

CAM CHAIN TENSIONER LIFTER DISASSEMBLY

Remove the two bolts attaching the cam chain tensioner lifter and remove the lifter.



Remove the two screws attaching the cam chain tensioner lifter and disassemble.



INSPECTION

Check all tensioner lifter parts for wear or damage and replace if necessary.



CAMSHAFT

REMOVAL

Remove the string and hydraulic lock hold caps.



Turn the flywheel clockwise and remove the cam sprocket bolts and cam sprocket.

Remove the camshaft.

Suspend the cam chain with a piece of wire to prevent it from falling into the crankcase.

Remove the camshaft and cap.



INSPECTION

Using a micrometer, measure the height of each cam lobe and inspect it for wear or damage.

SERVICE LIMITS

Intake: 36.026 mm (1.4159 in)
Exhaust: 35.907 mm (1.4133 in)



Measure the camshaft journal O.D.

SERVICE LIMITS

Left: 19.85 mm (0.781 in)
Right and center: 19.90 mm (0.783 in)



Install the cylinder head cover and tighten the cover bolts in a crosswise pattern in 2 or 3 steps.

TORQUE: 6-12 Nm (0.6-1.2 kg-m, 4-9 ft-lb)

Measure the camshaft journal bearing I.D.

SERVICE LIMITS

Left: 39.00 mm (0.750 in)
Right and center: 39.05 mm (0.547 in)

Compare the camshaft to bearing clearance.

SERVICE LIMITS

Left: 0.10 mm (0.004 in)
Right and center: 0.15 mm (0.006 in)



1987 250 Bug Red Manual

RC Schank



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