

Torque Specifications:

M-6007-A50NA 5.0L Engine Assembly

Application	Torque Nm	lb-ft	lb-in	Lubricant
Accessory drive belt tensioner bolt	48	35		
Accessory drive idler pulley	25	18		
A/C compressor bolts	15		133	
Camshaft bearing cap bolts	6 + 45 deg.		53 + 45 deg.	
Camshaft position sensor bolt	10		89	
Catalytic converter to exh. man. nuts	40	30		
Connecting rod cap (.0058 - .0062 stretch)	82		60	Engine oil
Coolant outlet bolts	10		89	
Coolant outlet pipe bolt	10		89	
Coolant pump bolts	20 + 60 deg.		177 + 60 deg.	
Coolant pump pulley bolts	20		177	
Crankshaft main bearing bolts	See illustration			Engine oil
Crankshaft position sensor bolts	10		89	
Crankshaft Damper bolt	See illustration			
Crankshaft rear seal retainer bolts	10 + 45 deg.		89 + 45 deg.	
Cylinder Head bolts	See illustration			Engine oil
Cylinder Head pipe plugs	14 + 180 deg.		124 + 180 deg.	
Cylinder head temperature sensor	11		97	
Front cover bolts	25 + 60 deg.	18 + 60 deg.		
Oil filter	¾ to 1 turn after contact			
Engine oil pressure sensor	14 + 90 deg.		124 + 90 deg.	
Engine mount bracket bolts	55	41		
Engine to transmission bolts	48	35		
Exhaust manifold nuts	25 then 35		18 then 26	
Exhaust manifold studs	25	18		
Flywheel	20 + 60 deg.		177 + 60 deg.	
Fuel rail bolts	10 + 90 deg.		89 + 90 deg.	
Alternator B+ wire terminal nut	17		150	
Alternator bolt and nut	48	35		
Ignition coil on plug bolts	6		53	
Intake manifold bolts	11.5 + 30 deg.		100 + 30 deg.	
Knock sensors	20		177	
Oil filter adapter bolts	20 + 60 deg.		177 + 60 deg.	
Oil pan bolts	10 + 45 deg.		89 + 45 deg.	
Oil pan drain plug	26	19		
Oil pump bolts	20 + 60 deg.		177 + 60 deg.	
Oil pump pick up tube to pump	10 + 45 deg.		89 + 45 deg.	
Oil pressure sensor	14 + 180	10 + 180		
Pick up tube strap to main cap	25		19	
Pick up tube spacer to main cap	25		19	
Piston cooling jets	10 + 45 deg.		89 + 45 deg.	
Primary timing chain tensioner bolts	10		89	
Spark plugs	15		133	
Thermostat housing bolts	10		89	
Timing chain guide	10		89	
Throttle Body	10 + 60 deg.		89 + 60 deg.	
Cam cover bolts	10		89	
VCT phaser assembly bolts	15 + 90 deg.		133 + 90 deg.	
VCT Solenoid bolts	8 + 30 deg.		70 + 30 deg.	

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RM Cervero



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