

Chrysler LeBaron 1990-1994 Workshop Manual



Fig. 3 Rear Main Assembly

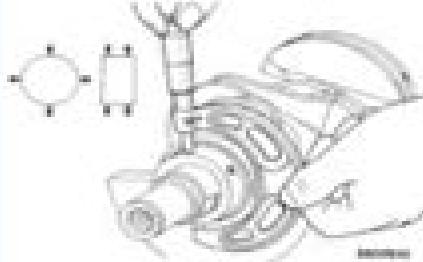


Fig. 4 Main bearing journal G-10

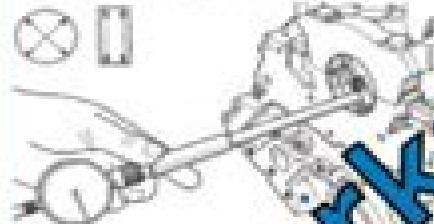


Fig. 5 Main bearing Oil Clearance with Plastigage



Fig. 6 Main bearing Oil Clearance with Plastigage

PLASTIGAGE RESULTS:
(1) Remove oil from main bearing shell
(2) Install oil shell
(3) Cut plastigage strip to length as width of the bearing and place it in parallel with the journal axis. (Fig. 7)

| CRANKSHAFT BEARINGS | |
|-----------------------------|---|
| MAIN BEARING SIDE CLEARANCE | 0.000 TO 0.019 mm (0.000 TO 0.007 in.) |
| MAIN BEARING SIDE CLEARANCE | 0.000 TO 0.019 mm (0.000 TO 0.007 in.) |
| CRANKSHAFT JOURNAL BEARINGS | |
| MAIN BEARING SIDE CLEARANCE | 0.000 TO 0.019 mm (0.000 TO 0.007 in.) |
| MAIN BEARING SIDE CLEARANCE | 0.000 TO 0.019 mm (0.000 TO 0.007 in.) |

Fig. 8 Crankshaft Clearance Specification

(1) Install the main bearing cap carefully and tighten the bolts to specified torque.

CAUTION: Do not rotate crankshaft or the main bearing will be damaged.

PLASTIC GAGE



Fig. 7 Main bearing Oil Clearance with Plastigage

(1) Remove the bearing cap and measure the width of the plastrage at the widest part using a scale on the plastrage package (Fig. 8). Refer to Section 10 for proper clearance. Refer to Main and Connecting Rod Bearing Clearance in Standard Service Procedures.

CRANKSHAFT BEARINGS

INSTALLATION

(1) Install upper main bearing shells making sure oil holes are in alignment, and bearing cap is in block hole. All upper bearing have oil grooves (Fig. 9).

THREE-PIECE BEARINGS: Crankshaft main bearing (shells) are installed in journal #3 separately from the main bearing. These bearings shown in

CYLINDER HEAD AND CAMSHAFT SERVICE



Fig. 9 Cylinder Head Camshaft Valve

CYLINDER HEAD COVER

REMOVAL

- (1) Remove air cleaner assembly.
- (2) Disconnect battery and remove spark plug wires.
- (3) Remove intake connection.
- (4) Remove rocker cover screws and remove cover (Fig. 10).

INSTALL

- (1) Clean cylinder head and cover mounting surfaces. Install new gasket.
- (2) See (Fig. 10) and apply silicone seal to Major Silicon Rubber Adhesive Sealant to cover ends.
- (3) Install cover and tighten cover bolt evenly and gradually assembly to 10 Nm (100 in. lbs.) (Fig. 11).

AUTO LASH ADJUSTER

The automatic lash adjusters are precision units installed in machined sleeves in the valve assembly end of the rocker arm. Do not disassemble the auto lash adjusters.



Fig. 10 Cylinder Head Cover

FUNCTION CHECK:
Check auto adjusters for free play by inserting a small wire through the air bleed hole in the rocker arm and **VERY LIGHTLY** pushing the wire and valve body back and forth (Fig. 12). While lightly holding the valve body back and forth, move the rocker up and down to check the free play. If there is no play replace the auto lash.

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RJ Shavelson

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