

# 5S COLOR CHART

Standardize floor tape, signs, and other visual elements in your facility. Uniform visual make it faster and easier to identify hazards, and other important locations.

## Standards (YELLOW)

- Machine guards
- Audio wallcharts
- Operation standards
- Handrails and guardrails
- Cautions and warnings
- OSHA compliance

**CAUTION** OSHA Caution

## Equipment (BLUE)

- Machines
- Inventory lines and signs
- Inspection points
- Notices
- OSHA compliance

**NOTICE** OSHA Notice

## Safety (GREEN)

- Safety equipment
- First aid
- Safety posters
- Recycle containers
- Exits
- OSHA compliance

**SAFETY TAPES** OSHA Safety

## Defects & Fire (RED)

- Firefighting equipment locations
- Sprinkler piping
- "Red tape" and temporary storage for tagged items

**DANGER** OSHA Danger

## Inspection (ORANGE)

- Materials inspection
- Product inspection
- Storage location

**WARNING** OSHA Warning

## Racks/Storage (GRAY)

- Racks
- Storage
- Floorstand display

## Total Process Management (WHITE)

- Repair tools
- Total process management materials
- Cleanliness

## Flammable (BLACK/YELLOW)

- Flammable material containers
- Combustible material containers
- Extra caution working area

## Work in Progress (BLACK)

- Work in progress
- Materials and components
- Raw materials

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# 5s Board Color Guide

**H Kauffman**

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are discussed separately to allow those more interested in waste elimination to work independently from those looking to optimize value stream flow Part 3 explores the principles practices systems and behaviors required to maintain process control while creating a mindset of continuous incremental improvement It considers the role organizational structure discipline and accountability play as essential components for long term operational success This book will Provide readers with a clear roadmap for establishing achieving and maintaining process control as the foundation upon which to pursue efficiency improvements Establish direction and methods for continuous and sustainable process improvement Define the practices systems and behaviors required to realize desired results and develop a culture of process control and continuous improvement along the road to operational excellence The Bookseller ,1961 Vols for 1871 76 1913 14 include an extra number The Christmas bookseller separately paged and not included in the consecutive numbering of the regular series

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