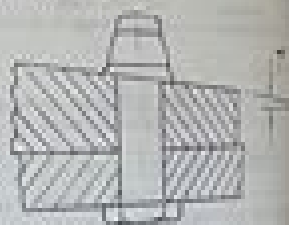


PROCESS SPECIFICATION FLAT TENSION

3. GENERAL REQUIREMENTS (Cont.)

3.1. Refer to PB Series - Design and Detail with the requirement of 5.1.1.

Fig 1



4. CHECKING REQUIREMENTS

4.1. General Inspection

4.1.1. Check that the protrusion/extension of the nut is within limits as Table 1 below.

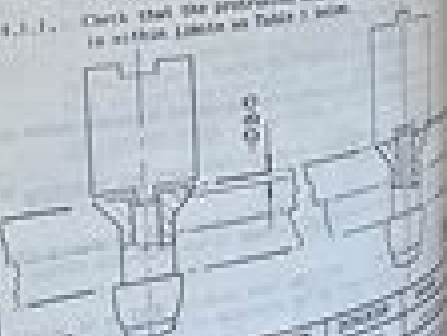


Fig 2

SIZE	PROTRUSION	EXTENSION
M 10	.005	.005
M 12	.005	.005
M 16	.005	.005
M 20	.005	.005

PROCESS SPECIFICATION FLAT TENSION

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4.2. General Inspection (Cont.)

4.2.1. General Inspection

Check that the nut is within limits as Table 1 below.

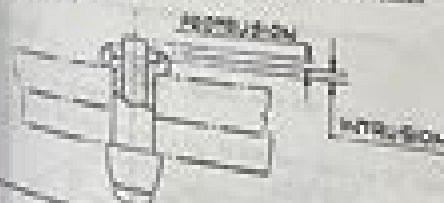
SIZE	TOLERANCE	
	MINIMUM	MAXIMUM
M 10	.005	.005
M 12	.005	.005
M 16	.005	.005
M 20	.005	.005

Table 1

Check that the nut is fitting in the chamber with no clearance.

4.2.2. General Inspection

Check that the protrusion/extension of the nut is within limits as Table 1 below.



SIZE	TOLERANCE		
	MINIMUM	MAXIMUM	VALUE
M 10	.005	.005	.005
M 12	.005	.005	.005
M 16	.005	.005	.005
M 20	.005	.005	.005

Table 1

727 Maintenance Manual

**Boeing Company. Commercial Airplane
Division**



727 Maintenance Manual:

Boeing 727 Maintenance Manual Boeing Company. Airplane Division. Service Section, Continental Airlines, 196?
Boeing 727 Maintenance Manual Boeing Company. Airplane Division, 1963 *Boeing 727 Maintenance Manual* Boeing Company, 1963 **Boeing 727 Maintenance Manual** Boeing Company. Airplane Division, 1963 *Boeing 727 Maintenance Manual* Boeing Company, 1985 **Boeing 727-23 Maintenance Manual** Boeing Company, 1963 **Boeing 727 CMA Book I Maintenance Manual** Boeing Company. Commercial Airplane Division, 1963 **Boeing 727 CMA Book II Maintenance Manual** Boeing Company. Commercial Airplane Division, 1963 **Boeing 727 PAA Maintenance Manual** Boeing Company. Commercial Airplane Division, 1963 **Boeing 727 NEA Maintenance Manual** Boeing Company. Commercial Airplane Division, 1963 Boeing 727 UAL Maintenance Manual Boeing Company. Airplane Division, 1963 **Boeing 727 TWA Maintenance Manual** Boeing Company. Airplane Division, 1967 **Boeing 727 Western Airlines Maintenance Manual** Boeing Company. Commercial Airplane Division, 1963 **727 Maintenance Manual**, 1962 **727 Preliminary Maintenance Manual** Boeing Airplane Company. Transport Division. Commercial Service Publications Group, 1962 FX 727-100 Maintenance Manual and Illustrated Parts Catalog Federal Express Corporation, 2004 **DC-10 Certification and Inspection Process** United States. Congress. Senate. Committee on Commerce, Science, and Transportation. Subcommittee on Aviation, 1979 **727-100 Maintenance Manual** Federal Express Corporation, 1987 **The Code of Federal Regulations of the United States of America**, 2006 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government **Index of Technical Publications** United States. Department of the Army, 1977

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