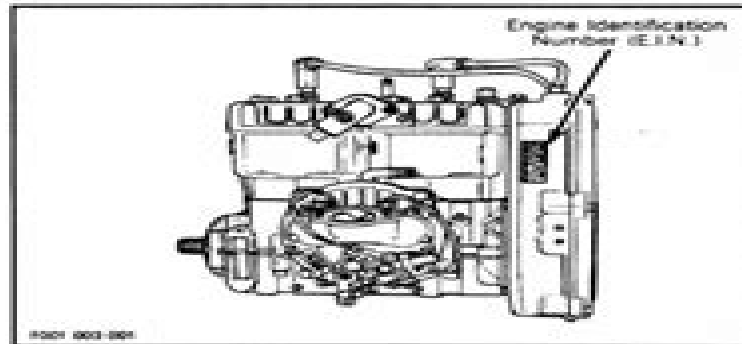


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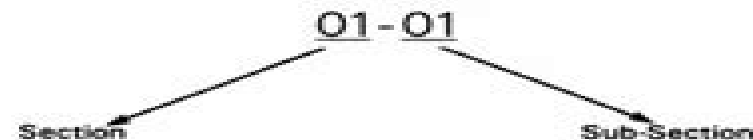
It is located on the upper side of the magneto housing.



## DEFINITION OF NUMBERING SYSTEM

### Sections and Sub-Sections System

The manual makes use of a 2-part digital numbering system (i.e. 01-01), in which the first two-digits represents the section, the second two-digits the sub-section.



### Pages System

The numerotation at the bottom of each page assists the user in page location.



## ARRANGEMENT OF THIS MANUAL

The manual is divided into 13 major sections :

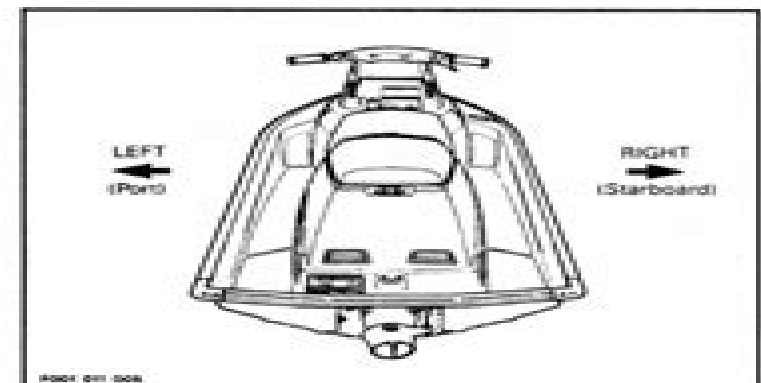
- 01 Service Tools
- 02 Periodic Inspection Chart
- 03 Engine
- 04 Cooling System
- 05 Fuel System
- 06 Oil System
- 07 Electrical
- 08 Propulsion & Drive Systems
- 09 Steering System
- 10 Hull/Body
- 11 Storage
- 12 Technical Data
- 13 Troubleshooting

Each section is divided in various sub-sections, and again, each sub-section has one or more division.

### EX. : 03 ENGINE

- 01 Water-Flooded Engine Care
- 02 Removal & Installation
- 03 Top End
- 04 Flywheel & Magneto
- 05 Bottom End
- 06 Rotary Valve & Reservoir

The use of "Right" and "Left" indications in the text, always refers to driving position (when sitting on vehicle).



# 1989 Bombardier Sea Doo Repair Manual

**Katrin Zwirgmaier**



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