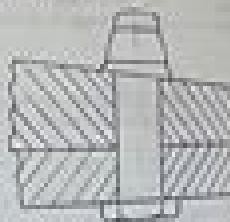


PROCEDURE
SIGHT ADJUSTMENT

5. GENERAL INSPECTION (CONT.)
5.2. READING FOR PH STATION - Ensure that the reading is within the requirement of Table 1.

FIG. 1.



5.3. GENERAL INSPECTION
5.3.1. CONCENTRICITY
5.3.1.1. Check that the concentricity of the outer ring of the second centre is within the limits of Table 1 below.

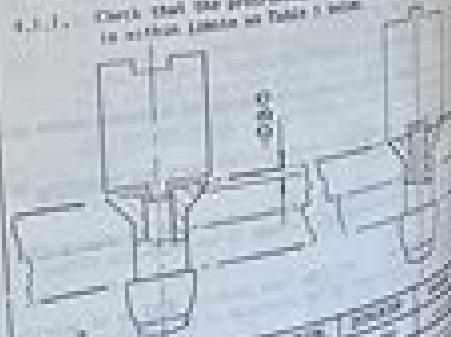


FIG. 2.

SL. NO.	SECOND CENTRE	MAX. ALLOWABLE	MIN. ALLOWABLE	REMARKS
1	0.000	0.001	0.000	
2	0.000	0.000	0.000	
3	0.000	0.000	0.000	

PROCEDURE
SIGHT ADJUSTMENT

TABLE 1
SIGHT ADJUSTMENT

REMARKS (CONT.)

TABLE 2 (CONT.)

Check that the reading is within limits as Table 2 below.

SL. NO.	REMARKS		
	MAX.	MIN.	PROTECTION
1	0.000	0.001	
2	0.000	0.000	
3	0.000	0.000	

TABLE 2

Note the reading and its reading in the comparison with no protection.

TABLE 3 (CONT.)

Note the performance/accuracy of the second centre is within the limits of Table 3 below.

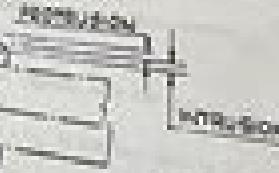


TABLE 3

SL. NO.	SECOND CENTRE			REMARKS
	MAX.	MIN.	PROTECTION	
1	0.000	0.001		
2	0.000	0.000		
3	0.000	0.000		

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Table of Contents 727 Maintenance Manual

1. Understanding the eBook 727 Maintenance Manual
 - The Rise of Digital Reading 727 Maintenance Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 727 Maintenance Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 727 Maintenance Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 727 Maintenance Manual
 - Personalized Recommendations
 - 727 Maintenance Manual User Reviews and Ratings
 - 727 Maintenance Manual and Bestseller Lists
5. Accessing 727 Maintenance Manual Free and Paid eBooks
 - 727 Maintenance Manual Public Domain eBooks

- 727 Maintenance Manual eBook Subscription Services
- 727 Maintenance Manual Budget-Friendly Options

6. Navigating 727 Maintenance Manual eBook Formats

- ePub, PDF, MOBI, and More
- 727 Maintenance Manual Compatibility with Devices
- 727 Maintenance Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of 727 Maintenance Manual
- Highlighting and Note-Taking 727 Maintenance Manual
- Interactive Elements 727 Maintenance Manual

8. Staying Engaged with 727 Maintenance Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers 727 Maintenance Manual

9. Balancing eBooks and Physical Books 727 Maintenance Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection 727 Maintenance Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine 727 Maintenance Manual

- Setting Reading Goals 727 Maintenance Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of 727 Maintenance Manual

- Fact-Checking eBook Content of 727 Maintenance Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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