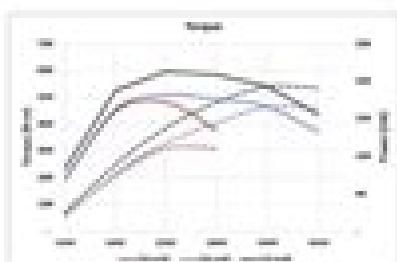
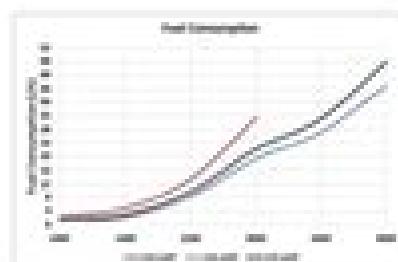


Technical feature	Model name	2000 rpm	2200 rpm
Compression ratio		16.5:1	
Fuel anti-detonation requirement		Not required but feasible	
Fuel oil pump		On-engine	
High-pressure fuel pump		Bosch DP 4.2 w/ integrated gear oil pump	
Valves per cylinder		4	
Pistons		DP jet cooled	
Fuel injectors		Bosch CR5.2 JET (Cylmet)	
Air inlet (port side)		Filtered and silenced	
Turbocharger		Honeywell Y67	
Engine and turbocharger cooling		Direct cooled	
Coolers (AC, oil, fuel and engine)		Tube and shell	
Temperature compensated air (TC)		38°C/11	
Peak torque at rpm (Nm)	400 Nm @ 2000 rpm	500 Nm @ 2200 rpm	554 Nm @ 2200 rpm
Oil pump volume		8.5L	
Oil drain range		1.0L	
Oil maintenance interval (hr)		200	
flywheel size (mm) [in]		290 (11.42)	
flywheel housing		546.8	
Electrical system		12V 1.33A	
Engine stop		ECU Controlled	
Engine Control Unit (ECU)		Bosch EDC17	
Throttle and shift		Mercury DTS or mechanical cable	
Helm and gauge compatibility		Mercury SmartCraft	
Mercury Joystick Piloting – Inboard & Sterndrive		Compatible	
Engine and ECU covers		Texture-coated aluminum protects engine and provides step-capable platform	
Inboard 2V 684		1.75, 1.96, 2.05, 2.52, 2.68	
Inboard 2V 68		1.75, 1.75, 2.78	
Inboard 2V 68V		1.75, 1.96, 2.05	
Inboard 2V 45C		1.00	
Sensors		Crank & cam position, intake manifold pressure/temperature, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (pump), oil pressure/temperature, coolant temp, seawater pressure/flow, atmospheric pressure	

## TORQUE & POWER (Net load at crankshaft)

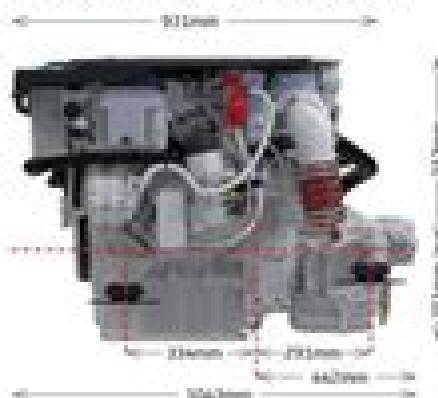


## BOAT LOAD FUEL CONSUMPTION



Model	Exhaust Cutouts	Overall Length (mm)	Overall Width (mm)	Fuel Max 30 Revs/Speed (L/hr)	Water (kg)	Idle Speed (RPM)	Max Rated Engine Speed (RPM)	Acceptable Number (Low/Medium/High)	1000	1500	2000
210	Bottom inboard	210	210	11.5 (10.5)	900		3000	Tier 3			
210	Bottom inboard	210	210	4.9 (4.8)	950		4200	Tier 3	PCD-2	Tier 2	
210	Bottom inboard	210	210	5.3 (5.2)	950						

## ENGINE DIMENSIONS - INBOARD



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