

CAUTION

See Figure 8-64. Do not remove the 5/32 in. (4 mm) thick cardboard insert wedged between the brake lever and lever bracket. Removal will result in damage to the rubber boot and plunger of the front stoplight switch during installation of the master cylinder assembly.

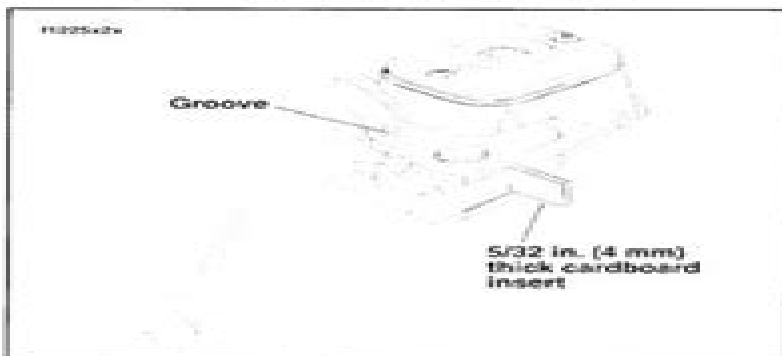


Figure 8-64. Leave Cardboard Insert in Place

9. See Figure 8-65. Position the brake lever/master cylinder assembly inboard of the switch housing assembly, engaging the tab on the lower switch housing in the groove at the top of the brake lever bracket.

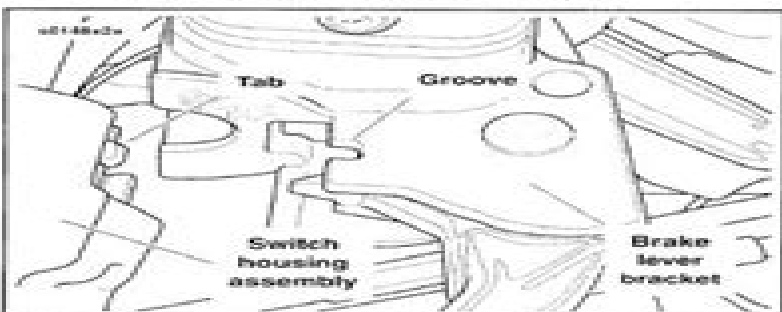


Figure 8-65. Fit Brake Lever/Master Cylinder to Right Handlebar Switch Housings

10. Align the holes in the handlebar clamp with those in the master cylinder housing and start the two screws (with flat washers). Position for rider comfort. Beginning with the top screw, tighten the screws to 60-80 in-lbs (6.8-9.0 Nm) using a T27 TORX drive head.

11. Using a T25 TORX drive head, tighten the lower and upper switch housing screws to 35-45 in-lbs (3.9-5.1 Nm).

NOTE

Always tighten the lower switch housing screw first so that any gap between the upper and lower housings is at the front of the switch.

12. Remove the cardboard insert between the brake lever and lever bracket.
13. Test the switches for proper operation.
14. If necessary, secure wire harness conduit to handlebar using **new** cable strap. Position cable strap approximately 4-5 inches from handlebar clamp. Cut any excess cable strap material.

Left Handlebar Controls

1. If the grip sleeve was removed, thoroughly clean handlebar to remove all adhesive residue. Pour adhesive into **new** grip. Roll grip to evenly distribute adhesive on inside surfaces. Install grip on handlebar with a twisting motion.
2. See Figure 8-66. Install upper and lower switch housings on handlebar. Be sure that ribs on outboard side of switch housings fit in grooves molded into grip.

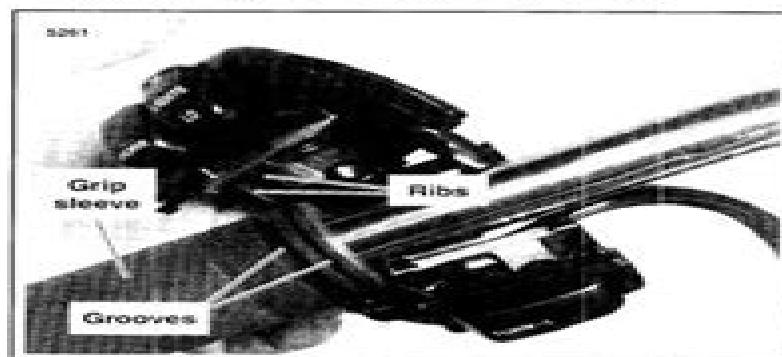


Figure 8-66. Install Left Handlebar Switch Housings

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Michael Seilmaier



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1. Understanding the eBook 1999 Flsts Manual
 - The Rise of Digital Reading 1999 Flsts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1999 Flsts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1999 Flsts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1999 Flsts Manual
 - Personalized Recommendations

- 1999 Flsts Manual User Reviews and Ratings
- 1999 Flsts Manual and Bestseller Lists
- 5. Accessing 1999 Flsts Manual Free and Paid eBooks
 - 1999 Flsts Manual Public Domain eBooks
 - 1999 Flsts Manual eBook Subscription Services
 - 1999 Flsts Manual Budget-Friendly Options
- 6. Navigating 1999 Flsts Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1999 Flsts Manual Compatibility with Devices
 - 1999 Flsts Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1999 Flsts Manual
 - Highlighting and Note-Taking 1999 Flsts Manual
 - Interactive Elements 1999 Flsts Manual
- 8. Staying Engaged with 1999 Flsts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1999 Flsts Manual
- 9. Balancing eBooks and Physical Books 1999 Flsts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1999 Flsts Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1999 Flsts Manual
 - Setting Reading Goals 1999 Flsts Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1999 Flsts Manual
 - Fact-Checking eBook Content of 1999 Flsts Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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