

INSTALLING THE TIMING BELT AND SPROCKETS

1. Install:
 - Drive sprocket
 - Driven sprocket



Driven sprocket bolt
38 Nm (3.8 m.kgf, 28 ft.lb)



Flywheel magnet assembly holder
YB-06139/90890-06522

2. Install
 - **Timing belt**

Installing steps

- (1) Align mark hole ③ of the drive sprocket with engine centerline.
- (2) Align "△" mark ② on the driven sprocket with a "△" ① on the cylinder head.
- (3) Install the timing belt ④.
- (4) Turn the crankshaft clockwise two times and make sure the drive sprocket and driven sprocket are correctly aligned with the marks.



70 Yamaha Outboard Timing Adjustment

Minjie Lin



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