cc models C100 C102 Monkey Bike CE105H Trails Bike C110 C114 The 125cc models C92 CB92 Benley The 250cc models C72 CB72 The 305cc models C77 CB77 Originally published in 1967 by Floyd Clymer this illustrated manual contains repair and maintenance data for both Kick and Electric Start models including Electrical and Ignition Equipment Wiring Diagrams Clutch Carburetion Transmission Forks Engine Brakes and more It also includes information on routine service maintenance and tune ups plus technical specification charts While not as exhaustive as a factory manual there is adequate detailed text and diagrams to assist in major refurbishing such as an engine rebuild or even a complete mechanical renovation An essential addition to any Honda Motor Cycle Enthusiast s library this book has been out of print and unavailable for many years and is becoming increasingly more difficult to find on the secondary market This is a must have reference for this series of Honda motorcycles and we are pleased to be able to offer this reproduction as a service to all Honda enthusiasts worldwide

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