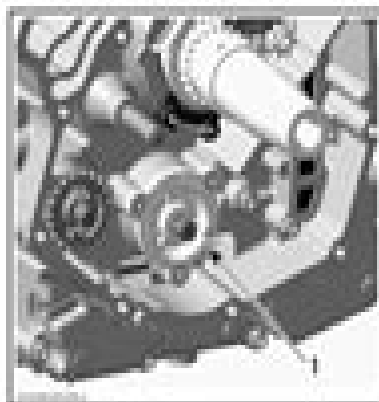


OIL PUMP

Oil Pump Location

The oil pump is located on the engine PTO side behind PTO cover.



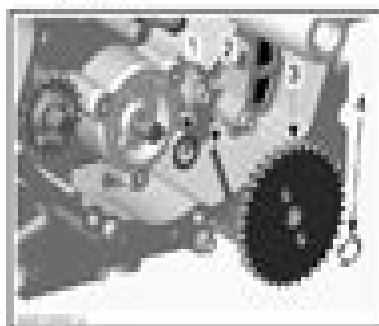
1. Oil pump

Oil Pump Removal

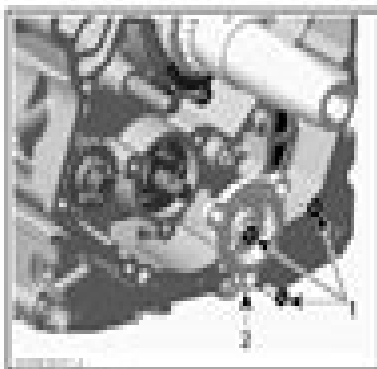
Remove the PTO cover. Refer to PTO COVER in the BOTTOM END subsection.

1. Remove

- Retaining ring
- Oil pump gear
- Needle pin
- Thrust washer


1. Thrust washer
2. Needle pin
3. Oil pump gear
4. Retaining ring

- Remove oil pump cover screws and pull oil pump cover out.



- Remove oil pump shaft with needle pin and inner rotor.
- Remove outer rotor.


1. Thrust washer
2. Needle pin
3. Oil pump gear
4. Retaining ring

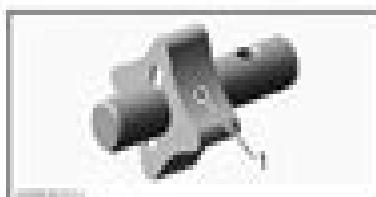
Oil Pump Inspection

Inspect oil pump and oil pump cover bore for marks, scratches or other damages. Check for scratches in clearance between outer rotor and oil pump bore. If so, replace damaged parts.

Check oil pump cover for damages and for surface straightness with a straightedge.


1. Oil pump shaft
2. Outer rotor
3. Oil pump gear
4. Needle pin
5. Inner rotor

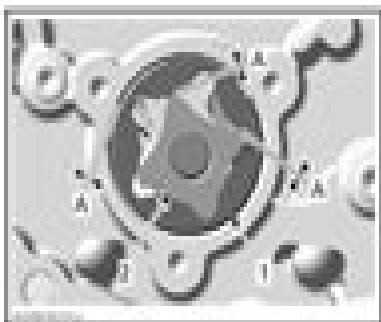
Check inner rotor for compression pin holes or other damages. If so, replace oil pump shaft assembly.



1. Oil pump shaft

Using a feeler gauge, measure the clearance of inner and outer rotors as shown.

CLEARANCE OF INNER AND OUTER ROTOR	
SERVICE LIMIT	0.25 mm (0.010 in)


1. Outer rotor
2. Inner rotor
3. Oil pump gear
4. Needle pin

If clearance of inner and outer rotors exceeds the tolerance, replace oil pump rotors. Ensure to also check oil pump cover. If damaged, replace the complete oil pump assembly.

If clearance between outer rotor and its bore in crankcase exceeds the tolerance, replace the complete oil pump rotors and/or the crankcase.

Using a depth gauge, measure the axial clearance of the oil pump as shown.



1. Oil pump shaft

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Ford Motor Company



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Automotive News, 2007 *Thames 800 [Ford] Service Manual* Ford Motor Company Ltd. - Dagenham, Eng, 1960
Thames 800 Ford Service Manual, 1960 **Service manual** Ford Motor Company Ltd., London, 1959 **Service Manual for Countryman All Models [mark I, II, III and CM6]**. Chamberlain Industries Pty. Ltd, 1965 Austin 3 Litre Workshop Manual British Leyland Motor Corporation Limited. Service Division, Cowley Oxford, 1969 **Thames 800 Service Manual** Ford Motor Company. Technical & Service Department. Export Division, 1957 **Thomes 800 Service Manual** Ford Motor Company, 1962* **Thames 800 Service Manual** Ford Motor Company, Ford Motor Company. Technical and Service Department. Export Division, 1960 Maxi Workshop Manual British Leyland (Austin-Morris) Limited. Service Division, 1969 **1100, 1300 Workshop Manual**, 1971 **Workshop Manual for Humber Cars** Humber Ltd. Service Department, 1948 *Clymer Polaris RZR 800 2008-2014* Haynes Publishing, 2017-10-21 The Polaris RZR 800 off road vehicles are very popular and built with precision engineering to ensure a long life With the help of the Clymer Polaris RZR 800 2008 2014 Repair Manual in your toolbox you will be able to maintain service and repair your RZR 800 to extend the life of your machine for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Vauxhall/Opel Calibra Service and Repair Manual** Michael Gascoigne, 2004 **Bultaco Cemoto Service Manual** Compañía Española de Motores, 1967
1100-1300 Workshop Manual British Leyland (Austin-Morris) Limited. Service Division, 1973 **1100 Workshop Manual** B.M.C. Service Limited, 1964 Technical service manual, 19?? **F&B 700, 800, 900 1998 Service Manual**, 1997 **F&B 700, 800, 900 1998 Service Manual**, 1997

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