

CIRCULATING WATER PUMP

REMOVAL - 4, 6 and 8 - CYLINDER (Figures 1 and 2)

Remove water pump and hose. (See specific instructions for 4, 6 and 8 cylinder engines.)



Figure 1. Water Pump Location - 4 and 6 Cylinder

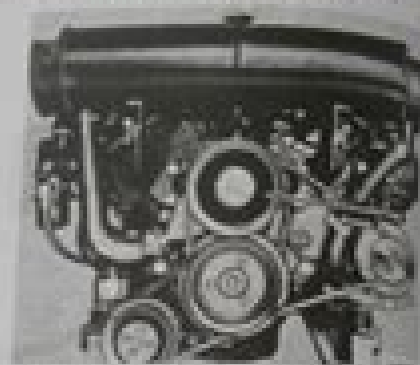


Figure 2. Water Pump Location - 8-Cylinder

1. Remove pulley mounting bolts and remove pulley.
2. Remove pump to cylinder block bolts and remove pump and all gasket from engine.

CLEANING and INSPECTION

Remove mounting surface of water pump and inspect for damage.

Inspect seal surface of water pump. If damaged, replace seal and inspect for damage.

Inspect mounting and damaged surfaces. If water pump mounting is damaged, inspect engine. Replace water pump.

INSTALLATION

Install water pump and hose. (See specific instructions for 4, 6 and 8 cylinder engines.)

1. Connect hose and 5/8" cooling system.
2. Connect drive belt and tighten adjustment nut and nut/bolt.
3. Adjust drive belt to specifications.
4. Run engine and check for leaks.

DRAINING INSTRUCTIONS MERCURISER "60" with FRESH WATER COOLING

DRAINING FRESH WATER SECTION of COOLING SYSTEM

1. Remove sea water section.

CAUTION: Sea water is corrosive and can damage the engine. To protect the engine, it is recommended that the sea water section be removed. (See specific instructions for 4, 6 and 8 cylinder engines.)

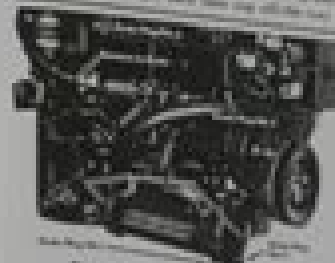


Figure 1. Drain Plug, Right Side

1. Remove drain plug No. 1 to drain all sea water (Figure 1).
2. Remove drain plug No. 2 from 10" after (Figure 2).
3. Remove drain plug No. 3 from engine block (Figure 3).
4. If possible, place a container under drain to prevent water from draining into tank.
5. Run fresh water section for 10 minutes through the drain plug No. 1 to 10-15-10000 in blocks of plugs, removed and tighten screws. Repeat after 10 and 15 minutes.

DRAINING SEA WATER SECTION of COOLING SYSTEM

1. Remove drain plug No. 1 to drain sea water.
2. Remove drain plug No. 2 to drain sea water.



Figure 2. Drain Plug, Left Side

3. Remove drain plug No. 3 to drain sea water.
4. If possible, place a container under drain to prevent water from draining into tank.
5. Run fresh water section for 10 minutes through the drain plug No. 1 to 10-15-10000 in blocks of plugs, removed and tighten screws. Repeat after 10 and 15 minutes.

DRAINING SEA WATER SECTION of COOLING SYSTEM

NOTE: It will be necessary to remove the sea water section from the engine to drain the sea water section.

1. Remove sea water section from engine and remove pump (Figure 3).
2. Check water passages for clogging or restriction and clean the pump (Figure 3).
3. Run fresh water section for 10 minutes through the drain plug No. 1 to 10-15-10000 in blocks of plugs, removed and tighten screws. Repeat after 10 and 15 minutes.
4. Place seal plates in position on engine.
5. Place the sea water section in position and check for clogging water and drain water from the sea water section. Tighten pump screws.
6. Remove the sea water section.
7. Fill engine with fresh water and run engine. Check for leaks.

MAINTENANCE

NOTE: Check water section of cooling system after 10,000 miles and after each sea water section is used. Check for clogging and leaks.

1. It is recommended that water section of cooling system be checked periodically and water level of sea water.
2. If water level is excessively low, water section should be checked for leaks and replaced if necessary.
3. Remove water section at 10,000 miles and check for clogging and leaks. Replace water section if necessary.



Figure 3. Water Pump, Mercruiser "60"

1986 Mercruiser Manual

M Lipman



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