

FIGURE 4-44

## Gearshift Component Removal

- 1 1st-2nd Shift fork
  - 2 3rd-4th Shift fork
  - 3 3rd-4th Shift rail roll pins
  - 4 3rd-4th Shift rail gate
  - 5 1st-2nd Shift rail gate
  - 6 1st-2nd Shift rail roll pins
3. Remove the detents, springs and balls from the bores in the top of the transmission case, Figure 4-45. If the balls will not lift out with a magnet, the balls may be removed after the shift rails have been removed from the transmission case.
  4. Using a suitable pin punch, remove the spring pins retaining the 1st/2nd gearshift gate and the gearshift fork, Figure 4-44.
  5. Remove the gearshift rail plugs from the rear end of the transmission case, then remove the gearshift rail rearwards, retrieving the gearshift gate and fork as the rail is removed from the transmission case. If the detent ball was not previously removed, exercise care to prevent the ball from falling into the transmission.
  6. Using a suitable pin punch, remove the spring pins retaining the 3rd/4th gearshift gate and gearshift fork, Figure 4-44.

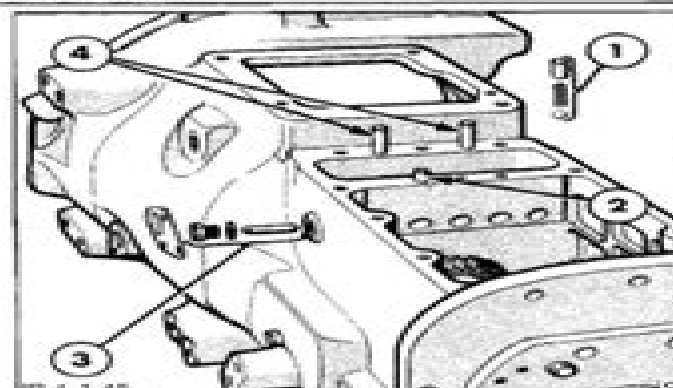


FIGURE 4-45

## Gearshift Detents and Plungers

- 1 1st-2nd Shift rail detent
  - 2 3rd-4th Shift rail detent
  - 3 Interlock plug and plunger
  - 4 Safety start switch plungers
7. Remove the gearshift rail by sliding the rail rearwards retrieving the gearshift gate and fork as the rail is removed from the transmission case.
- NOTE:** In certain countries tractors are limited to a maximum speed of 20 km/h when traveling on the public highway. In order to comply with this speed regulating, the 4th gear is blocked out. These tractors then have a 3x3 transmission.
- When servicing this type of transmission, it is necessary to retrieve the block collar, positioned on the 3rd/4th gearshift rail between the gearshift gate and the transmission inner wall, as the 3rd/4th gearshift rail is being removed from the transmission housing.
8. Remove the interlock detent plug from the left-hand side of the transmission case and extract the interlock detent, Figure 4-45, which is positioned between the 1st/2nd and 3rd/4th gearshift rails.

# 555d Transmission Manual

**Ford Motor Company. Lincoln-Mercury  
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