

MERCRUISER

STERN DRIVE SHOP MANUAL

FULL COLOR
Tools & Techniques Section

1964-1987

Model 0
Model 1

Model 2
Model 2-TN

Model 2-TNS
Model 2T

Model 215
Alpha 1

This easy-to-use manual can save you hundreds of dollars in maintenance and repair bills. Step-by-step procedures and detailed illustrations guide you through every job. Inside, you'll find:

Quick Reference Data

All the most frequently used specifications on specially marked pages.

General Information—in **FULL COLOR**

Manual organization, lubricant types, emission procedures and propeller design.

Tools and Techniques—in **FULL COLOR**

Common tools, test equipment, shop safety and mechanic's tips.

Troubleshooting

Easy-to-follow text and charts guide you from symptoms to causes.

Lubrication, Maintenance and

Tune-up

All the tasks required for safety and top performance.

Lay-up, Cooling System Service and Fitting Out

Complete procedures for boat storage and removal from storage.

Engine

Complete overhaul procedures for GM 4- and 6-cylinder inline engines; GM V6 and V8 engines; Ford V8 engines; and Mercruiser 4-cylinder inline engines.

Fuel System

Flame arrestor service; carburetor overhaul and adjustment; fuel pump testing and replacement; fuel line replacement.

Cooling System

Service and replacement procedures for thermostat, engine and stern drive water pumps, sea water pumps and alternator.

Electrical System

Testing, adjustment and replacement procedures for starting, charging, ignition and accessory systems.

Mercruiser Drive System

Blow down and removal and installation.

Gear Housing

Gear housing removal, overhaul, adjustment and installation.

Drive Shaft Housing

Drive shaft housing removal, overhaul, adjustment and installation.

Bell Housing, Gimbal Bearing

and Gimbal Ring

Parts removal, overhaul and installation.

Power Trim and Tilt System

Electrical and hydraulic systems service and parts replacement.

Index

Reference and cross-reference to all major sections of book.

Wiring Diagrams

Complete schematics for all models.

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